

280 SCREAMIN' EAGLE® **SCREAMIN' EAGLE® 281** 

## **STAGE UPGRADES: PATH TO PERFORMANCE**

### **START HERE**

BENEFITS

### STAGE I PPP

### MOVE MORE AIR & FUEL

**INTAKE + EXHAUST + TUNING UPGRADE** = FOUNDATION FOR ALL FUTURE STAGES

Ideal for riders who want to enhance the performance, look and sound of their motorcycle

- Most cost-effective step to improve performance and the foundation for future performance upgrades
- Match any Screamin' Eagle® high-flow air cleaner and exhaust with the proper ECM calibration to increase the airflow into and out of the engine



PERFORMANCE



The rider will feel up to a 10%\* increase in performance when compared to stock bikes throughout the entire RPM range

AN OVERVIEW OF WARRANTY & CAUTION: Harley-Davidson has the engineering expertise, sophisticated dyno lab and complete testing facilities to provide enthusiasts with a line of performance products designed to produce good, solid, reliable horsepower and torque. Engine-related performance parts are intended for the experienced rider only.

WARRANTY: Installation of Screamin' Eagle® products and similar off road or competition products could impact your H-D™ motorcycle limited warranty claims. Specifically, Harley-Davidson may exclude motorcycle limited warranty coverage for defects or damage caused by use of unauthorized parts, including defects or damage caused by use of non-Genuine Harley-Davidson parts or use of the vehicle for racing or competition, and denial of coverage may be based on installation of parts designed for unauthorized uses of the vehicle, such as a trailer hitch. Additionally, Harley-Davidson shall exclude motorcycle limited warranty coverage and deny all motorcycle limited warranty claims for functional defects of powertrain components for any Harley-Davidson® motorcycle registered in the United States if the vehicle was tuned using a tuning product not covered by a California Air and Resources Board Executive Order or that was otherwise approved by the Environmental Protection Agency, or if Harley-Davidson or any authorized Harley-Davidson® dealer has any information to show that the vehicle was tuned using a tuning product not covered by a California Air and Resources Board Executive Order or that was otherwise approved by the Environmental Protection Agency.

## **CHOOSE FROM BELOW**

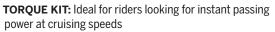
## **ADD EVEN MORE POWER**



**STAGE II** 

**GIVE IT A LIFT** 

STAGE I + **CAM UPGRADE** 



**POWER KIT:** Ideal for riders who want to feel the power build and pull all the way to the redline

- Choose a TORQUE CAM or POWER CAM based on riding style
- A performance cam increases both the lift in the valve train (pushing the valve open farther) and the duration of the valve opening (how long the valve stays open)



- TORQUE KIT: The rider will feel up to a 15%\* increase in performance when compared to stock bikes in the low to mid RPM range
- Experience crisp throttle response and acceleration that can be felt at slower speeds, perfect for passing slow-moving vehicles without downshifting



- **POWER KIT:** The rider will feel up to a 25%\* increase in performance when compared to stock bikes in the mid to upper RPM range
- · Experience an adrenaline-pumping burst of speed while heading toward the redline

- GO LIGHT: These Screamin' Eagle® products are 50-State U.S. EPA compliant for sale and use on all applicable vehicles, including those that are pollution controlled. See Genuine Motor Parts and Accessories or Screamin' Eagle Accessories catalog for fitment information. Screamin' Eagle Performance products are intended for the experienced rider only.
- STOP HAND: Harley-Davidson® motorcycles modified with some Screamin' Eagle® Performance products must not be used on public roads and, in some cases, may be restricted to closed-course competition. These performance parts are 49-state U.S. EPA compliant but are NOT compliant for sale or use in California on pollution-controlled motor vehicles. California guidelines on tampering can also lead to substantial fines and penalties. Screamin' Eagle® Performance products are intended for the experienced rider only.

CAUTION: Harley-Davidson motorcycles modified with some Screamin' Eagle high-performance engine parts must not be used on public roads and, in some cases, may be restricted to closedcourse competition.



**STAGE III** 

PUMP UP THE VOLUME



STAGE II + **BIG BORE CYLINDERS & PISTONS** 



**STAGE IV** 

TOP IT OFF

STAGE III + **CYLINDER HEADS & THROTTLE BODY** 

Ideal for riders who want the largest engine displacement Ideal for riders who want the absolute best and increased power throughout the entire RPM range

Harley-Davidson® performance upgrade available

- An increase in engine displacement allows the engine to swallow more air and fuel, while a higher-compression piston squeezes the air and fuel into a more volatile mixture, generating more power when ignited
- · Displacement increases are accomplished with larger cylinders, matching pistons and the proper cam upgrade
- Highest-level performance upgrade available to provide a maximum increase in displacement, compression and flow
- Higher-flowing CNC ported cylinder heads and larger bore throttle body increase the velocity and feed large volumes of air and fuel into the engine, which maximizes power on a larger displacement engine
- Combines ported cylinder heads and larger throttle body in combination with cylinders, matching pistons and proper cam upgrade



- Riders will experience a performance increase throughout the entire RPM range, with up to a 35%\* increase when compared to stock bikes in the mid to upper RPM range
- Produces instant passing power without downshifting
- Delivers excellent stoplight to freeway speed and on-ramp acceleration



The rider will feel exceptional acceleration, delivering significant gains and up to a 40%\* increase when compared to stock bikes in the upper RPM range

CALIFORNIA: These Screamin' Eagle® products are street compliant for sale and use on specific vehicles, outlined in the product's fitment statement within the State of California. Screamin' Eagle Performance products are intended for the experienced rider only.

CROSS FLAGS: This product may be intended for race use only applications. It may also be certified for use in a 50-State U.S. EPA compliant application or kit. Use of any incomplete combination of certified kit products may not be legal for sale or use on U.S. market pollutioncontrolled vehicles and may be restricted to closed course competition use. See Genuine Motor Parts and Accessories or Screamin' Eagle Accessories catalog for compliance, fitment and warranty information. Screamin' Eagle Performance products are intended for the experienced rider only.

**DYNAMOMETER (DYNO) PERFORMANCE TESTING:** Declared performance values in this catalog represent SAE J-1349 transient peak power output. Dynamometer settings, motorcycle condition, variation, climate and other factors can affect performance output, and results can vary from the performance values declared by Harley-Davidson

Street-legal and/or street-compliant statements refer to product meeting 50-state emissions and noise standards in the United States. The street legal and/or street compliant statements may not apply to markets outside of the United States.

Not all products are available in all countries — please consult your dealer for details.

Stage upgrades retain the Motorcycle Original Equipment Manufacturer's Warranty.

\*Dynamometer settings, motorcycle condition, variation, climate and other factors can affect performance output, and results can vary from the performance values declared by Harley-Davidson.

### **SCREAMIN' EAGLE® 283**

## **TUNING FOR PERFORMANCE**

#### **FIRST THINGS FIRST:**

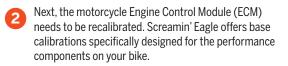
You've built your dream pavement-pounding machine by selecting one of the Screamin' Eagle® Stage upgrades.









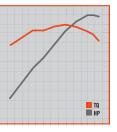




Tuning adjusts the air-fuel ratio and other parameters based on your performance upgrades.



The end result? A properly tuned performance machine that gets the most out of your performance upgrades.



## **START HERE**

### **PRO STREET TUNER\***

- Offers base calibrations for your chosen Screamin' Eagle Stage upgrade
- Constantly monitors the engine operation in the Part-Throttle Cruising Range
- Enables manual adjustments to fine-tune parameters within part- and full-throttle ranges\*

(\*may not be available in all markets)

## **THE HOW**

- 1 Load base calibration
- All done; go ride or **manually** adjust with Dyno tuning or Smart Tune Live

Load base calibration from Pro Street Tuner.

onto motorcycle.

does the rest!

Install Smart Tune PRO and Wideband O<sub>2</sub> Sensors

All done; go ride. Smart Tune PRO automatically

## **THE WHAT**

### **COMPLETE MOTORCYCLE OPERATING RANGE**



- PART-THROTTLE CRUISING RANGE
  FULL-THROTTLE ACCELERATION
- Original Equipment Narrowband O<sub>2</sub> Sensors cannot measure or adjust in this range; requires manual adjustments to reference data tables to provide tuning information

## THE BENEFIT

#### **MANUAL ADJUSTMENT FOR**

Maximum Performance + Optimal Efficiency for your bike



## **WANT MORE?**

### **SMART TUNE PRO**

- Uses the Pro Street Tuner base calibrations as a starting point
- Constantly monitors the engine operation and riding conditions in the Complete Motorcycle Operating Range
- Automatically adjusts tuning parameters in real time within the Complete Motorcycle Operating Range

### COMPLETE MOTORCYCLE OPERATING RANGE



- COMPLETE MOTORCYCLE
  OPERATING RANGE
- Pro Street Tuner Base Calibration + Smart Tune PRO + Wideband O<sub>2</sub> Sensors automatically monitor and adjust the engine in real time for all performance upgrades, operating ranges and riding conditions

### **AUTOMATIC ADJUSTMENT FOR**

Maximum Performance + Optimal Efficiency
+ Automatic Adjustment for your bike in all riding conditions and
combinations of performance upgrades







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## **SCREAMIN' EAGLE® PRO STREET TUNER**

#### A. SCREAMIN' EAGLE® PRO STREET TUNER

Next generation performance tuning made even easier. Now with a wireless and wired option, the new Screamin' Eagle Pro Street Tuner maximizes performance while being 49-state emissions compliant. The Screamin' Eagle® Pro Street Tuner is designed to simplify management of engine operating parameters as performance modifications are made. Once installed, the tuner allows you to adjust key parameters or simply upload the latest Engine Control Module (ECM) calibrations to match your bike's state-of-tune. Start with a high-flow air cleaner and Street Performance mufflers and upload the calibration that provides the best performance mix. Add additional Stage upgrades later, and you simply upload the proper ECM calibration to match the model and hardware. With the all-new Screamin' Eagle Street Tuner mobile app, you'll have free online access to the latest factory calibrations via your smartphone. Ideal for real-world street performance applications, the Pro Street Tuner provides the adjustability to account for bike-tobike variation and when upgrading through various Stage kits, all while maintaining closed-loop fuel control for fuel economy in the part-throttle operating range. Unlike other aftermarket tuners, The Screamin' Eagle® Pro Street Tuner talks directly to your motorcycle's ECM and re-programs the motorcycle's operating system. The Pro Street Tuner discretely plugs into the bike's data port, so no splicing or under-seat hardware is required. The Screamin' Eagle® Pro Street Tuner does not impact your Harley-Davidson® factory warranty coverage.

- •Tune through Bluetooth® using the Screamin' Eagle Street Tuner mobile app on your personal device. Screamin' Eagle maintains a vast calibration library to ensure your performance calibration is plug and play
- •Features a guided Smart Tune process to enable quick navigation through the software, whether new to tuning or an experienced user
- •Smart Tune Live, a dynamic method to track engine data by running vehicle through a range of RPM and throttle positions, reduces time to modify existing Volumetric Efficiency tables (works on models with factory installed O2 sensors only)
- •Compatible with Screamin' Eagle Smart Tune Pro Automatic Tuning Module P/N 41000445A

- •Stores run-time data, through phone's memory, that can be downloaded to PC or viewed using the mobile app, allowing you to view and evaluate the bike's air/fuel ratio, O2 sensor readings, engine speed and temperature, RPM and vehicle speed, throttle position, spark advance and much more. Detailed changes can be made via the Pro Street Tuner desktop application
- Adjustability to Spark Advance, Throttle Progressivity, and Volumetric Efficiency to custom tune the performance combination. Requires Desktop application and Y-Cable to fine tune areas of calibration
- New performance widgets and features available within the Mobile App (Engine Head Temp, Battery Voltage, Throttle Position, Engine Speed, Speedometer, Tachometer, Manifold Absolute Pressure, etc.) to view live engine data as you tune
- View and clear diagnostics functions
- Includes the Bluetooth® Communications Interface (BCI) module and unlimited access to the latest software updates and calibrations available from Screamin' Eagle
- Available Tuner Cable kit (P/N 41001142, sold separately) for computer connection for use in environments with poor Bluetooth connectivity, such as dyno rooms and to adjust specific parameters within calibrations
- 49-State U.S. EPA compliant

#### 41001141

For use with '21-later Softail®, Touring, and Trike models. Does not fit California models.

#### 41001

Fits '21-'22 Touring, '21-'22 Trike and '21-'22 (except '21-22 FXLRS and FXLRST) Softail California models only. Dealership installation only. Please see the What's New section of the Screamin' Eagle Street Tuner mobile app or PC software for the list of available calibrations.

#### SCREAMIN' EAGLE® PRO STREET TUNER - Y CABLE

Required to connect a Screamin' Eagle Pro Street Tuner (P/N 41001141, sold separately) with '21-Later models equipped with a Milwaukee-Eight® engine.

#### 41001142

For use with '21-later Softail®, Touring, and Trike models and the Screamin' Eagle® Pro Street Tuner P/N 41001141. Does not fit California models.

#### B. SCREAMIN' EAGLE® PRO STREET TUNER

The Screamin' Eagle® Pro Street Performance Tuner is designed to simplify management of engine operating parameters as performance modifications are made. Once installed, the kit allows you to adjust key parameters or simply upload the latest Engine Control Module (ECM) calibrations to match your bike's state-oftune. Start with a high-flow air cleaner and Street Performance mufflers and upload the calibration that provides the best performance mix. Add additional Stage Upgrades later, and you simply upload the proper ECM calibration to match the model and hardware. Plus, you have free online access to the latest factory calibrations. Ideal for real-world street performance applications, the Pro Street Tuner provides the adjustability to account for bike-to-bike variation and for changes to cams, heads, intake and exhaust while maintaining closed-loop fuel control for fuel economy in the part-throttle operating range. Unlike other aftermarket tuners, The Screamin' Eagle® Pro Street Tuner actually talks directly to your motorcycle's ECM and re-programs the motorcycle's operating system. It isn't a piggyback system that tries to fool the ECM into adding more fuel or changing the ignition timing. The Pro Street Tuner plugs into the bike's data port, so no splicing or under-seat hardware is required. And unlike other race tuners or engine controllers, the Screamin' Eagle® Pro Street Tuner does not impact your Harley-Davidson® factory warranty coverage.

- Features a guided Smart Tune process to enable quick navigation through the software and permits tunability to optimize performance and drivability without compromising fuel efficiency, emission levels, engine durability, or 50-State U.S. EPA compliance
- Stores up to 15 minutes of run-time data that can be downloaded to PC, allowing you to view and evaluate the bike's air/fuel ratio, O2 sensor readings, engine speed and temperature, RPM and vehicle speed, throttle position, spark advance and much more
- Vehicle Communications Interface (VCI) will record and display service codes for troubleshooting and diagnostics
- Smart Tune Live, a dynamic method to track engine data by running vehicle through a range of RPM and throttle positions, reduces time to modify existing Volumetric Efficiency tables (works on models with factory-installed O2 sensors only)
- Adjustability to Spark Advance, Throttle progressivity, and Volumetric Efficiency to custom tune the performance combination
- Includes the Vehicle Communications Interface (VCI) module and unlimited access to the latest software updates and calibrations available from Screamin' Eagle®, Tuner Cable kit sold separately

#### 41000008C

For use with '17-'20 XG, '14-'22 XL and '07-'17 Dyna®, and '07-'22 Softail and Touring, and '17-'22 Trike models. Requires separate purchase of model-specific Tuner Cable. Does not fit California '21-later models. California models instead require P/N 41001212A. Refer to H-D.com/shop for status.

#### 41001212A

For use with '17-'20 XG, '14-'21 XL and '07-'17 Dyna®, and '07-'22 Softail (except '21-22 FXLRS and FXLRST), '07-22 Touring and '17-'22 Trike California models only. Requires separate purchase of model-specific Tuner Cable. Dealership installation only. Refer to H-D.com/shop for status.

#### C. SCREAMIN' EAGLE® SMART TUNE PRO AUTOMATIC TUNING MODULE\*

Smart Tune PRO works with the Screamin' Eagle® Pro Street Tuner to automatically adjust your bike for the combination of performance components, climates and vehicle load conditions you are operating in. You just install the upgraded wideband oxygen sensors in the exhaust headers, download the calibration that the Screamin' Eagle engineers have developed as a starting point, then simply drive down the road and let Smart Tune PRO do the work.

Smart Tune PRO constantly monitors the operating parameters of your motorcycle, and automatically adjusts the bike's Electronic Control Module (ECM) to maximize performance in your current riding conditions. Smart Tune PRO utilizes wideband  $O_2$  sensors that read oxygen levels in the exhaust stream to determine the optimum air/fuel ratio your bike needs at this very moment. Smart Tune PRO analyzes the data and automatically makes real-time tuning adjustments to the ECM. Unlike the standard narrow-band  $O_2$  sensors that only provide feedback in the part-throttle cruising range, the wideband sensors can read and adjust tuning throughout the part throttle cruising and full-throttle acceleration operating range.

It is fully factory supported, and optimized to maximize performance while maintaining drivability and engine longevity. Smart Tune PRO is 50-State EPA compliant and does not impact the H-DTM factory warranty. Kit includes the Smart Tune PRO module with plug-in wiring harness, two M18 wideband  $O_2$  sensors and access to free software updates, future calibrations and free online training modules. Screamin' Eagle Pro Street Tuner and model-specific installation hardware is sold separately.

#### 410004454

Fits '14-'22 XL, '16-'17 Dyna® FXDLS, '16-'20 Softail®, '14-'20 Touring and '17-'20 Trike models. Installation requires exhaust modification to incorporate wide-band oxygen sensors. Some models require Oxygen Sensor Harness Extension. For model specific installation requirements see Installation Instructions on H-D.com/shop. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation. 50-State U.S. EPA Compliant.

#### Also available: (not shown)

#### M18 OXYGEN SENSOR INSTALLATION TOOL

Plug-in extension cable is wired to allow installation of the Screamin' Eagle Smart Tune PRO Automatic Tuning Module hardware on specific models. No splicing or soldering is required.

#### 14900150

For use on '23-later FLHXSE and FLTRXSE, and '24-later FLHX, FLTRX and FLTRXSTSE models for installation of M18 wide-band oxygen sensors.

#### OXYGEN SENSOR HARNESS EXTENSION

Plug-in extension cable is wired to allow installation of the Screamin' Eagle Smart Tune PRO Automatic Tuning Module hardware on specific models. No splicing or soldering is required.

#### 69201704

Required for use of Screamin' Eagle Smart Tune PRO Automatic Tuning Module hardware on, '16-'17 Dyna and Softail models.







C. SCREAMIN' EAGLE SMART TUNE PRO AUTOMATIC TUNING MODULE

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.

Tuning parameters may not be available in all markets. Check your local dealership for more information.

## **MILWAUKEE-EIGHT® POWERTRAIN**

Screamin' Eagle® Stage upgrades offer complete street-compliant performance configurations engineered to generate specific torque and horsepower gains. Eliminating all the guesswork and trial-and-error testing normally associated with engine modifications, Stage upgrades include everything you need to enhance your bike's performance. Start with the foundation, the Stage I upgrade, then choose from Stage II, III or IV depending on your performance goals, budget and riding style.



#### **STAGE I**

#### **INTAKE + EXHAUST + TUNING**

The easiest and most cost effective step to improve your motorcycle's performance is to increase the airflow into and out of the engine. A high-flow air cleaner and system-matched slip-on mufflers provide horsepower and torque improvements you can feel throughout the RPM range, and serve as the core components for all performance upgrades. ECM calibration is required to tune the fuel flow and timing required to accommodate the improved airflow.

**Stage I** upgrade can be installed without engine disassembly. No special tools are required. Requires ECM tuning.





#### STAGE II

#### STAGE I + CAM UPGRADE

Adding performance cams to a Stage I equipped bike is the next step to improved performance. Cam choices allow you to tailor the engine's performance to your specific needs. A torque cam offers on-demand throttle response from low- to mid-RPM at cruising speed. A power cam targets high-RPM, wide-open throttle response that keeps pulling right up to the redline. ECM calibration tuning is required to accommodate the increased valve timing, and performance valve springs may be required for high-lift cams.

Stage II upgrade requires minor engine disassembly to replace the cam. Adjustable pushrods allow cam installation without removing the rocker box. Special tools and ECM tuning are required.





#### STAGE III

#### STAGE I + CAM, BIG BORE CYLINDERS & PISTONS

The next step on the performance journey is to build a bigger engine. An increase in engine displacement allows the engine to swallow more air and fuel, a higher compression piston squeezes the air/fuel into a more volatile mixture, and when combined, generates more power when ignited. A displacement and compression increase provides torque increases throughout the entire RPM range with a 15-25% improvement in the mid-range power. ECM calibration tuning is required to adjust fuel flow and timing to accommodate the increased displacement.

**Stage III** bolt-on upgrade requires removal of the engine's top end and opening the cam chest. Engine remains in the chassis and no machining is required. Special tools and ECM tuning are required.





#### **STAGE IV**

## STAGE I + CAM, BIG BORE CYLINDERS, PISTONS, CYLINDER HEADS & THROTTLE BODY

To maximize the impact of the increased displacement gained with Stage III updates, the addition of free-flowing ported cylinder heads and a big bore throttle body top off the performance build. Designed to satisfy the high-RPM, throttle-twisting rider, the Stage IV update delivers 20-30% increase in power that keeps pulling right up to the redline, without sacrificing mid-range torque. ECM calibration tuning is required to add more fuel, and a higher-lift cam may be required to deliver maximum power.

Stage IV bolt-on upgrade requires removal of the engine's top-end and opening the cam chest. Engine remains in the chassis and no machining is required. Special tools and ECM tuning are required.





Milwaukee-Eight® Stage Upgrades

### Will Takk to Elg

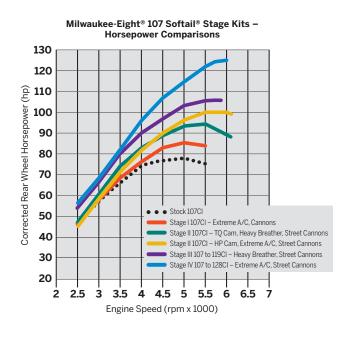
Milwaukee-Eight® Stage Upgrades

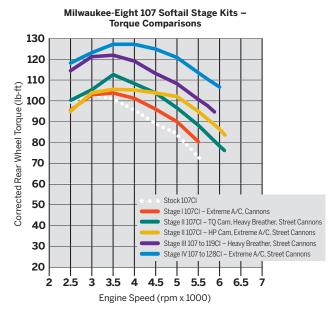
**SCREAMIN' EAGLE® 289** 

## **MILWAUKEE-EIGHT® POWERTRAIN**

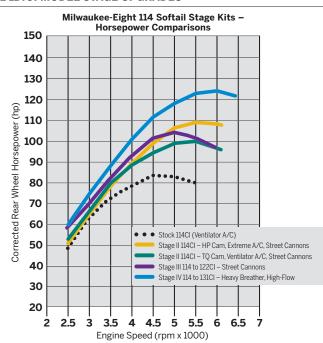
Screamin' Eagle® Stage upgrades offer complete street-compliant performance configurations. Whether you're a Softail® or Touring rider, Screamin' Eagle offers the full gamut of Stage upgrades for you to pick the best solution for you. Use the Rear Wheel Horsepower and Torque charts to identify a combination that would work best for your riding style and performance needs.

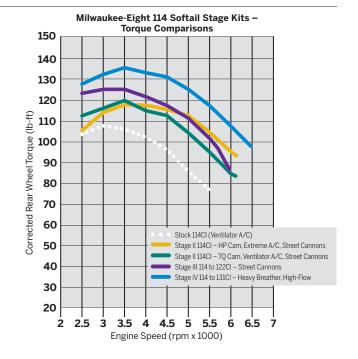
#### **SOFTAIL® 107CI MODEL STAGE UPGRADES**



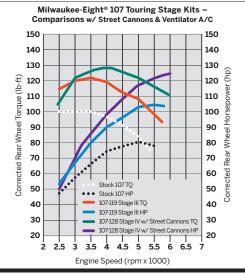


#### **SOFTAIL 114CI MODEL STAGE UPGRADES**

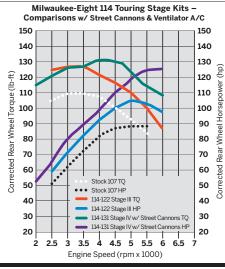




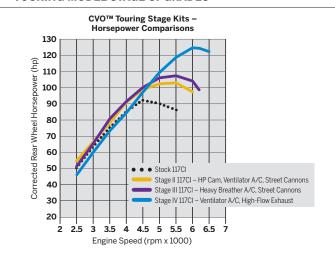
#### TOURING 107CI MODEL STAGE UPGRADES

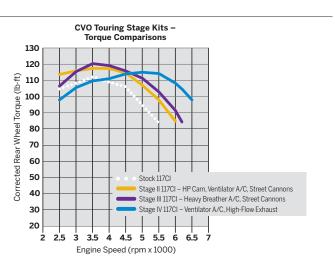


#### **TOURING 114CI MODEL STAGE UPGRADES**



### **CVO™ TOURING MODEL STAGE UPGRADES**





DYNAMOMETER (DYNO) PERFORMANCE TESTING: Declared performance values in this catalog represent SAE J-1349 transient peak power output. Dynamometer settings, motorcycle condition, variation, climate and other factors can affect performance output and results can vary from the performance values declared by Harley-Davidson.

#### A. SCREAMIN' EAGLE® HEAVY BREATHER EXTREME AIR CLEANER

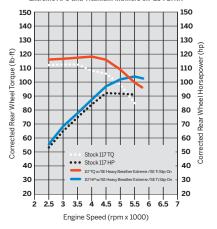
Designed for maximum performance, this race inspired Screamin' Eagle Heavy Breather Extreme Air Cleaner flows 20% more air than the Original Equipment air box. At speeds over 60 mph, the air cleaner experiences a ram-air effect. The all-new filter design captures air from the Extreme face, on the front of the air cleaner. The air then travels through the race inspired elbow followed by a straight shot into the throttle body. Designed to feed a large-displacement engine enough clean air that can support output of over 150hp. This air cleaner provides a stout increase in torque throughout the mid-range, as compared to other air cleaner designs. Waterresistant K&N oiled-cotton filter is washable and rechargeable using K&N Air Filter Care Service Kit P/N 99850-92T). Standard rain sock keeps water, dust and debris from contacting your air filter. Extra insurance when riding in the elements. 49-State U.S. EPA compliant.

Fits '23-later FLHXSE and FLTRXSE, and '24-later FLHX and FLTRX models. Does not fit California models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

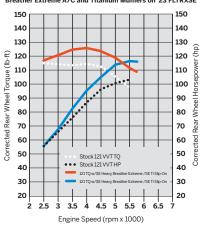
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**29400455** Chrome

#### Milwaukee-Eight 117 Stock vs Stage I w/ SE Heavy Breather Extreme A/C and Titanium Mufflers on '23 FLTRX



### Milwaukee-Eight 121 VVT Stock vs 121 VVT Stage I w/ SE Heavy Breather Extreme A/C and Titanium Mufflers on '23 FLTRXSE





A. SCREAMIN' EAGLE® HEAVY BREATHER EXTREME AIR CLEANER - BLACK



A. SCREAMIN' EAGLE® HEAVY BREATHER EXTREME AIR CLEANER - CHROME



B. SCREAMIN' EAGLE® AIR CLEANER - EXTREME WEDGE - BLACK



B. SCREAMIN' EAGLE® AIR CLEANER - EXTREME WEDGE - CHROME

### **SCREAMIN' EAGLE® 291**

Extreme Wedge

#### B. SCREAMIN' EAGLE® AIR CLEANER - EXTREME WEDGE

Screamin' Eagle® Extreme Flow Air Cleaner Kits allow free breathing and unobstructed airflow to your Milwaukee-Eight® engine. Your engine gets more air, and you can feel more power throughout the rev range. Extreme open-face design and K&N washable oiled-cotton filter for maximum air flow in the iconic performance style of the Milwaukee-Eight® Wedge shape. Designed to flow 22% more air than a traditional air cleaner and eliminates the air cleaner cover. Designed to feed a large displacement engine enough clean air that can support output of over 150hp. Standard rain sock keeps water, dust, and debris from contacting your air filter. Extra insurance when riding in the elements Save money over the long run. Wash and re-oil this filter instead of buying replacement filters using K&N Air Filter Care Service Kit P/N 99850-92T). 49-State U.S. EPA compliant..

Fits '23-later FLHXSE and FLTRXSE, and '24-later FLHX and FLTRX models. Does not fit California models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

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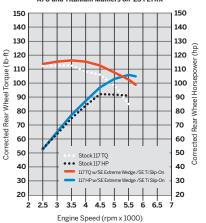
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Fits '17-later Touring models and '18-Later Softail models. Does not fit '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX models. Does not fit California models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

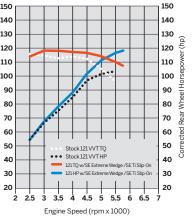
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**29400467** Chrome.

#### Milwaukee-Eight 117 Stock vs Stage I w/ SE Extreme Wedge A/C and Titanium Mufflers on '23 FLTRX



Milwaukee-Eight 121 VVT Stock vs 121 VVT Stage I w/ SE Extreme Wedge A/C and Titanium Mufflers on '23 FLTRXSE



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#### A. SCREAMIN' EAGLE® HEAVY BREATHER **EXTREME AIR CLEANER**

We've taken the iconic Screamin' Eagle® Heavy Breather Air Cleaner to the next level-an extreme performance level. Designed for maximum performance, this extra-large Screamin' Eagle Heavy Breather Extreme Air Filter flows 42% more air than a traditional Heavy Breather filter. Air moves smoothly through the filter due to an interior bell-shape feature and then travels through a unique round to oval transitioned tube to improve leg clearance while providing unobstructed air to the throttle body. At speeds over 60 mph, the filter captures air from the front, forcing the air through a smaller area to create a RAM air effect, while the long intake tube enhances torque beyond other Ventilator and Round High-Flow Filters for enhanced acceleration. Designed to feed a large displacement engine enough clean air that can support output of over 150hp. The cast aluminum intake tube and back plate are dressed in rich, gloss black or mirror-like chrome. The back plate features a Screamin' Eagle logo. Kit includes all required mounting hardware. Optional Rain Sock P/N 29400424 is available to protect the exposed element in

Fits '18-later Softail®, '22-later Touring (except models equipped with Fairing Lowers and '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and '17-later Freewheeler® models. Does not fit models equipped with Fairing Lower Glove Boxes, Fairing Lower Speakers or Road Glide® Fairing Spoilers. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for

29400388 Chrome. 29400387 Gloss Black.

Fits California '18-22 Softail, '17-22 Touring (except models equipped with Fairing Lowers) and '17-22 Freewheeler models. Does not fit models equipped with Fairing Lower Glove Boxes,

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards

The street legal and/or street compliant statements may

not apply to markets outside of the United States

in the United States.

Fairing Lower Speakers or Road Glide Fairing Spoilers. All models require ECM calibration with Screamin Eagle Pro Street Tuner for proper installation.

**29400477** Chrome

29400476 Gloss Black.



A. SCREAMIN' EAGLE HEAVY BREATHER EXTREME AIR CLEANER - CHROME



A. SCREAMIN' EAGLE HEAVY BREATHER EXTREME AIR CLEANER - GLOSS BLACK



A. SCREAMIN' EAGLE HEAVY BREATHER EXTREME AIR CLEANER - CHROME



EXTREME AIR CLEANER - GLOSS BLACK



B. SCREAMIN' EAGLE® HEAVY BREATHER ELITE AIR CLEANER MILWAUKEE-EIGHT® ENGINE



B. SCREAMIN' EAGLE® HEAVY BREATHER ELITE AIR CLEANER



B. SCREAMIN' EAGLE® HEAVY BREATHER ELITE AIR CLEANER

### **SCREAMIN' EAGLE® 293**

Milwaukee-Eight® Stage I Upgrade

#### **B. SCREAMIN' EAGLE® HEAVY BREATHER** ELITE AIR CLEANER - MILWAUKEE-EIGHT® ENGINE

Take a deep breath. This Screamin' Eagle® Heavy Breather® Elite picks up where the past generation Milwaukee-Eight® Heavy Breather left off with a 15% air flow improvement Redesigned to support even more performance with engine builds pushing over 135hp. The iconic Heavy Breather Air Cleaner features a forward-facing oiled cotton filter element that flows large volumes of clean air into the engine. The short, low profile cast tube rams the charge directly into the throttle body with little turbulence for increased power and torque, and the intake tube mounts to a custom back plate that features integral breathers and covers the throttle body electronics for a finished look. The slanted compact filter adds an aggressive performance look, and it is shaped to allow installation on Touring bikes equipped with fairing lowers. This Elite version includes an integrated cover manufactured from forged aluminum and precision machined to further enhance the stylized performance look while exposing a majority of the filter to maximize airflow. Available in your choice of chrome or gloss black finish, the kit includes filter, cover, intake tube, custom back plate, and all mounting hardware.

Fits '18-later Softail® models and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit on models equipped with fairing lower glove boxes or fairing lower speakers. Pending approval for use in California on '21-'22 models. Refer to H-D. com/shop for status.

29400406	Chrome.
29400407	Gloss Black

Fits California '18-22 Softail models and '17-22 Touring and Trike models only. All models require ECM calibration with Screamin Eagle Pro Street Tuner for proper installation, Does not fit on models equipped with fairing lower glove boxes or fairing lower speakers

29400480 Chrome.

29400481 Gloss Black.

#### Also available:

#### SCREAMIN' EAGLE® HEAVY BREATHER ELITE AIR **CLEANER - FILTER**

K&N® replacement air filters are engineered to improve airflow for increased horsepower and quicker acceleration. K&N filters provide excellent filtration, and because they are washable and reusable, you can clean the filter whenever conditions demand. Designed as direct replacements for specified

#### 29400405

Fits '18-later Softail and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models equipped with Heavy Breather Elite Air Cleaner P/N 29400406 or 29400407. Also fits models factory equipped with a Screamin' Eagle Heavy Breather Elite Air Ćleaner

#### Also available:

#### HEAVY BREATHER ELITE RAIN SOCK

Protect your exposed-element air cleaner during inclement weather with this Screamin' Eagle Heavy Breather Rain Sock.

Fits Milwaukee-Eight models equipped with the Screamin' Eagle Heavy Breather Elite and '22-Later ST models factory equipped with the Heavy Breather Elite.

Street legal and/or street compliant statements refer to products meeting EPA (49-State) and/or California (50-State) emissions and noise standards in the United States as specified.

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#### A. SCREAMIN' EAGLE® VENTILATOR **EXTREME AIR CLEANER**

Let it breathe! The open-face filter design of the Screamin Eagle® Ventilator Extreme Air Cleaner Kit flows 39% more air than a traditional perimeter high-flow filter. When combined with an additional 1/2" of air filter thickness and the smooth radius die-cast back plate, this open filter can feed a large displacement engine with an unobstructed flow of clean air that can support output of over 150hp. Kit includes a die-cast back plate, and open-face, water-resistant, washable oiledcotton filter element and all required installation gaskets and hardware. Optional Rain Sock P/N 29400412 is available to protect the exposed element in extreme weather. Choice of either Gloss Black (P/N 61300994) or Chrome (P/N 61300993) Cover Kit required to complete installation.

Fits '18-later Softail® and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models. Requires Ventilator Extreme Air Cleaner Cover Kit P/N 61300993 or 61300994 to complete installation. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation, pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for

29400396 Chrome.

29400397 Gloss Black.

Fits California '18-22 Softail models and '17-22 Touring and Trike models only. All models require ECM calibration with Screamin Eagle Pro Street Tuner for proper installation

**29400478** Chrome

29400479 Gloss Black.

#### **B. SCREAMIN' EAGLE VENTILATOR EXTREME AIR CLEANER COVER**

The Ventilator Extreme Air Cleaner Cover trims the face of the Screamin' Eagle Ventilator Extreme filter in style and features aggressive mounting lugs, polished stainless-steel custom ARP fasteners and an inset Screamin' Eagle medallion. The cast aluminum, rich gloss black cover wraps the leading edge of the filter element, covering the rubber gasket with out restricting airflow. This Air Cleaner Cover is required to complete installation of the Ventilator Extreme Air Cleaner Kit P/N 29400396 & 29400397.

Fits Screamin' Eagle Ventilator Extreme Air Cleaner Kits P/N 29400396 and 29400397. Includes necessary ARP hardware. Also fits standard Ventilator Air Cleaner Kits P/N 29400298 and 29400299 with separate purchase of Extreme Ventilator Air Filter P/N 29400400.

**61300993** Chrome

61300994 Gloss Black.

#### C. SCREAMIN' EAGLE AIR CLEANER RAIN SOCK

Protect your exposed-element air cleaner during inclement weather. This mesh cover stretches over the filter to repel moisture that could damage the filter and be drawn into the engine. The breathable cover does not significantly reduce air flow to the engine

#### 29400412

Fits Screamin' Eagle Ventilator Extreme Air Cleaner Kits.

#### D. SCREAMIN' EAGLE VENTILATOR EXTREME **K&N® AIR FILTER ELEMENT**

K&N® replacement air filters are engineered to improve airflow for increased horsepower and quicker acceleration. The Screamin' Eagle Extreme Ventilator K&N Air Filter Element is a replacement filter designed specifically for Screamin Eagle Extreme Ventilator Air Cleaners. This replacement filter provides excellent filtration and because they are washable and reusable, you can clean the filter whenever conditions

#### 29400400

Fits Screamin' Eagle Ventilator and Ventilator Extreme Air Cleaner Kits. Requires Ventilator Extreme Air Cleaner Cover Kit P/N 61300993 or 61300994 to complete installation. Does not fit '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX models

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States



A. SCREAMIN' EAGLE VENTILATOR EXTREME AIR CLEANER - CHROME (SHOWN WITH CHROME COVER P/N 61300993)



A. SCREAMIN' EAGLE VENTILATOR EXTREME AIR CLEANER - GLOSS BLACK (SHOWN WITH GLOSS BLACK COVER P/N 61300994)



B. SCREAMIN' EAGLE VENTILATOR EXTREME AIR CLEANER COVER - CHROME



**B. SCREAMIN' EAGLE VENTILATOR EXTREME** AIR CLEANER COVER - GLOSS BLACK



C. SCREAMIN' EAGLE AIR CLEANER RAIN SOCK



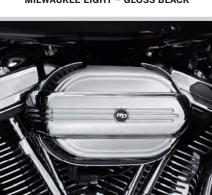
D. SCREAMIN' EAGLE VENTILATOR EXTREME K&N AIR FILTER FLEMENT



E. SCREAMIN' EAGLE VENTILATOR AIR CLEANER KIT -MILWAUKEE-EIGHT - CHROME



E. SCREAMIN' EAGLE VENTILATOR AIR CLEANER KIT -MILWAUKEE-EIGHT - GLOSS BLACK



F. DEFIANCE COLLECTION VENTILATOR AIR CLEANER TRIM -MILWAUKEE-EIGHT - CHROME



F. DEFIANCE COLLECTION VENTILATOR AIR CLEANER TRIM - MILWAUKEE-EIGHT -**GLOSS BLACK WITH HIGHLIGHTS** 



E. SCREAMIN' EAGLE VENTILATOR AIR CLEANER KIT – MILWAUKEE-EIGHT – BLACK



AIR CLEANER TRIM -MILWAUKEE-EIGHT - GLOSS BLACK



F. DEFIANCE COLLECTION VENTILATOR AIR CLEANER TRIM - MILWAUKEE-EIGHT

### **SCREAMIN' EAGLE® 295**

Milwaukee-Eight® Stage I Upgrade

#### E. SCREAMIN' EAGLE® VENTILATOR AIR CLEANER KIT - MILWAUKEE-EIGHT® ENGINE

This low-profile oval air cleaner features an exposed filter element and a cast back plate designed to provide maximum airflow to the throttle body. This easy-to-install air cleaner produces significant performance gains, while the stylish cover is tapered for added leg clearance. This complete kit includes low-profile air cleaner cover, high-flow filter element, cast aluminum back plate, diamond-cut Screamin' Eagle® medallion and all required installation hardware. Protective Rain Sock is included. 50-State U.S. EPA compliant.

Fits '18-later Softail®, and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. ECE compliant on '17-later CVO™ Touring models. Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for status.

**29400299** Chrome **29400298** Gloss Black.

#### F. DEFIANCE COLLECTION VENTILATOR AIR CLEANER TRIM - MILWAUKEE-EIGHT ENGINE

This forged and machined Defiance Air Cleaner Trim kit adds a premium touch to the Milwaukee-Eight® Ventilator Air Cleaner. The billet-style band with deep longitudinal lines and H-D logo wraps the center section of the Ventilator Air Cleaner face plate for a contemporary look. The Defiance Air Cleaner Trim is available in your choice of chrome, machine cut anodized black or full black finishes. Kit includes trim band and mounting hardware. Protective Rain Sock P/N 29400177 or 29762-09 is available separately.

Fits '18-later Softail, and '17-later Touring and Trike models equipped with Ventilator Air Cleaner P/N 29400298 or 29400299. Also fits '18-later Softail models with 114Cl engines and '17-later CVO touring models with Original Equipment Ventilator Air Cleaner with separate purchase of Air Filter P/N

61300768	Chrome.
61300769	Gloss Black Anodized.
61300770	Gloss Black with Highlights.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards n the United States

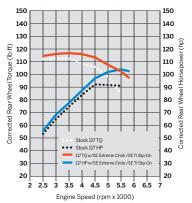
#### A. SCREAMIN' EAGLE® EXTREME AIR CLEANER -CIRCLE

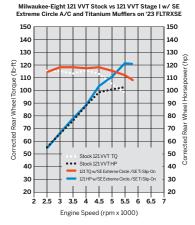
Screamin' Eagle® Extreme Flow Air Cleaner Kits allow free breathing and unobstructed airflow to your Milwaukee-Eight® engine. Your engine gets more air, and you can feel more power throughout the rev range. With extreme open-face design and K&N washable oiled-cotton filter for maximum air flow in the iconic performance style of a classic center-bolt filter shape. Designed to flow 20% more air than the Original Equipment air cleaner and eliminates the air cleaner cover. It is designed to feed a large displacement engine enough clean air that can support output of over 150hp. The standard rain sock keeps water, dust, and debris from contacting your air filter, for extra insurance when riding in the elements. Save money over the long run-wash and re-oil this filter instead of buying replacement filters. The air cleaner includes the gloss-black finished die-cast back plate, an open-face washable oiled-cotton filter element, and all required installation gaskets and hardware. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. The air cleaner is 49-state U.S. EPA compliant. Screamin' Eagle products are not available for sale and are not street legal in all countries. Please contact your local dealer for more information.

#### 29400488

Fits '23-later FLHXSE and FLTRXSE, and '24-later FLHX, FLTRX and FLTRXSTSE models. Does not fit California models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

### vaukee-Eight 117 Stock vs Stage I w/ SE Extreme Circle A/C and Titanium Mufflers on '23 FLTRX





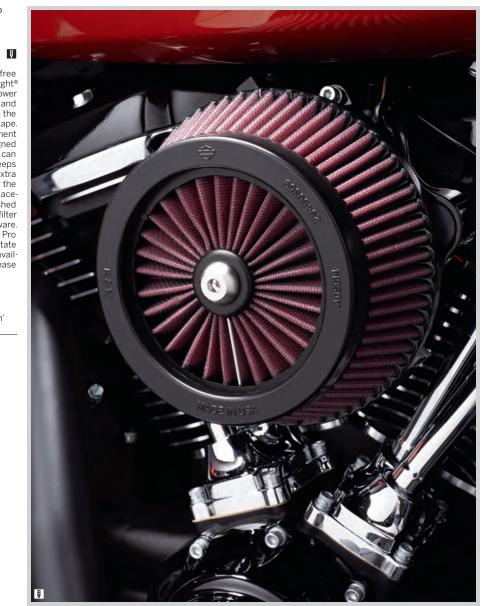
#### **B. SCREAMIN' EAGLE EXTREME CENTER-BOLT** ₿ **INTAKE COVER**

Add some performance style to your Screamin' Eagle Extreme Circle Air Cleaner with this five-spoke cast aluminum cover. The die cast air cleaner cover with stepped machining inside five-spoke design is in a Brilliant Chrome finish.

Fits models powered by Milwaukee-Eight engine equipped with Screamin' Eagle Center-Bolt Round Extreme-Flow Air

61301362 Black

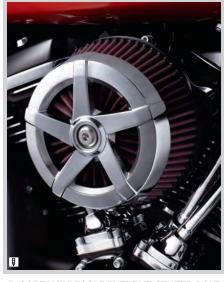
61301363 Chrome



A. SCREAMIN' EAGLE EXTREME AIR CLEANER - CIRCLE



B. SCREAMIN' EAGLE EXTREME CENTER-BOLT INTAKE COVER - BLACK



B. SCREAMIN' EAGLE EXTREME CENTER-BOLT INTAKE COVER - CHROME



C. SCREAMIN' EAGLE HIGH-FLOW AIR FILTER & AIR CLEANER TRIM



D. SCREAMIN' EAGLE EXTREME-FLOW AIR FILTER & AIR CLEANER TRIM



E. SCREAMIN' EAGLE HIGH-FLOW AIR FILTER & AIR CLEANER TRIM

### **SCREAMIN' EAGLE® 297**

High-Flow Round Air Cleaner Trim

#### C. SCREAMIN' EAGLE® HIGH-FLOW AIR FILTER & AIR **CLEANER TRIM**

Never throw away another air filter. This washable and reusable performance air filter is specifically designed for increased air flow. Remove the miles of collected dust, dirt, and debris from the filter to reuse it trip after trip. It is factory engineered to be a perfect replacement and upgrade over the Original Equipment air filter. This air filter provides 36% more air flow to the engine than the Original Equipment filter to allow the engine to breathe in nearly all types of riding conditions. It provides a 22% pleated surface area increase as compared to the Original Equipment filter. It is washable and reusable --simply clean, dry and re-oil and realize savings on the cost of replacement filters. The kit includes a Screamin' Eagle air cleaner face plate. Screamin' Eagle® products are not available for sale and are not street legal in all countries. Please contact your local dealer for more information.

#### 29400494

Fits '24-later FLHX and FLTRX models. Does not fit California models.

#### D. SCREAMIN' EAGLE EXTREME-FLOW AIR FILTER & AIR CLEANER TRIM

Never throw away another air filter. This washable and reusable performance air filter is specifically designed for increased air flow. Remove the miles of collected dust, dirt, and debris from the filter to reuse it trip after trip. It is factory engineered to be a perfect replacement and upgrade over the Original Equipment air filter. This air filter provides 25% more air flow to the engine than the Original Equipment filter to allow the engine to breathe in nearly all types of riding conditions. The extreme filter face provides an 8% pleated surface area increase as compared to the Original Equipment filter. It is washable and reusable --simply clean, dry and re-oil and realize savings on the cost of replacement filters. The kit includes a Screamin' Eagle air cleaner face plate. Screamin' Eagle products are not available for sale and are not street legal in all countries. Please contact your local dealer for more

#### 29400495

Fits '23-later FLHXSE and FLTRXSE models. Does not fit California models

#### E. SCREAMIN' EAGLE HIGH-FLOW AIR FILTER & AIR **CLEANER TRIM**

Never throw away another air filter. This washable and reusable performance air filter is specifically designed for increased air flow. Remove the miles of collected dust, dirt, and debris from the filter to reuse it trip after trip. It is factory engineered to be a perfect replacement and upgrade over the Original Equipment air filter. The air filter provides 25% more air flow to the engine than the Original Equipment filter to allow the engine to breathe in nearly all types of riding conditions. It provides a 6% pleated surface area increase as compared to the Original Equipment filter. It is washable and reusable-simply clean, dry and re-oil and realize savings on the cost of replacement filters. The kit includes a Screamin' Eagle air cleaner face plate. Screamin' Eagle products are not available for sale and are not street legal in all countries. Please contact your local dealer for more information

#### 29400499

Fits '24-later FLTRXSTSE models. Does not fit California

#### 29400357 Extreme Open-Face Filter.

Fits '18-later Softail® and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models. '17-later Touring and Trike models require separate purchase of accessory round air cleaner cover or trim. Not compatible with air cleaner cover on CVO™ Touring models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for status.

#### 29400475

Fits California '18-22 Softail and '17-22 Touring and Trike models. '17-22 Touring and Trike models require separate purchase of accessory round air cleaner cover or trim. Not compatible with air cleaner cover on CVO Touring models. All models require ECM calibration with Screamin Eagle Pro Street Tuner for proper installation.

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#### B. SCREAMIN' EAGLE ROUND HIGH-FLOW AIR CLEANER – CENTER BOLT

The Screamin' Eagle High-Flow Air Cleaner Kit provides increased airflow to boost the power of your Milwaukee-Eight® engine equipped model. This High Flow Air Cleaner can be dressed with most round Original Equipment or accessory center-bolt air cleaner covers. This kit includes air cleaner element, gloss black back plate with laser-engraved Screaming Eagle logo, breather and all required hardware. Optional Rain Sock P/N 29400363 is available to protect the exposed element in inclement weather. 50-State U.S. EPA compliant.

#### 29400355

Fits '18-later Softail and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models. '17-later Touring and Trike models require separate purchase of accessory round air cleaner cover or trim. Not compatible with air cleaner cover on CVO Touring models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for status.

#### 29400473

Fits California '18-22 Softail® and '17-22 Touring and Trike models. '17-22 Touring and Trike models require separate purchase of accessory round air cleaner cover or trim. Not compatible with air cleaner cover on CVO™ Touring models. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation.

#### C. SCREAMIN' EAGLE ROUND HIGH-FLOW AIR CLEANER – PERIMETER BOLT

Designed to accept the Original Equipment Softail perimeter-bolt air cleaner cover, this Screamin' Eagle High-Flow Air Cleaner Kit allows free breathing and unobstructed airflow to your Milwaukee-Eight engine. The kit includes the gloss-black finished die-cast back plate, a perimeter-flow washable oiled-cotton filter element, all required installation gaskets and hardware and a laser-engraved Screamin' Eagle logo to finish the look. 50 State U.S. EPA compliant.

#### 29400356

Fits '18-later Softail® and '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models. '17-later Touring and Trike models require separate purchase of accessory round air cleaner cover or trim. Not compatible with air cleaner cover on CVO™ Touring models. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner or dealership installed Screamin' Eagle calibration for proper installation. Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

#### 29400474

Fits California '18-22 Softail® and '17-22 Touring and Trike models. '17-22 Touring and Trike models require separate purchase of accessory round air cleaner cover or trim. Not compatible with air cleaner cover on CVO™ Touring models. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the

The street legal and/or street compliant statements may not apply to markets outside of the United States.



AIR CLEANER FILTER ELEMENT COMPARISON





A. SCREAMIN' EAGLE ROUND EXTREME-FLOW AIR CLEANER - CENTER BOLT





B. SCREAMIN' EAGLE ROUND HIGH-FLOW AIR CLEANER - CENTER BOLT





C. SCREAMIN' EAGLE ROUND HIGH-FLOW AIR CLEANER - PERIMETER BOLT



D. SCREAMIN' EAGLE ROUND AIR CLEANER COVER - RATCHET



E. SCREAMIN' EAGLE ROUND AIR CLEANER COVER – CALIBRE



F. AIR CLEANER TRIM KITS – DARK CUSTOM



F. AIR CLEANER TRIM KITS -#1 SKULL



F. AIR CLEANER TRIM KITS -WILLIE G SKULL - CHROME



F. AIR CLEANER TRIM KITS -WILLIE G SKULL - BLACK



F. AIR CLEANER TRIM KITS -AIRFLOW



F. AIR CLEANER TRIM KITS -LIVE TO RIDE

### **SCREAMIN' EAGLE® 299**

High-Flow Round Air Cleaner Covers

### D. SCREAMIN' EAGLE® ROUND AIR CLEANER COVER - RATCHET

The Ratchet Air Cleaner Cover trims the face of the Screamin' Eagle® Round Air Cleaner filter in style. Ideal for use with Extreme open face filters, the forged aluminum cover wraps the leading edge of the filter element, covering the rubber gasket without restricting the airflow. The Ratchet Cover is finished in rich black, and features a center bar with Screamin' Eagle script and a lugged outer ring. The kit includes a black filler plate to cover the unfinished face of standard High Flow filter for a clean blacked-out appearance.

#### 61300845

Fits '18-later Softail® and '17-later Touring and Trike models equipped with Screamin' Eagle round High Flow Air Cleaner.

### E. SCREAMIN' EAGLE ROUND AIR CLEANER COVER -

The unique open slot design of the Calibre Air Cleaner Cover maximizes style without compromising performance. Ideal for use with Extreme open face filters, the forged aluminum cover wraps the leading edge of the filter element, covering the rubber gasket without restricting the airflow. The gloss black Calibre Cover features 3 radiused slots cut into the face and a Screamin' Eagle logo prominently on display. The kit includes a black filler plate to cover the unfinished face of standard High Flow filter for a clean blacked-out appearance.

#### 6130084

Fits '18-later Softail and '17-later Touring and Trike models equipped with Screamin' Eagle round High Flow Air Cleaner.

### F. AIR CLEANER TRIM KITS

The perfect blend of performance and style. Available in a wide variety of styles, this bolt-on Air Cleaner Trim is sized to cover the face of most Screamin' Eagle Round High-Flow Air Cleaners. You can continue the look of your custom collection while maximizing air flow to the engine. Model-specific rain socks are available to protect the open element during inclement weather.

Fits Evolution® 1340 models, '99-'08 Dyna®, '00-'15 Softail (except FLS, FLSS, FLSTSB, and FXS) and '99-'13 Touring and Trike models equipped with oval-shaped Original Equipment air cleaner cover. Also fits models equipped with Screamin' Eagle Round High-Flow Air Cleaner Kits with separate purchase of Rain Sock Kit P/N 28728-10 or Air Cleaner Trim Installation Kit P/N 12400158.

61300057	Dark Custom™ Collection.
27956-10	Number One Skull Collection.
29400366	Willie G Skull - Black.
29417-04	Willie G Skull – Chrome.
61400323	Airflow Collection.
29328-99	Live To Ride Collection – Gold.

#### Also available: (not shown)

### SCREAMIN' EAGLE AIR CLEANER RAIN SOCK

Protect your exposed-element air cleaner during inclement weather. This mesh cover stretches over the filter to repel moisture that could damage the filter and be drawn into the engine. The breathable cover does not significantly reduce air flow to the engine.

**29400363** For Round High-Flow Filter. Fits '18-later Softail and '17-later Touring and Trike models equipped with Screamin' Eagle High-Flow Air Cleaners with round perimeter flow air cleaner element.

**29493-05A** For Heavy Breather Filter. Fits models equipped with Screamin' Eagle Heavy Breather Air Cleaner Kits (except Compact Heavy Breather P/N 28716-10, Heavy Breather Elite P/N 29400173, 29400172 or 29400285, and Milwaukee-Eight® Heavy Breather P/N 29400263 or 29400264).

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### 120TH ANNIVERSARY DECORATIVE COMPONENTS

Celebrate 120 years of Harley-Davidson pride and craftsmanship. This easy-to-install accessory trim is also standard equipment on the limited-edition Harley-Davidson® 120th Anniversary models. Handsome red fade finish with subtle gold and black accents.

#### A. 120TH ANNIVERSARY AIR CLEANER TRIM -**STANDARD**

Gloss Red fade finish that indicates 114 cubic inch displacement

#### 61301326

Fits '17-later Touring and Trike models (except '24-later FLHX and FLTRX) with Original Equipment wedge shaped air cleaner cover. Does not fit CVO™ models.

#### **B. 120TH ANNIVERSARY AIR CLEANER TRIM -**VENTILATOR

Gloss Red fade finish that indicates 114 cubic inch displacement.

#### 61301327

Fits '18-later Softail® and '17-later Touring (except '23-later FLHXSE, FLTRXSE and '24-later FLHX, FLTRX, FLTRXSTSE) and Trike models equipped with Ventilator Air Cleaner P/N 29400298 or 29400299. Also fits '18-later Softail® models with 114Cl engines and '17-later CVO™ touring models with Original Equipment Ventilator Air Cleaner with separate purchase of Air Filter P/N 29400293.

#### C. AIR CLEANER TRIM - BRUSHED ALUMINUM

Show off your Milwaukee-Eight® engine's displacement with pride. Available for 107- and 114-cubic-inch engines, this brushed aluminum and black trim is the perfect complement to chrome or black engine finishes. This easy-to-install self-adhesive formed aluminum trim fits perfectly into the recessed face of the Softail models Original Equipment perimeter bolt air cleaner cover.

### **61300788** 107 Logo.

Fits '18-later FLFB, FLSB, FXBB, FXBR and FXFB models with Original Equipment perimeter bolt air cleaner cover.

#### D. BOBBER-STYLE ROUND AIR CLEANER COVER

Low-profile round air cleaner cover adds an attractive nostalgic look to any bike's profile. This cover can be accented with your choice of stylish air cleaner trim collections (sold separately) for a personalized look. The cover features a cut-away bottom design that exposes the filter element to maximize the airflow when installed with a Screamin' Eagle® High-Flow Air

Fits '12-'16 XL1200V and '11-'15 FLS and FXS models with Original Equipment round air cleaner. Also fits models equipped with Screamin' Eagle Round High-Flow Air Cleaner

Street legal and/or street compliant statements refer to

product meeting 50-State emissions and noise standards

The street legal and/or street compliant statements may

not apply to markets outside of the United States

**61300120** Chrome

in the United States.

**61300128** Gloss Black.



A. 120TH ANNIVERSARY AIR CLEANER TRIM -STANDARD



B. 120TH ANNIVERSARY AIR CLEANER TRIM -**VENTILATOR** 





C. AIR CLEANER TRIM - BRUSHED ALUMINUM



D. BOBBER-STYLE ROUND AIR CLEANER COVER D. BOBBER-STYLE ROUND AIR CLEANER COVER



– GLOSS BLACK



E. SCREAMIN' EAGLE WEDGE HIGH-FLOW AIR CLEANER



E. SCREAMIN' EAGLE WEDGE HIGH-FLOW AIR



E. SCREAMIN' EAGLE WEDGE HIGH-FLOW AIR

### **SCREAMIN' EAGLE® 301**

Milwaukee-Eight® Stage I Upgrade

#### E. SCREAMIN' EAGLE® WEDGE HIGH-FLOW AIR CLEANER

Screamin' Eagle® High-Flow Air Cleaner Kits allow free breathing and unobstructed airflow to your Milwaukee-Eight® engine-while maintaining a subtle Original Equipment look. These kits feature a die-cast back plate sized to provide an open-element function that permits airflow around the entire perimeter of the air cleaner and through the ram air opening at the front. Your engine gets more air, and you feel more power throughout the rev range. Kit includes the die-cast back plate, a high-flow oiled-cotton filter element, all required installation gaskets and hardware and a diamond-cut Screamin' Eagle medallion to finish the look. Kits are available with your choice of chrome or textured black back plate to match your customizing style. 50-State U.S. EPA compliant.

Fits '17-later Touring (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX) and Trike models equipped with wedge style air cleaner. Not compatible with air cleaner cover on CVO™ Touring models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. ECE compliant on '17-later CVO Touring models. Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for status.

29400246A Chrome.

29400245A Black.

Fits California '17-22 Touring and Trike models. Not compatible with air cleaner cover on CVOTM Touring models. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation.

**29400472** Chrome **29400471** Gloss Black.

#### Also available:

#### SCREAMIN' EAGLE AIR CLEANER MEDALLION -MILWAUKEE-EIGHT®

Dress your factory air cleaner cover with a diamond-cut Screamin' Eagle medallion, Lock patch holds the medallion firmly in place and is easy to remove for access to the air cleaner hardware.

### 61300762

Fits '17-later Touring and Trike models equipped with Original Equipment wedge air cleaner cover. Does not fit CVO models.

#### F. MILWAUKEE-EIGHT® ENGINE AIR CLEANER COVER -**GLOSS BLACK**

Complete the blacked-out look. This Gloss Black Air Cleaner Cover adds a sinister touch without changing the signature profile of your Milwaukee-Eight engine.

#### 61300828

Fits '17-later Touring (except CVO) and Trike models with Original Equipment wedge style air cleaner or Screamin' Eagle Wedge High-Flow Air Cleaner.



F. MILWAUKEE-EIGHT ENGINE AIR CLEANER COVER - GLOSS BLACK

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

### A. SCREAMIN' EAGLE® HIGH-FLOW EXHAUST SYSTEM - SOFTAIL® MODELS

The Screamin' Eagle® High-Flow Exhaust for Softail® models provides bolt-on performance by reducing the catalyst restrictions and improving exhaust flow. This High-Flow Exhaust is optimized for use with the Screamin' Eagle 128/131 Stage IV Kits or 131 Crate Engine equipped for Softail models with Milwaukee-Eight® engine. Maximize the horsepower and torque of your performance build when your bike needs it most, all while reducing the weight of your exhaust system by over 20 percent. Offered in durable Satin Black or Stainless finishes to complement your customization journey. Go ahead, let it rip!

- Replaces the stock head pipe and mufflers with large diameter, free-flowing head pipes and matching muffler.
- Mandrel-bent and TIG welded stainless steel headers are meticulously assembled with race shop precision for perfect fitment on your motorcycle.
- Maintains flat torque curve from cruising RPM to redline.
- 2-into-1 full exhaust system reduces weight and provides serious performance look.
- Pre-tapped for stock or wide-band O2 sensors for easy, emissions-compliant installation.
- Dial system to motorcycle by using the Screamin' Eagle Street Performance Tuner to tune ECM specifically to match performance upgrades.

49-State U.S. EPA Compliant on select '18-later Softail models. Refer to www.H-D.com/Shop for status

Fits '18-later Softail models (except FXDRS, FLFB, FLFBS, FXBR, and FXBRS). Compliant 49-State, Canada, Australia, and New Zealand. Also fits '18-20 Softail models sold in Mexico. Does not fit California models.

NOTE: There is no warranty on exhaust pipes and mufflers

with regard to any discoloration. Blueing is caused by tuning

characteristics, cam timing, carburetor jetting, over-heating,

etc. and is not caused by defective manufacturing.

in the United States.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards

The street legal and/or street compliant statements may

not apply to markets outside of the United States

**64900828** Satin Black.

**64900829** Stainless.



A. SCREAMIN' EAGLE HIGH-FLOW EXHAUST SYSTEM - SOFTAIL MODELS



A. SCREAMIN' EAGLE® SOFTAIL® MODEL HIGH-FLOW EXHAUST SYSTEM - SOFTAIL MODELS, SATIN BLACK



A. SCREAMIN' EAGLE® SOFTAIL® MODEL HIGH-FLOW EXHAUST SYSTEM - SOFTAIL MODELS,



B. SCREAMIN' EAGLE STREET CANNON MUFFLERS – CHROME, SHORT (SHOWN ON SOFTAIL DELUXE MODEL)



B. SCREAMIN' EAGLE STREET CANNON MUFFLERS – CHROME, LONG (SHOWN ON FAT BOY MODEL)



B. STANDARD CHROME MUFFLER END CAPS (INCLUDED WITH STREET CANNON MUFFLERS)



C. SCREAMIN' EAGLE SATIN BLACK MUFFLER END CAPS

### **SCREAMIN' EAGLE® 303**

Milwaukee-Eight® Stage I Upgrade

### B. SCREAMIN' EAGLE® STREET CANNON MUFFLERS - CHROME

Call attention to your ride without calling attention to your ride. Tuned to provide a deep bass exhaust note and great rumble throughout the RPM range, these 3.5" Street Cannon mufflers deliver the famous Harley sound while preserving the peace with your neighbors. You get a nice bark when you get on the throttle, and a deep mellow tone when cruising at constant speed. The tuned baffles work with the internal high-flow catalyst to strike the perfect balance required to deliver performance that you can feel in your gut. The large 3.5" diameter Street Cannons provide free flow of exhaust gases with just the right amount of back pressure for a smooth-running ride. Mufflers include matching chrome end caps with subtle engraved Screamin' Eagle logo. Looking to black out your ride? Optional satin black wrap-around muffler shields and end caps are available to complete the look.

64900636 Short - Domestic

Fits '18-later FLDE, FLHC and FLHCS models. Includes chrome muffler end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 (Qty 2) and Exhaust Gaskets P/N 65900017 (Qty 2). All models require ECM calibration with Screamin' Eagle Pro Street Tuner (sold separately). Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for status.

**64901192** Short – ECE Certified.
Designed for International markets that require ECE certified mufflers. Fits '21-later FLDE, FLHC and FLHCS models. Includes chrome muffler end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 (Qty 2) and Exhaust Gaskets P/N 65900017 (Qty 2).

### **64900690** Long – Domestic.

Fits '18-later FLFB, FLFBS, FLSL, FXBB, FXBBS, FXBR, FXBRS, FXLR, FXLRS, FXLRST and FXST models. Includes chrome muffler end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 (Qty 2) and Exhaust Gaskets P/N 65900017 (Qty 2). All models require ECM calibration with Screamin' Eagle Pro Street Tuner (sold separately). Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for status.

**64901193** Long – ECE Certified.

Designed for International markets that require ECE certified mufflers. Fits '21-later FLFB, FLFBS, FLSL, FXBB, FXBBS, FXBR, FXBRS, FXLRS, FXLRST and FXST models. Includes chrome muffler end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 (Qty 2) and Exhaust Gaskets P/N 65900017 (Qty 2).

### C. MUFFLER END CAPS - 3.5" SATIN BLACK

These easy-to-install caps allow you to finish your Softail® 3.5" Screamin Eagle Street Cannon mufflers your way. Sold in pairs these Satin Black end caps feature a subtle engraved Screamin' Eagle script for a clean look. Installation hardware included.

### 65100153

Fits '18-later Softail models equipped with Screamin' Eagle Street Cannon Mufflers P/N 64900636, 64900638, 64900690 or 64900691.

NOTE: There is no warranty on exhaust pipes and mufflers with regard to any discoloration. Blueing is caused by tuning characteristics, cam timing, carburetor jetting, over-heating, etc. and is not caused by defective manufacturing.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.



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#### A. SCREAMIN' EAGLE® STREET CANNON MUFFLERS - SPORT GLIDE® MODELS

Tuned to provide a deep bass exhaust note and great rumble throughout the RPM range, this 4.5" Street Cannon muffler delivers the famous Harley sound while preserving the peace with your neighbors. You get a nice bark when you get on the throttle, and a deep mellow tone when cruising at constant speed. The tuned baffle works with the internal high-flow catalyst to strike the perfect balance required to deliver performance that you can feel in your gut. The large 4.5" diameter Street Cannon provides free flow of exhaust gases with just the right amount of back pressure for a smooth-running ride and can be fitted with a wide variety of styled muffler end caps to provide the perfect finishing touch. Requires choice of chrome or satin black muffler shield with laser etched logo.

Fits '18-later FLSB models. Installation requires separate purchase of Muffler Shield, Muffler End Cap, Muffler Clamp P/N 65900007 (Oty 1) and Muffler Gasket P/N 65900040 (Qty 1). Requires ECM calibration with Screamin' Eagle® Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

**64900752** Chrome. 64900754 Black.

Designed for International markets that require ECE certified mufflers. Fits '21-later FLSB models. Installation requires separate purchase of Muffler Shield, Muffler End Cap, Muffler Clamp P/N 65900007 (Qty 1) and Muffler Gasket P/N 65900040 (Qty 1).

**64901190** Chrome 64901191 Black,

#### Shown with:

#### **MUFFLER SHIELD**

Styled to hug the lines of the uniquely shaped stepped muffler design of the Screamin' Eagle Street Cannon for Sport Glide® models. Offered in both chrome and satin black and feature a subtle engraved Screamin' Eagle script for a clean look.

Fits '18-later FLSB models equipped with Screamin' Eagle Street Cannon Mufflers P/Ns 64900752, 64900754 64900756, 64900758.

**65400466** Chrome 65400468 Black.

#### B. MUFFLER END CAPS - 4.5"

Fits '18-later FLSB and '17-later Touring models equipped with 4.5" Screamin' Eagle Street Cannon Mufflers. Does not fit CVO™ Touring mufflers. Sold Individually.

_	
1. 65100165	Slash Cut – Chrome.
2. 65100166	Slash Cut – Black.
3. 65100216	Empire – Chrome.
4. 65100217	Empire – Black.
5. 65100218	Empire – Machine Cut.
6. 65100160	Two-Piece – Chrome.
7. 65100161	Two-Piece – Black.

etc. and is not caused by defective manufacturing.

in the United States.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards

The street legal and/or street compliant statements may

not apply to markets outside of the United States.



A. SCREAMIN' EAGLE STREET CANNON MUFFLERS - SPORT GLIDE MODELS, BLACK (SHOWN WITH BLACK MUFFLER SHIELD)



A. SCREAMIN' EAGLE STREET CANNON MUFFLERS - SPORT GLIDE MODELS, CHROME (SHOWN WITH CHROME MUFFLER SHIELD)



**B. MUFFLER END CAPS** 



C. SATIN BLACK MUFFLER SHIELDS - SHORT (SHOWN ON FLHC MODEL WITH SATIN BLACK EXHAUST SHIELDS)



D. SATIN BLACK EXHAUST SHIELD KITS



D. SATIN BLACK EXHAUST SHIELD KIT



### **SCREAMIN' EAGLE® 305**

Milwaukee-Eight® Stage I Upgrade

#### C. SATIN BLACK MUFFLER SHIELDS

Complete the blacked-out look. These rich satin-black shields wrap the chrome Street Cannon mufflers and complete the conversion to a sinister look. Styled to hug the lines of the mufflers, the blunt-cut shields are sized to expose the muffler end cap for a custom touch. Easy-to-install kit includes front and rear shields and black mounting clamps.

**65400457** Short Shields.

Fits '18-later FLDE, FLHC and FLHCS models equipped with Screamin' Eagle® Street Cannon Mufflers P/N 64900636 or

**65400461** Long Shields.

Fits 18-later FLFB, FLFBS, FLSL, FXBB, FXBBS, FXBR, FXBRS, FXLR, FXLRS, FXLRST and FXST models equipped with Screamin' Eagle® Street Cannon Mufflers P/N 64900690 or 64900691.

#### D. SATIN BLACK EXHAUST SHIELD KIT

Extend the custom look along the bike's entire profile. These formed steel exhaust shields are available in a unique satin black ceramic finish that complements black Screamin' Eagle Street Cannon Muffler Shields. This exhaust shield kit has survived stringent Harley-Davidson testing for durability and corrosion resistance. Manufactured to Original Equipment standards for exact fit, the easy-to-install kit includes front and rear head pipe shields.

### 65400458

Fits '18-later FLDE, FLHC and FLHCS models.

### 65400459

Fits '18-later FLSL, FXLR and FXST models.

### 65400460

Fits '18-later FLFB, FLFBS, FXBR and FXBRS models

#### 65400472

Fits '18-later FLSB, FXFB, FXFBS and '19-'20 FXDRS models.

#### 65400480

Fits '18-'20 FLSB models.

65400481 Collector Shield.

Fits '18-later FXFB and FXFBS models.

NOTE: There is no warranty on exhaust pipes and mufflers with regard to any discoloration. Blueing is caused by tuning characteristics, cam timing, carburetor jetting, over-heating, etc. and is not caused by defective manufacturing.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.





#### 64901365

Fits '17-later Touring models. Does not fit Trike or California models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

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### B. SCREAMIN' EAGLE® STREET CANNON PERFORMANCE SLIP-ON MUFFLERS – 4.5"

Dialed in to enhance the performance of the Milwaukee-Eight® engine, these slip-on mufflers feature a large inlet for improved airflow. When teamed with a free-flowing air cleaner, these Street Cannon mufflers deliver horsepower and torque gains you can feel. The large 4.5" diameter mufflers are tuned to provide a rich exhaust note, a deep bass rumble and great throaty sound when you roll on the throttle. But to strike a balance with your neighbors, the large internal volume and strategically designed baffles help maintain the peace at partial throttle. The large-diameter body adds a muscular look to your ride, and the newly designed mounts keep the mufflers tucked in close to the bags for a clean profile and can be fitted with a wide variety of styled muffler end caps to provide the perfect finishing touch.

Fits '17-later Touring models. Does not fit Trike models. Installation requires separate purchase of Muffler Clamps P/N 65900012 and 65900015. Requires separate purchase of end caps. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation. Pending approval for use in California on '21-'22 models. Refer to H-D.com/shop for states.

**64900552A** Chrome

**64900553B** Satin Black.

Fits '21-later Touring Models. Does not fit Trike models. Designed for International markets that require ECE-certified mufflers. Include matching Two-Piece Muffler end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 and 65900015.

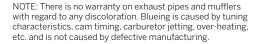
**64901208** Chrome

**64901205** Satin Black.

Fits '17-'20 114Cl and 117Cl Touring models. Does not fit Trike models. Designed for International markets that require ECE certified mufflers. Includes matching Two-piece Muffler end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 and 65900015.

64900555A Chrome - ECE Certified

64900554B Satin Black – ECE Certified.



Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.



A. SCREAMIN' EAGLE® EXTREME FLOW TITANIUM SLIP-ON MUFFLERS



B. SCREAMIN' EAGLE STREET CANNON PERFORMANCE SLIP-ON MUFFLERS - 4.5" - CHROME (SHOWN WITH CHROME TWO-PIECE END CAPS)



B. SCREAMIN' EAGLE STREET CANNON PERFORMANCE SLIP-ON MUFFLERS – 4.5" – SATIN BLACK (SHOWN WITH SATIN BLACK TWO-PIECE END CAPS)



C. TWO-PIECE MUFFLER END CAP KIT – 4.5" – CHROME



C. TWO-PIECE MUFFLER END CAP KIT – 4.5" –
SATIN BLACK



D. MUFFLER END CAP KIT - 4.5" - BLUNT - STAINLESS



D. MUFFLER END CAP KIT – 4.5" – SLASH UP/ DOWN - GLOSS BLACK



E. EMPIRE COLLECTION
MUFFLER END CAP KIT -



E. EMPIRE COLLECTION MUFFLER END CAP KIT – MACHINE CUT



E. EMPIRE COLLECTION
MUFFLER END CAP KIT – SATIN BLACK



F. BLUNT SLASH UP/DOWN/OUT MUFFLER END CAP KIT – 4.5" – CHROME



**E. EMPIRE COLLECTION** 

MUFFLER END CAPS

F. BLUNT SLASH UP/DOWN/OUT MUFFLER END CAP KIT – 4.5" – SATIN BLACK

### **SCREAMIN' EAGLE® 307**

Milwaukee-Eight® Stage I Upgrade

#### C. TWO-PIECE MUFFLER END CAP KIT - 4.5"

Shaped to provide a complete finishing touch to the rear of your bike, these slash-cut end caps feature a reverse cone rolled edge for a massive solid billet look. The reverse cone opening hugs the internal slotted flash suppressor-inspired barrel for a weapons-grade style.

Fits '17-later Touring models equipped with 4.5" Screamin' Eagle® Street Cannon Mufflers and Screamin' Eagle High-Flow Exhaust Systems with 4.5" Street Cannon Mufflers.

**65100078** Chrome

65100076A Satin Black.

#### D. MUFFLER END CAP KIT - 4.5"

These easy-to-install performance end caps allow you to finish your 4.5" Screamin' Eagle Street Cannon mufflers your way. Sold in pairs. Installation hardware included.

Fits '17-later Touring models equipped with 4.5" Screamin' Eagle Street Cannon Mufflers and Screamin' Eagle High-Flow Exhaust Systems with 4.5" Street Cannon Mufflers.

65100196 Blunt/Stainless Steel.

65100205 Slash Up/Down/Out-Gloss Black.

### E. EMPIRE™ COLLECTION MUFFLER END CAP KIT - 4.5"

Executed in durable cast and billet aluminum, these Empire™ Collection End Caps add a captivating custom detail that complements other matching accessories.

Fits '17-later Touring models equipped with 4.5" Screamin' Eagle Street Cannon Mufflers and Screamin' Eagle High-Flow Exhaust Systems with 4.5" Street Cannon Mufflers.

65100219	Chrome.
65100221	Machine Cut.
65100220	Satin Black.

#### F. BLUNT SLASH UP/DOWN/OUT MUFFLER END CAP KIT – 4.5"

These easy-to-install slash-cut end caps allow you to finish your 4.5" Screamin' Eagle Street Cannon mufflers your way. Sold in pairs. Installation hardware included.

Fits '17-later Touring models equipped with 4.5" Screamin' Eagle Street Cannon mufflers. Does not fit CVO™ Touring mufflers. Also fits High-Flow Exhaust Systems P/N's 64800059, 64800062, 65600329, 65600330, 65600331 and 65600332.

**65100085** Chrome.

65100084A Satin Black

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

### 308 SCREAMIN' EAGLE®

Milwaukee-Eight® Stage I Upgrade

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### A. SCREAMIN' EAGLE® HIGH-FLOW EXHAUST SYSTEM WITH STREET CANNON MUFFLERS

The Screamin' Eagle® High-Flow Exhaust system provides bolt-on performance by reducing the catalyst restrictions and improving exhaust flow. This exhaust system is optimized for use with Screamin' Eagle Stage Kit-equipped Milwaukee-Eight® engines. The complete exhaust system starts with race-shop constructed oversized mandrel-bent and hand TIG-welded stainless steel head pipes, and flows through a unique crossover to improve the flow of spent cylinder gasses. The large inlet 4.5" Street Cannon mufflers feature baffles that are optimized for aggressive performance and sound under acceleration, and deliver a rich mellow note. The combination of tuned-flow headers and Street Cannon mufflers with relocated catalyst maximizes horsepower, maintains solid midrange torque and manages heat. The proof is in the horsepower and torque numbers. Dial the system to your motorcycle by using the Screamin' Eagle Pro Street Tuner to tune your ECM specifically to match your performance upgrades. The complete system includes exhaust headers pre-tapped for standard or Screamin' Eagle wide-band O2 sensors, large 4.5" diameter Street Cannon mufflers, and matching exhaust heat shields. Complete the look with your choice of custom muffler end caps (sold separately). This High-Flow Exhaust System is designed to pair with a 128Cl or 131Cl Stage IV Kit or Crate Engine to ensure maximum performance. 49-State U.S. EPA

Fits '17-later Touring models (except '23-later FLHXSE, FLTRXSE, '24-later FLHX and FLTRX models). Does not fit Trike models. Does not fit with Dominion™ Transmission Side Covers. Separate purchase of Screamin' Eagle 4.5" endcaps required. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. See Dealer for details. Does not fit California models.

compliant. Refer to www.H-D.com/Shop for status.

65600330	Gloss Black with Gloss Black Mufflers.
65600331	Chrome with Chrome Mufflers.
65600332	Satin Black with Satin Black Mufflers

#### B. SATIN BLACK EXHAUST SHIELD KIT

These formed steel exhaust shields feature a unique black coating that complements the finish of the Screamin' Eagle black slip-on mufflers. The rich black coating maintains its uniform black finish and has survived stringent Harley-Davidson testing for durability and corrosion resistance. Manufactured to Original Equipment standards for exacting fit, the easy-to-install kit includes front and rear head pipe shields.

#### 65400285A

Fits '17-later Touring and Trike models.



A. SCREAMIN' EAGLE HIGH-FLOW EXHAUST SYSTEM WITH STREET CANNON MUFFLERS
GLOSS BLACK WITH GLOSS BLACK MUFFLERS



A. SCREAMIN' EAGLE HIGH-FLOW EXHAUST SYSTEM WITH STREET CANNON MUFFLERS CHROME WITH CHROME MUFFLERS



A. SCREAMIN' EAGLE HIGH-FLOW EXHAUST SYSTEM WITH STREET CANNON MUFFLERS SATIN BLACK WITH SATIN BLACK MUFFLERS



**B. SATIN BLACK EXHAUST SHIELD KIT** 

NOTE: There is no warranty on exhaust pipes and mufflers with regard to any discoloration. Blueing is caused by tuning characteristics, cam timing, carburetor jetting, over-heating, etc. and is not caused by defective manufacturing.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.





Choose a TORQUE CAM or POWER CAM based

• A performance cam increases both the lift in the

valve train (pushing the valve open farther) and

the duration of the valve opening (how long the

THE BASICS

on riding style

valve stays open)

### **STAGE**

TDC Lift @ Valve

Intake/Exhaust

Duration @

Intake/Exhaust

Timing @ .050"

Lift Open/Closed

Intake: 7° ATDC/1° ABDC

Exhaust: 33° BBDC/14° BTDC

Intake: 11° ATDC/19° ABDC

Exhaust: 47° BBDC/15° BTDC

Intake: 0° ATDC/17° ABDC

Exhaust: 42° BBDC/5° BTDC

Intake: 7° ATDC/24° ABDC

Exhaust: 53° BBDC/2° BTDC

Intake: 4° ATDC/33° ABDC

Exhaust: 60° BBDC/7° BTDC

Intake: 11° ATDC/19° ABDC

Exhaust: 47° BBDC/15° BTDC

Intake: 3° BTDC/25° ABDC

Intake: 1° ATDC/23° ABDC

Exhaust: 43° BBDC/6° BTDC

Intake: 2° BTDC/45° ABDC

Intake: 6° ATDC/45° ABDC

Intake: 7° BTDC/40° ABDC

Intake: 7° ATDC/40° ABDC

Exhaust: 61° BBDC/.5° ATDC

Exhaust: 62° BBDC/7° ATDC

Exhaust: 61.5° BBDC/.5° ATDC

Exhaust: 62° BBDC/7° ATDC

Exhaust: 40° BBDC/3° BTDC

Front Cylinder

Rear Cylinder

Front Cylinder

Rear Cylinder

Front Cylinder

Rear Cylinder

110

100

Lift @ Valve

Intake/Exhaust

.350"/.374"

.432"/.445"

.447"/.462"

.462"/.463"

.498"/.491"

432"/.445"

.511"/.511"

.511"/.511"

Front Cylinder

.515"/.513"

Rear Cylinder

.516"/.515"

Front Cylinder

.515"/.513"

Rear Cylinder

515" / 513"

Milwaukee-Eight® 107 Stock vs. 107 Stage II\*

Stock 107 TQ 107 Stage II "POWER" TQ

• • • Stock 107 HP

2 2.5 3 3.5 4 4.5 5 5.5 6 6.5 7

Engine Speed (rpm x 1000)

\* FLHX 107 Stage II "POWER" with Ventilator A/C &

Street Cannon Mufflers

\* FLHX 107 Stage II "TORQUE" with Heavy Breather A/C &
Street Cannon Mufflers

107 Stage II "TORQUE" TO

107 Stage II "POWER" HP 107 Stage II "TORQUE" HP

Theoretical, based on rocker arm ratio of 1.65. Valve train components, operation temperature and tolerance

100

30

C. SCREAMIN' EAGLE PERFORMANCE CAM SPECS

Description

Stock

CVO<sup>TM</sup>

SF8-447

**TORQUE** 

SE8-462

**POWER** 

SE8-498

POWER

Included in

Stage III Kit

Stock

'24 FI HX &

FLTRX

CVO ST &

SE8-511

CVO ST &

SE8-511

SE8-515

POWER

Included in

Stage IV Kit

SE8-517

POWER

Included in

Stage IV Kit

Number

## **SCREAMIN' EAGLE®**

Milwaukee-Eight® Cams

#### C. MILWAUKEE-EIGHT® PERFORMANCE CAMS

#### Screamin' Eagle® SE8-447 Cam - Torque

- Enhanced torque in the low to mid RPM band
- · Ideal for a fully loaded bike
- Increased horsepower in the mid RPM range

approval for '21-later models. Refer to product information at www.H-D.com/shop for status.

### 25400199

#### Screamin' Eagle SE8-462 Cam - Power

- Thrilling acceleration and crisp throttle response
- · Ideal for rider who likes to downshift and twist the throttle

Fits '18-later Softail and '17-later Touring models. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. ending Regulatory approval for '20-later models. Refer to product information at

#### 25400200

### Screamin' Eagle SE8-498 Cam - Power

Replacement cam for models equipped with Screamin' Eagle Milwaukee-Eight® Stage III Kits.

- Improved acceleration on the straightaway
- Ideal for lighter bike with bigger displacement
- · Exhilarating acceleration at high engine speeds.

Replacement cam for models equipped with Screamin' Eagle Milwaukee-Eight 114 or 117ci Stage IV kits.

#### 25400201

kits, this high-performance cam enhances efficient filling of performance recipe, it provides premium mid- to upper-range

### · Responds well to roll-on throttle application • Crisp throttle response and acceleration at lower speeds

Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation requires removal of rocker box covers and rocker arms or installation of adjustable pushrods. Installation may require Cam Spacer Kit P/N 25928 06. All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation, Pending Regulatory

#### • Improved power in mid and upper RPM band

- · Can be used with stock valve springs

- · Responds well to a healthy twist of the throttle

- · Hard acceleration off the line
- Stump-pulling torque throughout the RPM band

- Requires Performance Valve Springs P/N 18100080

the cylinder at the optimum timing. Offered as a stand-alone component for the engine builder looking to develop a custom

#### 25400353

# Screamin' Eagle SE8-517 Cam Developed for Milwaukee-Eight 128Cl and 131Cl Stage IV

Replacement cam for models equipped with Screamin' Eagle

## Can be used with stock valve springs

Fits '18-later Softail® and '17-later Touring and Trike models.

- · Ideal for a fully loaded bike

- · Responds well to aggressive throttle application

www.H-D.com/shop for status.

- High-lift profile for complete filling of cylinders
- Requires Performance Valve Springs P/N 18100080

#### 25400202

### Screamin' Eagle SE8-515 Cam

- · Improved mid-range and high RPM horsepower
- · Significant increase in rear wheel torque and power
- · High lift and long duration for complete cylinder filling

Milwaukee-Eight 128 or 131CI Stage IV kits.

### Stock 114 TQ 114 Stage II "POWER" TQ 50

30

20

120

110

100

114 Stage II "TORQUE" TQ • • • Stock 114 HP 114 Stage II "POWER" HP 2 2.5 3 3.5 4 4.5 5 5.5 6 6.5 7 Engine Speed (rpm x 1000)

\*\* FLHXSE 114 Stage II "POWER" with Ventilator A/C & Street Cannon Mufflers

\*\* FLHXSE 114 Stage II "TORQUE" with Heavy Breather A/C &

## THE PERFORMANCE

- The rider will feel up to a 15% increase in performance in the low to mid RPM range
- Experience crisp throttle response and acceleration that can be felt at slower speeds, perfect for passing slow moving vehicles without downshifting

#### **TORQUE**



#### **POWER KIT**

- The rider will feel up to a 25% increase in performance in the mid to upper RPM range
- Experience an adrenaline-pumping burst of speed while heading toward the red line





A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® STAGE II - TORQUE KIT (CHROME COVERS SHOWN)

#### A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® STAGE II - TORQUE KIT

This kit was developed for the budget-minded rider who wants to experience crisp throttle response and acceleration he or she can feel at slower speeds. The 5% increase in torque can be felt immediately off the line and continues to build by up to a 14% increase @ 4500 RPM - the ideal power band for passing slow-moving vehicles.

- Delivers enhanced torque and horsepower in the low to mid RPM range
- · Minimally invasive, only requiring opening of the cam chest

• Produces passing power without a downshift or high revs

• Retains Original Equipment Factory Warranty Fits '18-later Softail® and '17-later Touring and Trike models. Not intended for use on '18-later CVO™ Touring and Trike models. Not intended for use on Touring and Softail Models equipped with an OE 117 Engine. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. For '17-'18 Touring models, installation of Oil Pump Cover P/N 62400206 is recommended (sold separately). All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation. See Dealer for details, Does not fit '22 California models, Refer to H-D.com/shop for status.

**92500047** Chrome Covers. 92500074 Gloss Black Covers.

92500127

Chrome

92500129 Gloss Black

Fits '18-22 California Softail and '17-22 California Touring and California Trike models. Not intended for use on 18-later CVO models or models equipped with an OE 117ci engine. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. For '17-'18 Touring models installation of Oil Pump Cover P/N 62400206 is recommended (sold separately). All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation

## (GLOSS BLACK COVERS SHOWN)

**B. SCREAMIN' EAGLE MILWAUKEE-EIGHT** ₿ STAGE II - POWER KIT This kit was developed for the budget-minded rider who wants to experience that adrenaline-pumping burst of speed while heading toward the red line. The additional power starts to build @ 3000 RPM and continues to build by up to 24% at redline. Riding the bike aggressively will require downshifting to lower gears to keep the

B. SCREAMIN' EAGLE MILWAUKEE-EIGHT STAGE II - POWER KIT

### engine operating in the higher RPM range.

- SE8-462 Cam • Ideal for riders looking for excitement and willing to ride in the
- Produces greater acceleration in the mid and upper RPM range
- Minimally invasive, only requiring opening of the cam chest · Retains Original Equipment Factory Warranty

Fits '18-later Softail® and '17-later Touring models. Does not fit Trike models. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. For '17-'18 Touring models, installation of Oil Pump Cover P/N 62400206 is recommended (sold separately). All models require ECM calibration with Screamin' Eagle® Pro Street Tuner for proper installation. See Dealer for details. Does not fit '22 California models. Refer to H-D.com/shop for status.

**92500058** Chrome Covers. 92500075 Gloss Black Covers.

Fits '18-22 California Softail and '17-22 California Touring models. Does not fit California Trike models. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. For '17-'18 Touring models, installation of Oil Pump Cover P/N 62400206 is recommended (sold separately). All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation

92500128	Chrome.
22502120	Ol Dl

92500130 Gloss Black

Milwaukee-Eight® 114 Stock vs 114 Stage II\*\*

#### A. SCREAMIN' EAGLE® PREMIUM TAPERED **QUICK-INSTALL ADJUSTABLE PUSHRODS**

These premium pushrods are tapered for enhanced clearance at the cylinder head, allowing the use of higher-lift cams. The one-piece chrome moly tube adds rigidity and durabil ity and the threaded adjustment feature provides easy cam installation without removing the cylinder heads or rocker boxes. To simplify adjustment, the tube features six flats, with one flat marked with a large dot for tracking the adjustment The threaded rod features 4 flats to reduce wrench swing. Kit includes 4 pushrods and required pushrod tube covers.

Fits '18-later Softail® and '17-later Touring and Trike models.

17900073 With Black Covers.

17900058 With Chrome Covers.

#### B. SCREAMIN' EAGLE PERFORMANCE **VALVE SPRING KIT**

These performance beehive-shaped valve springs provide increased stiffness and strength in a compact design. Designed to support the installation of higher lift cams, these performance springs help maintain the stability of the valve train in high RPM conditions. Complete kit includes 8 springs, upper collars and keepers and lower collars with integral valve seals. Recommended for use with cam lifts greater than .470"

#### 18100080

Fits '18-later Softail and '17-later Touring and Trike models.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards

The street legal and/or street compliant statements may

not apply to markets outside of the United States.

in the United States.



A. SCREAMIN' EAGLE PREMIUM TAPERED QUICK-INSTALL ADJUSTABLE PUSHRODS -MILWAUKEE-EIGHT POWERTRAIN - BLACK COVERS



A. SCREAMIN' EAGLE PREMIUM TAPERED QUICK-INSTALL ADJUSTABLE PUSHRODS -MILWAUKEE-EIGHT POWERTRAIN - CHROME COVERS



B. SCREAMIN' EAGLE PERFORMANCE VALVE SPRING KIT - MILWAUKEE-EIGHT POWERTRAIN



C. SCREAMIN' EAGLE® STAGE II KIT



C. SCREAMIN' EAGLE® STAGE II KIT



D. SCREAMIN' EAGLE SE8-511 CAM

### **SCREAMIN' EAGLE® 313**

Milwaukee-Eight® Stage II Upgrade

#### C. SCREAMIN' EAGLE® STAGE II KIT

The high-performance SE8-511 camshaft profile, initially developed for the Milwaukee-Eight® 121 High Output engine, delivers a high-octane performance boost for 117ci models. Designed for the horsepower junkie in mind, this camshaft kit will build additional horsepower @ 4000 RPM and continues to build by up to 21% increase at redline.

- · Ideal for high octane riders that consistently push their vehicle to the upper RPM range
- Produces greater acceleration in the mid and upper RPM
- · Includes adjustable pushrods that allow SE8-511 camshaft installation without removing the cylinder heads, significantly reducing installation time and cost
- Kit includes Screamin' Eagle® High-Capacity Lifters
- Black pushrod tubes to match Black engine finish
- Retains Original Equipment Factory Warranty
- · Screamin' Eagle products are not available for sale and are not street legal in all countries. Please contact your local dealer for more information.

Fits '24-later FLHX and FLTRX models. Factory equipment on '24-later FLTRXSTSE models. Does not fit California models. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

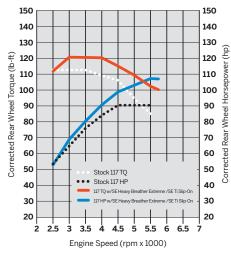
92500132 Black. **92500133** Chrome.

#### D. SCREAMIN' EAGLE SE8-511 CAM

Same camshaft specifications as the Milwaukee-Eight® 121 High Output engine camshaft. Screamin' Eagle products are not available for sale and are not street legal in all countries. Please contact your local dealer for more information.

Fits '24-later FLHX and FLTRX models. Factory equipment on '24-later FLTRXSTSE models. Does not fit California models.

#### Milwaukee-Eight 117 Stock vs Stage II Kit w/ SE Heavy Breather Extreme A/C and Titanium Mufflers on '23 FLTRX



Delivers increased response throughout the entire RPM range.

to 15% and 13% more torque when compared to the Original

- Provides thrilling acceleration when twisting the throttle.
- Maintains flat torque curve from cruising RPM to redline.
- Can be installed without removing the engine from chassis.

49-State U.S. EPA Compliant on select '18-later Softail® Models. **Refer to www.H-D.com/Shop for status.** 

#### Performance components include:

Equipment engine configurations.

- Screamin' Eagle® 4.155 Big Bore Bolt-On Cylinders
- Screamin' Eagle® Forged 11.0:1 High-Compression Pistons and Rings
- Screamin' Eagle SE8-447 Torque
- · Screamin' Eagle High Capacity Tappets
- · Screamin' Eagle High Performance Cam Bearing
- · Screamin' Eagle Stage III Timer Cover & Insert
- · Multi-layer coated Head Gaskets
- Cylinder Base and Cam Cover Gaskets
- · Most necessary gaskets and seals
- Appropriate 119Cl or 122Cl Timer Cover Medallion and Timer Cover Base

#### SCREAMIN' EAGLE STAGE III - 107CI TO 119CI KIT

Fits '18-later Softail models equipped with 107Cl Milwaukee-Eight engine. FXFB models require separate purchase of Screamin' Eagle Softail High-Flow Exhaust System P/N's 64900828 or 64900829. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

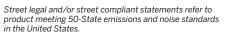
92500083 Black Non-Highlighted.

92500096 Black Highlighted.

### SCREAMIN' EAGLE STAGE III - 114CI OR 117CI TO 122CI KIT

Fits '18-later Softail models equipped with 114 or 117Cl Milwaukee-Eight engines. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. FXFB and FXFBS models require separate purchase of Screamin' Eagle Softail High Flow Exhaust P/N's 64900828 or 64900829. FXDR114 models require separate purchase of Header Pipe Assembly P/N 65600300. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

92500097 Black Highlighted.



The street legal and/or street compliant statements may not apply to markets outside of the United States.



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WA. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE III KITS BLACK NON-HIGHLIGHTED







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### **SCREAMIN' EAGLE® 315**

Milwaukee-Eight® Stage III Upgrade

### B. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE III KITS

This Stage III kit has been developed for the rider looking for a solid "seat of the pants" increase you can feel every time you roll on the throttle. The bump up in displacement and compression deliver a significant increase in torque and power over stock, all the while restoring the sensation of riding solo when you're loaded down. The Stage III 107CI to 119CI upgrade delivers up to 23% more horsepower and 17% more torque and the 114CI to 122CI upgrade increases power by up to 15% and 13% more torque when compared to the Original Equipment engine configurations.

- Delivers increased response throughout the entire RPM range.
- Produces flexible roll-on passing power without a required downshift.
- Delivers excellent stop-light to freeway speed on-ramp acceleration.

49-State U.S. EPA Compliant on select '18-later Softail® and '17-later Touring models. **Refer to www.H-D.com/Shop for status.** 

#### Performance components include:

- Screamin' Eagle® 4.155 Big Bore Bolt-On Cylinders
- Screamin' Eagle Forged 11.0:1 High-Compression Pistons and Rings
- Screamin' Eagle SE8-447 Torque Cam
- Screamin' Eagle High Capacity Tappets
- · Screamin' Eagle High Performance Cam Bearing
- Screamin' Eagle Stage III Timer Cover & Insert
- Multi-layer coated Head Gaskets
- Cylinder Base and Cam Cover Gaskets
- Most necessary gaskets and seals
- Appropriate 119Cl or 122Cl Timer Cover Medallion and Timer Cover Base

#### SCREAMIN' EAGLE STAGE III - 107CI TO 119CI KIT

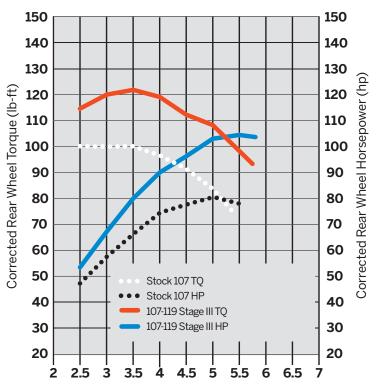
Fits '17-later Touring models equipped with 107Cl Milwaukee-Eight® engine. Does not fit Trike models. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. For '17-'18 Touring models, installation of Oil Pump Cover P/N 62400206 is recommended (sold separately). '17-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400247. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation.

92500084 Black Highlighted.

## SCREAMIN' EAGLE STAGE III - 114CI OR 117CI TO 122CI KIT

Fits '17-later Touring models equipped with 114 or 117Cl Milwaukee-Eight engines. Does not fit Trike models. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. For '17-'18 Touring models, installation of Oil Pump Cover P/N 62400206 is recommended (sold separately). '17-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400247 for Oil-Cooled models or 62400248 for Twin-Cooled models All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit California models.

92500086 Black Highlighted.



B. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE III KITS

Milwaukee-Eight 107 Touring Stock vs. 107-to-119 Stage III Kit

w/ Street Cannons & Ventilator A/C

Engine Speed (rpm x 1000)

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.





B. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT TWIN-COOLED -BLACK HIGHLIGHTED



B. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT OIL-COOLED -BLACK HIGHLIGHTED

### **SCREAMIN' EAGLE® 317**

Milwaukee-Eight® Stage IV Upgrade

## B. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT – 107CI TO 128CI

This Stage IV Kit was designed to deliver maximum horsepower – all the way to the redline. Features new CNC-ported heads with 1mm bigger valves and fully machined combustion chambers. Coupled with the kit's high-lift SE8-517 cam, high compression pistons and a 64mm throttle body and intake manifold, this combination delivers a thrilling 126 ft-lb of torque and 121 HP rear-wheel output when paired with Screamin' Eagle® Street Cannon Mufflers...It's designed to run wide open at high-end RPMs and provide a significant boost of torque from cruising speed. You'll feel the difference as soon as you twist the throttle.

- Delivers increased response throughout the entire RPM range
- Provides thrilling acceleration when twisting the throttle
- Maintains flat torque curve from cruising RPM to redline
- Can be installed without removing the engine from chassis

49-State U.S. EPA Compliant on select '17-later Touring

#### Performance components include:

- Screamin' Eagle CNC Ported Cylinder Head with CNC machined chamber and 1mm larger valves
- 128 Stage IV Timer cover
- SE8-517 High-Lift Cam
- Forged High Compression Pistons
- Screamin' Eagle High Performance Cam Bearing
- Screamin' Eagle High Performance Tappets
   Screamin' Eagle 4.31" Steel Sleeve Cylinders
   Screamin' Eagle 64mm Throttle Body and Cast Manifold
- Screamin' Eagle High Flow Injectors (5.5 g/sec)

Fits '17-'18 Touring models equipped with air/Oil-Cooled Milwaukee-Eight 107Cl engine. Does not fit Trike models. '17-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400248. '17-'18 Screamin' Eagle High-Capacity Clutch Plate Kit P/N 37000258. All models require ECM recalibration with the Pro Street Tuner for proper installation.

92500077 Twin-Cooled™ Black Highlighted. 92500078 Oil-Cooled Black Highlighted.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE ( STAGE IV KIT 114CI OR 117CI TO 131CI

Go big or go home. With the largest displacement of any Harley-Davidson® Stage Kit, this 114Cl to 131Cl Stage IV Kit was designed to deliver maximum horsepower - all the way to the redline. Packaged with patent-protected cylinder technology, it allows for the largest bolt-on engine upgrade to any Milwaukee-Eight® motor. Features new CNC-ported heads with 1mm bigger valves and fully machined combustion chambers. Coupled with the kit's high-lift SE8-517 cam, high compression pistons and a 64mm throttle body and intake manifold, this combination delivers a thrilling 131 ft-lb of torque and 121 HP rear-wheel output when paired with Screamin' Eagle® Street Cannon Mufflers.. It's designed to run wide open at high-end RPMs and provide a significant boost of torque from cruising speed. You'll feel the difference as soon as you twist the throttle.

- Delivers increased response throughout the entire RPM
- · Provides thrilling acceleration when twisting the throttle.
- · Maintains flat torque curve from cruising RPM to redline.
- Can be installed without removing the engine from chassis.

49-State U.S. EPA Compliant on select '18-later Touring Models. Refer to www.H-D.com/Shop for status.

#### Performance components include:

- Screamin' Eagle CNC Ported Cylinder Head with CNC machined chamber and 1mm larger valves
- 131 Stage IV Timer cover • SE8-517 High-Lift Cam
- Forged High Compression Pistons
- Screamin' Eagle High Performance Cam Bearing
- Screamin' Eagle High Performance Tappets
- Screamin' Eagle 4.31" Steel Sleeve Cylinders
- Screamin' Eagle 64mm Throttle Body and Cast Manifold
- · Screamin' Eagle High Flow Injectors (5.5 g/sec)



A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT - OIL-COOLED -**BLACK HIGHLIGHTED** 



A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT -OIL-COOLED - BLACK GRANITE



A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT - TWIN-COOLED -BLACK GRANITE



A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT -TWIN-COOLED - BLACK HIGHLIGHTED

### **SCREAMIN' EAGLE® 319**

Milwaukee-Eight® Stage IV Upgrade

#### A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT

#### Oil-Cooled:

Fits '17-later Touring models equipped with air/Oil-Cooled Milwaukee-Eight® 114 or 117Cl engine. Does not fit Trike models. '17-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400247. '17-'18 Screamin' Eagle® High-Capacity Clutch Plate Kit P/N 37000258. All models require ECM recalibration with the Pro Street Tuner for proper installation. Does not fit California models.

92500079 Black Highlighted.

**92500082** Black Granite.

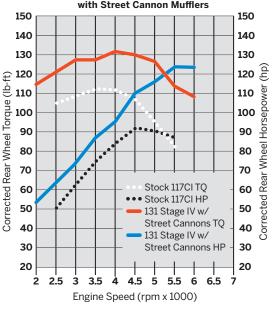
#### A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE STAGE IV KIT

#### Twin-Cooled™:

Fits '17-later Touring models equipped with Twin-Cooled™ Milwaukee-Eight 114 or 117Cl engine. Does not fit Trike models. '17-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400248. '17-'18 Screamin' Eagle High-Capacity Clutch Plate Kit P/N 37000258. All models require ECM recalibration with the Pro Street Tuner for proper installation. Does not fit California models.

92500080 Black Highlighted.

Milwaukee-Eight Twin-Cooled 117 Stock vs. 131 Stage IV with Street Cannon Mufflers



Street legal and/or street compliant statements refer to products meeting EPA (49-State) and/or California (50-State) emissions and noise standards in the United States as specified.

The street legal and/or street compliant statements may not apply to markets outside of the United States.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.

**92500081** Black Granite.

#### SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE (\*\*) STAGE IV KITS

Go big or go home. With the largest displacement of any Harley-Davidson® Stage Kit, this 107Cl to 128Cl or 114Cl to 131Cl Stage IV Kit is designed to deliver maximum horse power - all the way to the redline. Packaged with patentprotected cylinder technology, it allows for the largest bolt-on engine upgrade to any Milwaukee-Eight® motor. Features new CNC-ported heads with 1mm bigger valves and fully machined combustion chambers. Coupled with the kit's high-lift SE8-517 cam, high compression pistons and a 64mm throttle body and intake manifold, this combination delivers a thrilling 135 ft-lb of torque and 124 HP rear-wheel output when paired with the Screamin' Eagle Street Cannon Mufflers and Ventilator Air Cleaner. It's designed to run wide open at high-end RPMs and provide a significant boost of torque from cruising speed. You'll feel the difference as soon as you twist the throttle.

- · Delivers increased response throughout the entire RPM
- Provides thrilling acceleration when twisting the throttle.
- · Maintains flat torque curve from cruising RPM to redline.
- Can be installed without removing the engine from chassis.

49-State U.S. EPA Compliant on select '18-later Softail® Models. Refer to www.H-D.com/Shop for status.

#### Performance components include:

- Screamin' Eagle CNC PCNC-ported cylinder head with CNC-machined chamber and 1mm larger valves
- 128 or 131 Stage IV Timer cover
- SE8-517 High-Lift Cam
- Screamin' Eagle Forged 10.7:1 High-Compression Pistons and Rings
- Screamin' Eagle High Performance Cam Bearing
- Screamin' Eagle High Performance Tappets
- Screamin' Eagle 4.31" Steel Sleeve Cylinders
- Screamin' Eagle 64mm Throttle Body and Cast Manifold
- Screamin' Eagle High Flow Injectors (5.5 g/sec)

#### A.SCREAMIN' EAGLE® STAGE IV - 107CI TO 128CI KIT

Fits '18-later Softail 107Cl models. FXFB requires separate purchase of Screamin' Eagle® Softail High Flow Exhaust P/N's 64900828 or 64900829. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Installation may require Cam Spacer Kit P/N 25928-06. '18-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400247. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit California

92500094

107CI to 128CI Black Highlighted.

Street legal and/or street compliant statements refer to products meeting EPA (49-State) and/or California (50-State) emissions and noise standards in the United States as specified.

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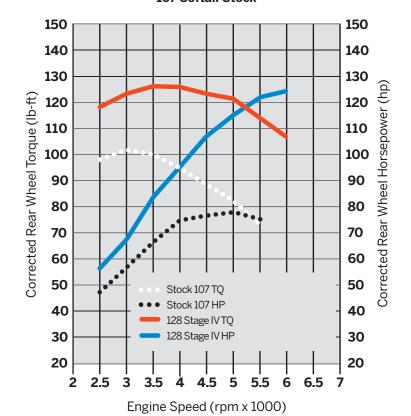


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A. SCREAMIN' EAGLE® STAGE IV - 107CI TO 128CI KIT

### Milwaukee-Eight 128 Stage IV Softail vs 107 Softail Stock



**STAGE I** 

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### **SCREAMIN' EAGLE® 321**

Milwaukee-Eight® Stage IV Upgrade

## B. SCREAMIN' EAGLE® STAGE IV - 114CI OR 117CI TO

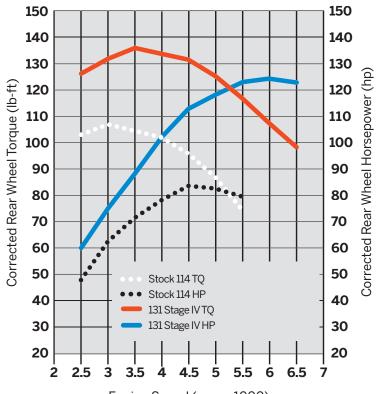
Fits '18-later Softail® 114Cl or 117Cl models. FXFBS requires separate purchase of Screamin' Eagle® Softail High Flow Exhaust P/N's 64900828 or 64900829. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06 Installation may require Cam Spacer Kit P/N 25928-06 '18-'19 models require separate purchase of High-Capacity Oil Pump P/N 62400247. FXDR114 models require the separate purchase of 65600300. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit California models.

92500095 114Cl to 131Cl

Black Highlighted.



### Milwaukee-Eight 131 Stage IV Softail vs 114 Softail Stock

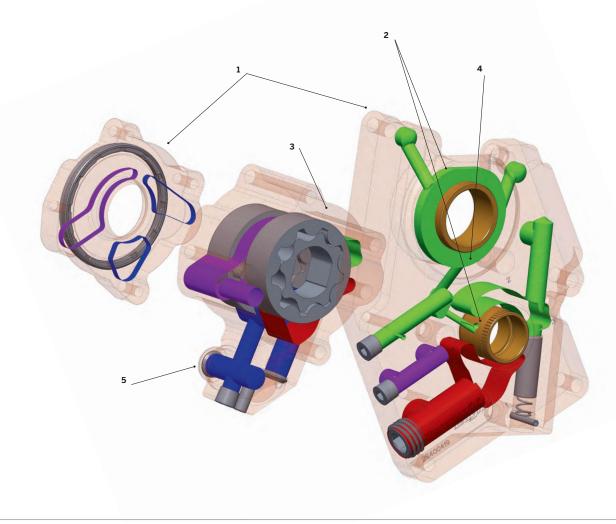


Engine Speed (rpm x 1000)

Street legal and/or street compliant statements refer to products meeting EPA (49-State) and/or California (50-State) emissions and noise standards in the United States as specified.

## SCREAMIN' EAGLE® HIGH VOLUME OIL PUMP & CAM SUPPORT PLATE KIT

A high-performance Milwaukee-Eight\* engine deserves high-performance oiling. This new kit includes a Super Sucker oil pump to improve the oil flow rate to critical engine components, and a CNC machined billet aluminum cam plate for precise alignment of a high-performance cam and chain. It's the ideal component combination for a tuned-up Milwaukee-Eight engine. Install and ride hard with confidence.



#### 1 6061 BILLET CAM PLATE 2 660 HI-PRO BUSHINGS

The cam support plate and oil pump are made from heattreated 6061 billet aluminum with a surface-hardened orange anodized finish. CNC machining ensures precise dimensions and constant material thickness across the plate and pump, enabling perfect alignment of components.

Pressed-in 660 bronze cam and pinion shaft bushings provide enhanced wear resistance under increased loads from highperformance cams for miles of worry-free riding.

### **3 9% LARGER GEROTOR**

The Super Sucker oil pump features a 9% larger gerotor for increased flow at idle and 33% more scavenge capacity compared to a 2020-Later Original Equipment oil pump, for increased performance, efficiency and engine durability.

### 4 HI-FLOW OIL PASSAGES

minimizing restrictions

The hub-and-spoke oil passage Two screens mounted in both design improves oil flow rate to pickups and a magnet in critical engine components by between the pickups provide extra oil filtering to remove potential contaminants before from intersecting passages. they can reach critical upper end components. This is key to promoting long life in high

5 ENHANCED FILTERING

performance engines.



A. SCREAMIN' EAGLE® PRO HIGH VOLUME OIL PUMP & CAM SUPPORT PLATE KIT



B. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® - HEADBOLT KIT

### **SCREAMIN' EAGLE® 323**

High Volume Oil Pump & Cam Support

#### A. SCREAMIN' EAGLE® PRO HIGH VOLUME OIL PUMP & **CAM SUPPORT PLATE KIT**

A high-performance Milwaukee-Eight® engine deserves high-performance oiling. This new kit(s) includes a Super Sucker oil pump to improve the oil flow rate to critical engine components, and a CNC machined billet aluminum cam plate for precise alignment of high-performance cam and chain. It's the ideal component combination for a tuned-up Milwaukee-Eight engine. Install and ride hard with confidence.

- Heat-treated 6061 billet aluminum cam support plate with an orange anodized finish is strong and rigid to provide superior strength, rigidity, and durability
- CNC-precision machining ensures precise dimensions and constant material thickness across the plate, enabling perfect alignment of cams and chains
- Pressed-in 660 bronze cam bushings provide enhanced wear resistance under increased loads from high-performance cams for miles of worry-free riding
- Oil pump features a 9% larger gerotor for increased flow at idle and 33% more scavenge capacity compared to a 2020-Later Original Equipment oil pump, for increased performance, efficiency and engine durability
- The hub-and-spoke oil passage design improves oil flow rate to critical engine components
- Upgraded filter protection promotes engine durability: Two screens mounted in both pickups and a magnet in between the pickups provide extra oil filtering to remove contaminants before they can reach critical upper end component

#### 62400260

Fits '17-later models equipped with an Air/Oil-Cooled Milwaukee-Eight® engine.

#### 62400264

Fits '17-later models equipped with a Twin-Cooled  $^{\mathsf{TM}}$ Milwaukee-Eight® engine.

#### B. SCREAMIN' EAGLE MILWAUKEE-EIGHT® - HEADBOLT KIT

Details matter when building a high-performance engine. Details like these Screamin' Eagle® Milwaukee-Eight Head Bolts - made from 8740 chromoly to be 23 percent stronger than stock bolts. The ideal upgrade for big-displacement and high-compression racing applications or Stage III or Stage IV builds. Lock down your top end, for the long run.

- · Black oxide finish with Screamin' Eagle logo provides corrosion resistance and showcases performance
- Premium 8740 chromoly steel bolts provide a 23% increase in ultimate strength and 23% increase in yield strength compared to Original Equipment head bolts for desirable clamp load on a higher-compression engine.
- Cost savings these bolts may be reused if the top end is disassembled for upgrades or service
- Perfect upgrade during a Screamin' Eagle® Stage III or Stage IV installation

#### 10400069

Fits '17-later Milwaukee-Eight engines.

Street legal and/or street compliant statements refer to products meeting EPA (49-State) and/or California (50-State) emissions and noise standards in the United States as specified.

### 324 SCREAMIN' EAGLE®

Milwaukee-Eight® Engine Trim

#### A. SCREAMIN' EAGLE® TIMER COVER INSERTS - STAGE KIT LOGO

Showcase your bike's performance enhancements with the Screamin' Eagle® Stage Inserts. The Stage Inserts are made to complement the Screamin' Eagle Timer Cover Base (sold

Fits '18-Later Softail® and '17-later Touring and Trike models equipped with Screamin' Eagle Timer Cover Base P/N

25600117.	
1. 25600118	107 Stage I.
2. 25600119	107 Stage II.
3. 25600132	114 Stage I.
4. 25600120	114 Stage II.
5. 25600121	114 Stage III.
6. 25600122	114 Stage IV.
7. 25600123	117 Stage II.
8. 25600124	117 Stage III.
9. 25600125	117 Stage IV.
10. 25600153	119 Stage III.
11. 25600154	122 Stage III.
12. 25600127	128 Stage IV.
13. 25600129	131 Stage IV.
14. 25600162	135 Stage IV.
Shown with:	

#### 15. SCREAMIN' EAGLE TIMER COVER BASE

Showcase your bike's performance enhancements with the Screamin' Eagle Timer Cover Base. Start with this black Timer Cover and then select a Screamin' Eagle Stage Upgrade Insert that matches your engine size and Stage upgrades. (Inserts sold separately.)

#### 25600117

Fits '18-later Softail and '17-later Touring and Trike models. Requires separate purchase of Screamin Eagle Stage Insert.

#### B. SCREAMIN' EAGLE® TIMER COVER MEDALLIONS

Brag a little. Let the world know you're running Harley-Davidson® V-Twin performance. These Screamin' Eagle® Timer Cover Inserts show off what upgrade you've made and complement a Chrome or Black engine finish..

Fits '23-later FLHXSE and FLTRXSE and '24-later FLHX, FLTRX, and FLTRXSTSE models.

1. 14102070	117ci Stage I.
2. 14102071	117ci Stage II.
3. 14102072	121ci Stage I.
4. 14102073	121VVT Stage I.

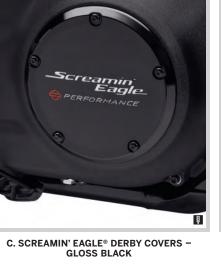


A. SCREAMIN' EAGLE STAGE INSERTS & TIMER COVER BASE



Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.





E. SCREAMIN' EAGLE® 131 DERBY COVER -

₿



F. SCREAMIN' EAGLE® 135 DERBY COVER -



F. SCREAMIN' EAGLE® 135 DERBY COVER -



D. SCREAMIN' EAGLE® DERBY COVERS -CHROME



E. SCREAMIN' EAGLE® 131 DERBY COVER -

### **SCREAMIN' EAGLE® 325**

Milwaukee-Eight® Engine Trim

#### C. SCREAMIN' EAGLE® DERBY COVERS - GLOSS BLACK

Advertise the goods. This bold new Screamin' Eagle® derby cover tells the world you've taken a Harley-Davidson® Milwaukee-Eight® engine beyond stock. Beautifully finished in chrome or gloss black, designed to fit many Touring, Trike

- High contrast paint fill pops against derby cover finish while red Bar & Shield provides a premium performance look
- Gloss Black finish matches other dark finishes

#### 25701403

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

#### 25701407

₿

Fits '18-later FLSB and '19-later Softail® models. Also fits '18 Softail models equipped with Narrow Profile Primary Cover P/Ns 25701077, 25700913, 25700937, 25700941, 25701039, 25701040 and 25701043.

#### D. SCREAMIN' EAGLE® DERBY COVERS - CHROME

Advertise the goods. This bold new Screamin' Eagle® derby cover tells the world you've taken a Harley-Davidson® Milwaukee-Eight engine beyond stock. Beautifully finished in chrome or gloss black, designed to fit many Touring, Trike and

- · Black paint fill pops against derby cover finish while Red Bar & Shield provides a premium performance look
- Chrome finish matches other bright finishes

#### 25701404

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

#### 25701408

Fits '18-later FLSB and '19-later Softail models. Also fits '18 Softail models equipped with Narrow Profile Primary Cover P/Ns 25701077, 25700913, 25700937, 25700941, 25701039, 25701040 and 25701043

#### E. SCREAMIN' EAGLE® 131 DERBY COVER

Brag a little. Let the world know you're running 131 cubic inches of Harley-Davidson® V-Twin performance. Durable black finish matches black engine or contrasts with chrome

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

25701573	Black.
25701574	Chrome.

#### F. SCREAMIN' EAGLE® 135 DERBY COVER

Brag a little. Let the world know you're running 135 cubic inches of Harley-Davidson® V-Twin performance.

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

23/00303 01	25/00450.
25701480	Black.
25701517	Chrome.

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Twin Cam Stage Upgrades

## TWIN CAM POWERTRAIN

Screamin' Eagle® Stage upgrades offer complete street-compliant performance configurations engineered to generate specific torque and horsepower gains. Eliminating all the guesswork and trial-and-error testing normally associated with engine modifications, Stage upgrades include everything you need to enhance your bike's performance.



### **STAGE I**

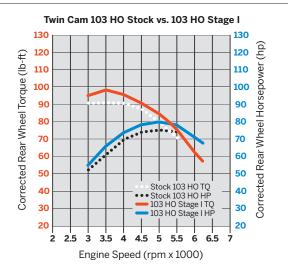
#### **INTAKE + EXHAUST + TUNING**

The easiest and most cost-effective step to improve your motorcycle's performance is to increase the airflow into and out of the engine. A high-flow air cleaner and system-matched slip-on muffles provide horsepower and torque improvements you can feel throughout the RPM range, and serve as the core components for all performance upgrades. ECM calibration is required to tune the fuel flow and timing required to accommodate the improved airflow.

**Stage I** upgrade can be installed without engine disassembly. No special tools are required. Requires ECM tuning.







### **SCREAMIN' EAGLE® 327**

Twin Cam Stage Upgrades

#### STAGE II

#### STAGE I + CAM UPGRADE

Adding performance cams to a Stage I equipped bike is the next step to improved performance. Cam choices allow you to tailor the engine's performance to your specific needs. A torque cam offers on-demand throttle response from low to mid RPM at cruising speed. A power cam targets high-RPM, wide-open throttle response that keeps pulling right up to redline. ECM calibration tuning is required to accommodate the increased valve timing, and performance valve springs may be required for high-lift cams.

**Stage II** upgrade requires minor engine disassembly to replace the cam. Adjustable pushrods allow cam installation without removing the rocker box. Special tools and ECM tuning are required.





### **STAGE III**

#### STAGE I + CAMS, BIG BORE CYLINDERS & PISTONS

The next step on the performance journey is to build a bigger engine. An increase in engine displacement allows the engine to swallow more air and fuel, a higher-compression piston squeezes the air/fuel into a more volatile mixture, and when combined, generates more power when ignited. A displacement and compression increase provides torque increases throughout the entire RPM range with a 15-25% improvement in the mid-range power. ECM calibration tuning is required to adjust fuel flow and timing to accommodate the increased displacement.

Stage III bolt-on upgrade requires removal of the engine's top end and opening the cam chest. Engine remains in the chassis and no machining is required. Special tools and ECM tuning are required.





### **STAGE IV**

## STAGE I + CAMS, BIG BORE CYLINDERS, PISTONS, CYLINDER HEADS & THROTTLE BODY

To maximize the impact of the increased displacement gained with Stage III updates, the addition of free-flowing ported cylinder heads and a big bore throttle body top off the performance build. Designed to satisfy the high-RPM, throttle-twisting rider, the Stage IV update delivers 20-30% increase in power that keeps pulling right up to the redline, without sacrificing mid-range torque. ECM calibration tuning is required to add more fuel, and a higher-lift cam may be required to deliver maximum power.

Stage IV bolt-on upgrade requires removal of the engine's top end and opening the cam chest. Engine remains in the chassis and no machining is required. Special tools and ECM tuning are required.



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### A. SCREAMIN' EAGLE® HEAVY BREATHER

Dress up the Heavy Breather Air Cleaner with this radical cover. Manufactured from forged aluminum and precision CNC-machined and polished, these easy-to-install two-piece covers add a rich custom look. Cover is available in mirrorchrome or cut back gloss black finish to match your customizing direction. Kit includes water-repellent rain sock.

Fits models equipped with Screamin' Eagle® Heavy Breather Air Cleaner Kits on Twin Cam and XL model. (except Compact Heavy Breather P/N 28716-10A, Heavy Breather Elite P/N 29400172 and Milwaukee-Eight® Heavy Breather P/N 29400263 or 29400264).

29400061A Cut Back Gloss Black - Side Logo.

28739-10A Cut Back Gloss Black - End Logo.

**28740-10A** Chrome – End Logo.

#### B. SCREAMIN' EAGLE HEAVY BREATHER DECORATIVE **ENDCAP - WILLIE G SKULL**

Add a sinister touch to your Heavy Breather Air Cleaner. Chrome-plated self-adhesive cover features a forward-facing Willie G Skull medallion.

#### 28720-10

Fits models equipped with Screamin' Eagle Heavy Breather Air Cleaner Kits (except Compact Heavy Breather P/N 28716-10A, Heavy Breather Elite P/N 29400172 and Milwaukee-Eight Heavy Breather P/N 29400263 or 29400264).

## C. SCREAMIN' EAGLE HEAVY BREATHER DECORATIVE MEDALLION

Add the finishing touch to your Heavy Breather Air Cleaner by installing this medallion. Featuring a bright chrome-plated die-cast base and contrasting black inlay with diamond-cut Screamin' Eagle script. Easy to install.

#### 29017-09

Fits models equipped with Screamin' Eagle Heavy Breather Air Cleaner Kits (except Compact Heavy Breather P/N 28716-10A, Heavy Breather Elite P/N 29400172 and Milwaukee-Eight Heavy Breather P/N 29400263 or 29400264).

#### D. THROTTLE BODY COVER

This cover dresses the area between the Twin Cam cylinders for a custom look. The formed cover hugs the contour and conceals the electronic control module throttle body for a clean appearance. Available in your choice of mirror chrome or gloss black finish. Easy-to-install kit includes gaskets.

Fits '14-'15 FLSTNSE, '11-'12 FLSTSE, '13-'14 FXSBSE, and '16-'17 FXDLS and Softail®, '08-'16 Touring and Trike models equipped with Screamin' Eagle Heavy Breather or Burst Air Cleaner Kit

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61300109 61300110 Gloss Black.

in the United States.

Chrome



A. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER -TEARDROP, CUT BACK GLOSS BLACK - SIDE LOGO



A. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER - TEARDROP, CHROME



A. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER - TEARDROP, CUT BACK GLOSS BLACK



**B. SCREAMIN' EAGLE HEAVY BREATHER** DECORATIVE ENDCAP - WILLIE G SKULL



C. SCREAMIN' EAGLE HEAVY BREATHER DECORATIVE MEDALLION



D. THROTTLE BODY COVERS



E. SCREAMIN' EAGLE VENTILATOR ELITE AIR CLEANER KIT - CHROME



E. SCREAMIN' EAGLE VENTILATOR ELITE AIR **CLEANER KIT - GLOSS BLACK** 



E. SCREAMIN' EAGLE VENTILATOR ELITE AIR



F. SCREAMIN' EAGLE VENTILATOR PERFORMANCE AIR CLEANER KIT -CHROME



F. SCREAMIN' EAGLE VENTILATOR PERFORMANCE AIR CLEANER KIT -GLOSS BLACK

### **SCREAMIN' EAGLE® 329**

Twin Cam Stage I Upgrade

#### E. SCREAMIN' EAGLE® VENTILATOR ELITE AIR CLEANER KIT

This low-profile oval air cleaner features a 360° exposed filter element and a cast back plate designed to provide maximum airflow to the throttle body. This easy-to-install air cleaner produces significant performance gains, while the sleek center bar design cover with carbon fiber inserts add a luxurious touch. This complete kit includes low-profile air cleaner cover, high-flow filter element, back plate, diamondcut Screamin' Eagle® medallion, protective rain sock and all required installation hardware. Street compliant when used with stock mufflers. 50-State U.S. EPA compliant.

Fits '16-'17 FXDLS and Softail® and '09-'16 Touring and Trike models. Also fits '11-'17 CVO™ Softail models. All EFI models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

29400217	Chrome.

**29400218** Gloss Black.

Fits '16-'17 FXDLS and Softail, '14-'17 CVO Softail and '14-'16 Touring and Trike models equipped with Screamin' Eagle 58mm Throttle Body. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

### **29400219** Chrome

29400230 Gloss Black.

#### Also available:

#### SCREAMIN' EAGLE VENTILATOR ELITE AIR CLEANER COVER

Add a luxurious finishing touch to your Ventilator Air Cleaner. Designed as a direct replacement for the Screamin' Eagle and CVO Ventilator Air Cleaners, this easy-to-install cover features a sleek center bar design surrounded with carbon fiber inserts. Kit includes low-profile cover, diamond-cut Screamin' Eagle medallion and chrome mounting hardware.

Fits '10-'17 Dyna®, '09-'16 Softail, '09-'16 Touring and Trike models equipped with Ventilator Air Cleaner Kits. Also fits Dyna High Output 103 and CVO models with Original Equipment Ventilator Air Cleaner.

**61300517** Gloss Black.

#### F. SCREAMIN' EAGLE VENTILATOR PERFORMANCE AIR CLEANER KIT

Stylish low-profile exposed element air cleaner kit provides increased airflow to boost the power of your fuel-injected engine. The track-inspired exposed element adds a purposeful look to the bike and the included waterproof rain sock protects the filter during inclement weather. This easy-to-install kit includes low-profile air cleaner cover, high-flow filter element, back plate, Screamin' Eagle badge, protective rain sock and all required installation hardware. 50-State U.S. EPA compliant.

Fits '10-'17 Dyna (except '16-'17 FXDLS), and '10-'15 Softail models (except '14-'15 FLSTNSE, '11-'12 FLSTSE and '13-'14 FXSBSE). All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

28721-10	Chrome.
28722-10	Gloss Black

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### A. SCREAMIN' EAGLE® HIGH-FLOW AIR CLEANER - TWIN CAM

The High-Flow Air Cleaner Kit provides increased airflow to boost the power of your fuel-injected model. Kit features a one-piece cast back plate with integral breather and mounting brackets for simplified installation and a synthetic washable air cleaner element that does not require oiling. Available with a brilliant chrome or black back plate, this round air cleaner element can be dressed with most Original Equipment or accessory air cleaner covers. Or choose to flaunt your performance gains with the open element look, and finish it off with a Rain Sock Kit P/N 28728-10 and custom Air Cleaner Trim from one of the Harley-Davidson® decorative collections. This kit includes air cleaner, back plate, breather and all required hardware. 50-State U.S. EPA compliant.

Fits '16-'17 Softail® and '14-'16 Touring and Trike models (except CVO™ Touring) with Original Equipment 50mm Throttle Body. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately).

29400234 Chrome.

29400233 Texture Black.

Fits '08-'15 Softail models (except CVO Softail). Also fits '08-'17 Dyna® models (except '16-'17 FXDLS) equipped with accessory Air Cleaner Cover. Also fits '04-'07 EFI Dyna, '01-'07 EFI Softail, and '02-'07 EFI Touring. FXS, FLS, FLSTSB and 13-17 FXDB models require separate purchase of Gasket P/N 29591-99 and Screw P/N 29703-00. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

29400240 Chrome.

29400239 Texture Black.

Fits '08-'15 Dyna models with Original Equipment Teardrop Air Cleaner Cover. All models require ECM calibration for proper

29400236

29400235 Texture Black.

Fits '08-'13 Touring and Trike models (except CVO Touring) with Original Equipment 50mm throttle body. All models require ECM calibration for proper installation.

29400238 Chrome

29400237 Texture Black.

Fits '16-'17 FXDLS and Softail, '14-'17 CVO Softail, and '14-'16 Touring and Trike models equipped with Screamin' Eagle 58mm EFI Throttle Body. Requires separate purchase of an Accessory Air Cleaner Cover. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

Street legal and/or street compliant statements refer to

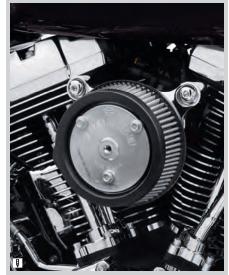
product meeting 50-State emissions and noise standards

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not apply to markets outside of the United States

in the United States.

29400222 Raw Aluminium.



A. HIGH-FLOW AIR CLEANER KIT - CHROME (29400234 SHOWN)



(29400233 SHOWN)



A. HIGH-FLOW AIR CLEANER KIT - BLACK



A. HIGH-FLOW AIR CLEANER KIT - CHROME



A. HIGH-FLOW AIR CLEANER KIT - BLACK (29400235 SHOWN)



A. HIGH-FLOW AIR CLEANER KIT - CHROME (29400236 SHOWN)





B. EXTREME BILLET AIR CLEANER KIT -



**B. EXTREME BILLET AIR CLEANER KIT -**CHISEL, CUT BACK GLOSS BLACK



**B. EXTREME BILLET AIR CLEANER KIT** 



**B. EXTREME BILLET AIR CLEANER KIT** (SHOWN WITH RAIN SOCK)

### **SCREAMIN' EAGLE® 331**

Twin Cam Stage I Upgrade

#### **B. SCREAMIN' EAGLE® EXTREME BILLET** AIR CLEANER KIT

The forged billet aluminum cover tops off a cast back plate with integral breather for a smooth transition to the throttle body. The race-inspired air cleaner is engineered to flow high volumes of air and the washable pleated element provides the ideal combination of efficiency and engine protection. Available in your choice of style and finish, this easy-to-install kit includes all mounting hardware and rain sock. 50-State U.S.

Fits '16-'17 FXDLS and Softail® and '08-'16 Touring and Trike models with Original Equipment 50mm Throttle Body. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately).

29400064	Agitator – Chrome.
29400104	Chisel – Chrome.
29400103	Chisel - Cut Back Gloss Black.

Fits '16-'17 FXDLS and Softail, '14-'17 CVO™ Softail and '14-'16 Touring and Trike models equipped with Screamin' Eagle 58mm Throttle Body. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

**29400221** Chisel – Chrome.

29400220 Chisel – Cut Back Gloss Black.

Fits '08-'17 Dyna® (except '16-'17 FXDLS), and '08-'15 Softail models (except '14-'15 FLSTNSE, '11-'12 FLSTSE and '13-'14 FXSBSE). All models require ECM calibration for proper installation, '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

29400116 Chisel - Cut Back Gloss Black.

**29400117** Chisel – Chrome.

NOTE: The washable and rechargeable filter uses a special coating to help filter fine particles from the incoming air. With time, the oil in the filter will dissipate and the element will begin to turn gray. The original red color can be restored with an application of K&N® Air Filter Oil.

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#### A. SCREAMIN' EAGLE® AIR CLEANER TRIM

Dress your air cleaner in the traditional H-D orange and black. Easy-to-install trim features Screamin' Eagle script set against a gloss black background.

#### 61300299

Fits '16-'17 Softail® (except FLSTFBS and FXSE) and '14-'16 Touring and Trike models with Original Equipment air cleaner cover. Does not fit CVO™ models.

#### 29503-07

Fits '07 Dyna®, '07-'15 Softail (except FLSTSB and FXS), '07-'13 Touring and Trike models models with Original Equipment

#### B. SCREAMIN' EAGLE AIR CLEANER RAIN SOCK

Add the open-element look to your Screamin' Eagle High-Flow style Air Cleaner. This easy-to-install kit allows you to replace the traditional Original Equipment air cleaner cover with custom inserts from one of the H-D® Decorative Collections. Kit includes a breathable mesh cover with classic Bar & Shield logo that stretches over the filter to maximize airflow while protecting the exposed element from the rain. Fits traditional cone-shaped air cleaner elements featured in many Screamin' Eagle Twin Cam Stage Kits.

#### 28728-10

Fits Screamin' Eagle Round High-Flow Air Cleaner Kits.

#### C. SCREAMIN' EAGLE AIR CLEANER **BACK PLATE KITS**

Finished in brilliant chrome or wrinkle black, these replacement back plates complement the finish of your engine. Cast back plate design features integral breather and mounting brackets for simplified installation.

₿

Fits models equipped with Screamin' Eagle High-Flow Air Cleaner Kits. Installation may require separate purchase of (2) O-Ring P/N 11292, (2) Breather Tube P/N 29557-05 and (2) Breather Screw P/N 29465-99. See your Dealer for details.

Fits '99-'07 Dyna, '99-'15 Softail (except '11-later CVO) and '02-'07 Touring models.

**29510-05** Chrome

29586-06 Wrinkle Black

Fits '08-'15 Dyna®, '08-'13 Touring and Trike models with Original Equipment Teardrop Air Cleaner Cover.

29319-08 Wrinkle Black

Fits '08-'17 Dyna models (except '16-'17 FXDLS) with Original Equipment Teardrop Air Cleaner Cover.

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in the United States.

product meeting 50-State emissions and noise standards

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29170-08 Chrome

29119-08 Wrinkle Black



A. SCREAMIN' EAGLE AIR CLEANER TRIM (61300299 SHOWN)



A. SCREAMIN' EAGLE AIR CLEANER TRIM (29503-07 SHOWN)

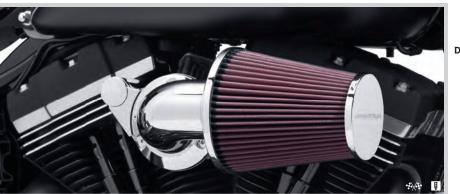




B. SCREAMIN' EAGLE AIR CLEANER RAIN SOCK (SHOWN WITH #1 SKULL AIR CLEANER TRIM)



C. SCREAMIN' EAGLE AIR CLEANER BACK PLATE KITS



D. SCREAMIN' EAGLE HEAVY BREATHER PERFORMANCE AIR CLEANER KIT - CHROME



D. SCREAMIN' EAGLE HEAVY BREATHER PERFORMANCE AIR CLEANER KIT - GLOSS BLACK



D. SCREAMIN' EAGLE HEAVY BREATHER PERFORMANCE AIR CLEANER KIT - CHROME



D. SCREAMIN' EAGLE HEAVY BREATHER PERFORMANCE AIR CLEANER KIT - GLOSS BLACK

**SCREAMIN' EAGLE® 333** 

Twin Cam Stage I Upgrade

#### D. SCREAMIN' EAGLE® HEAVY BREATHER PERFORMANCE AIR CLEANER KIT

This high-flow forward-facing exposed element Air Cleaner Kit is sure to turn heads at the starting line. Featuring a polished elbow and exposed filter, this unique air cleaner system offers improved performance and airflow when compared to the stock or Screamin' Eagle® High-Flow Air Cleaner. The washable and rechargeable filter features a bright chrome end cap with a laser-engraved Screamin' Eagle logo. Intake tube and back plate are made from die-cast lightweight aluminum and are polished and chrome-plated or painted black for a brilliant finish. The back plate features integral breathers and sealed breather bolt plug. Kit includes a water-repellent rain sock and all mounting hardware. 50-State U.S. EPA compliant.

Fits '16-'17 Softail®, '11-'17 CVO™ Softail, '08-'16 Touring and '15-'16 Freewheeler® models. Also fits '16-'17 FXDLS and Softail, '14-'17 CVO Softail and '14-'16 Touring models equipped with Screamin' Eagle 58mm Throttle Body. Does not fit models equipped with fairing lower glove boxes or fairing lower speakers. Does not fit Twin-Cooled™ models. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

29006-09C Gloss Black.

Fits '08-'17 Dyna® (except '16-'17 FXDLS) and '08-'15 Softail models (except '14-'15 FLSTNSE, '11-'12 FLSTSE and '13-'14 FXSBSE). All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

29299-08A Chrome.

29098-09A Gloss Black.

NOTE: The washable and rechargeable filter uses a special coating to help filter fine particles from the incoming air. With time, the oil in the filter will dissipate and the element will begin to turn gray. The original red color can be restored with an application of K&N® Air Filter Oil.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States

#### A. MUFFLER END CAPS - 3.25"

These easy-to-install caps allow you to finish your 3.25" Screamin' Eagle mufflers your way. Sold in pairs. Installation hardware included.

Fits '14-'22 XL and '07-'17 Softail® models equipped with Screamin' Eagle 3.25" Street Cannon Mufflers.

65100044 Chrome - Slash Up/Down/Out.

**65100063** Jet Black - Slash Up/Down/Out.

## B. SCREAMIN' EAGLE® SLASH CUT MUFFLER SHIELDS - SATIN BLACK

Shaped to mirror the slash down profile of available muffler end caps, this set of rich satin black Muffler Shields is the perfect complement to your blacked-out exhaust system. The rear shield features a subtle laser-etched Screamin' Eagle script. Easy-to-install kit includes front and rear shields and black mounting hardware.

**65400405** Satin Black.

Fits '07-'22 XL, '07-'17 Dyna® (except '08-'17 FLD, FXDF, FXDL, FXDLS and '10-'17 FXDWG) and '07-'17 Softail® models equipped with Screamin' Eagle Street Performance mufflers.

### C. SCREAMIN' EAGLE SLASH CUT MUFFLER SHIELDS - CHROME

Styled to complement the ballistic inlet shape of the Screamin' Eagle Street Performance Slip-On Mufflers. The slash-cut rear shield features a laser-etched Screamin' Eagle signature script. Easy-to-install kit includes front and rear shields and mounting hardware.

65400464 Chrome.

Fits '07-'22 XL, '07-'17 Dyna (except '08-'17 FLD, FXDF, FXDL, FXDLS and '10-'17 FXDWG) and '07-'17 Softail models equipped with Screamin' Eagle Street Performance Mufflers.

#### D. JET BLACK EXHAUST SHIELD KIT - TOURING

Available for 2-into-1 and 2-into-2 exhaust systems, these formed steel exhaust shields feature a unique jet black ceramic coating that complements the jet black Screamin Eagle Street Cannon Slip-On Mufflers. The jet black coating maintains its uniform black finish and has survived stringent Harley-Davidson testing for durability and corrosion resistance. Manufactured to Original Equipment standards for exacting fit, the easy-to-install kit includes front and rear head pipe shields.

#### 64981-09

Fits '09-'16 Touring and Trike models (except '10 FLHX and FLTRX).



A. MUFFLER END CAPS - 3.25"





B. SCREAMIN' EAGLE SLASH CUT MUFFLER SHIELDS – SATIN BLACK

C. SCREAMIN' EAGLE SLASH CUT MUFFLER SHIELDS - CHROME



Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.



E. SCREAMIN' EAGLE STREET CANNON PERFORMANCE MUFFLERS – CHROME (SHOWN WITH BILLET TAPERED SLASH END CAPS)



E. SCREAMIN' EAGLE STREET CANNON PERFORMANCE MUFFLERS – JET BLACK (SHOWN WITH BLUNT REVOLVER END CAPS)



F. MUFFLER END CAPS - 4"



G. SHORT SLASH UP/DOWN/OUT - 4" MUFFLER END CAPS

### **SCREAMIN' EAGLE® 335**

Twin Cam Stage I Upgrade

### E. SCREAMIN' EAGLE® STREET CANNON PERFORMANCE SLIP-ON MUFFLERS - 4.0"

Cue the orchestra. We tuned these mufflers to provide an exhaust note with some extra deep bass. You get the rumble you want and enhance that famous Harley sound, while preserving the peace with your neighbors. The tuned baffles work with the large internal volume to strike the perfect balance required to deliver performance that you can feel in your gut. The large 4.0" diameter Street Cannons provide free flow of exhaust gases with just the right amount of back pressure for a smooth-running ride. The die-cast Screamin' Eagle® medallion adds a rich touch to your bike's profile and a large selection of end cap designs are available (sold separately) to provide the perfect finishing touch. 50-State U.S. EPA compliant.

Fits '09-'16 Touring and '09-later Trike models (except CVO™ models and '10 FLHX and FLTRX models). Installation requires separate purchase of 4" end caps and Muffler Clamps P/N 65296-95A (Qty 2). All models require ECM calibration for proper installation. '17-later Trike models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

64900186B Chrome.

**64900187B** Jet Black.

#### F. MUFFLER END CAPS - 4"

These End Cap Kits allow you to personalize your Screamin' Eagle Street Performance Touring Mufflers. Available in your choice of styles, these easy-to-install caps are dressed with the same finish as the mufflers and exhaust shields for a consistent look front to back. Sold in pairs, the kit includes all required mounting hardware.

Fits '09-'16 Touring and '09-later Trike models equipped with Screamin' Eagle Street Cannon 4" End Cap Mufflers. Does not fit 4" CVO Touring mufflers.

65100019	Slash Up/Down/Out.
65100017	Fishtail.
80611-09	Blunt Revolver.

## G. SHORT SLASH UP/DOWN/OUT 4" MUFFLER END CAPS

These End Cap Kits allow you to personalize your Screamin' Eagle Street Performance Touring Mufflers. The Short Slash Up/Down/Out End Caps are 2" shorter than our traditional Slash Cut End Caps, and keep the mufflers tucked in close to the saddlebag or Trike model rear valance for a clean custom look. Sold in pairs, the kit includes all required mounting hardware.

#### 65100062

Fits '09-'16 Touring and '09-later Trike models equipped with Screamin' Eagle Street Cannon 4" End Cap Mufflers. Does not fit 4" CVO™ Touring mufflers.

NOTE: There is no warranty on exhaust pipes and mufflers with regard to any discoloration. Blueing is caused by tuning characteristics, cam timing, carburetor jetting, over-heating, etc. and is not caused by defective manufacturing.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

## TWIN CAM STAGE II UPGRADE

Camshafts are a fundamental ingredient in the performance recipe, because they control the timing and duration of all major engine events. They are the primary means by which you can tune your engine's horsepower and torque output. Every cam has unique lift and overlap performance characteristics, which means you need to select cams based on exactly the kind of power you're looking for.



#### A. SCREAMIN EAGLE® TWIN CAM PERFORMANCE CAMS

Kits include front and rear cams. Splined rear cam is included for exceptional load handling capability. Gaskets and bearings not included. Cam Installation Kit P/N 17045-99C (sold separately) includes all required gaskets, bearings and seals for proper installation. Dealer installation is recommended and special tools are required for proper installation.

#### SE-255 CAM KIT

The ultimate in torque cams, this cam offers substantial increase in low end torque for engines up to 110 cubic inches with compression ratios up to 10 to 1. The low end torque increases are great for heavy bikes or for the person who routinely shifts below 4500 RPM and wants the power available to pass without downshifting. The cam still makes peak power above 5000 RPM so people with lighter bikes will enjoy the torque increases without feeling like the bike runs out of air at higher engine speeds. 50-State U.S. EPA compliant.

For use on '09-'13 Dyna®, Softail®, and '09-'13 Touring and Trike models with 103Cl and 110Cl engines. All models require ECM calibration for proper installation. Labor cost not included. See Dealer for details.

#### SE-259E CAM KIT

Developed specifically for big displacement Twin Cam engines, this cam has a modern lobe design that allows for higher valve lifts for a given duration. A high-lift version of the SE-211 camshaft, this cam works great with 103-cubic-inch and larger engines with free-flowing intake and exhaust. It can be used with stock heads (updated with race springs) and highcompression pistons for even more torque than a SE-211 cam or can be coupled with any of the performance heads to realize the full power potential. 50-State U.S. EPA compliant.

For use on '11-'15 103Cl and 110Cl Touring and Trike models, Installation requires separate purchase of Performance Valve Spring Kit P/N 18013-03A. All models require ECM calibration for proper installation. Labor cost not included. See Dealer for details.

This cam is a great match for riders of heavy Touring bikes looking for big torque at the low end. Just a quick downshift to fourth gear results in an effortless pass of that slow-moving tractor-trailer ahead of you. This cam provides an early hit of torque at the low end of the RPM spectrum. A unique combination of lift, cam lobe duration and an enhanced cam profile ramp provides a performance boost you can feel. The cam's QRD (Quiet Ramp Design) delivers high torque throughout the RPM range while reducing valve train noise. 50-State U.S. EPA compliant

#### 25400117

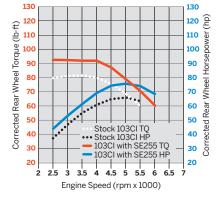
For use on '14-'16 Touring models with the use of a 58mm Throttle Body. Also fits '14-'16 CVO™ Touring models with or without the use of a 58mm Throttle Body. Does not fit Trike models. Installation requires separate purchase of Performance Valve Spring Kit P/N 18013-03A. All models require ECM calibration for proper installation. Labor cost not included. See Dealer for details

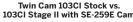
NOTE: Separate purchase of Cam Drive Retention Kit P/N 25566-06 and Cam Spacer Kit P/N 25928-06 may be required. These kits contain five different spacers to achieve proper sprocket alignment. Individual spacers can be purchased separately.

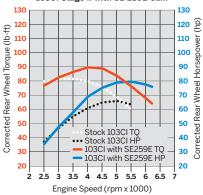
Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States

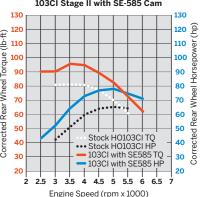
#### Twin Cam 103CI Stock vs. 103CI Stage II with SE-255 Cam







#### Twin Cam HO103CI Stock vs. 103CI Stage II with SE-585 Cam





**B. SCREAMIN' EAGLE PREMIUM TAPERED** QUICK-INSTALL ADJUSTABLE PUSHRODS -CHROME COVERS

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C. SCREAMIN' EAGLE HIGH-CAPACITY TAPPETS



F PUSHROD COVER KIT - GLOSS BLACK



B. SCREAMIN' EAGLE PREMIUM TAPERED QUICK-INSTALL ADJUSTABLE PUSHRODS -GLOSS BLACK COVERS



D. SCREAMIN' EAGLE PERFORMANCE



F. PUSHROD TUBE COLLARS - GLOSS BLACK

### **SCREAMIN' EAGLE® 337**

Twin Cam Stage II Upgrade

#### **B. SCREAMIN' EAGLE® PREMIUM TAPERED QUICK-INSTALL ADJUSTABLE PUSHRODS**

These premium pushrods are tapered for enhanced clearance at the cylinder head, allowing the use of higher lift cams. The one-piece chrome moly tube adds rigidity and durability and the threaded adjustment feature provides easy cam installation without removing the cylinder heads or rocker boxes. To simplify adjustment, the tube features six flats, with one flat marked with a large dot for tracking the adjustment. The threaded rod features 4 flats to reduce wrench swing. Each pushrod features the Screamin' Eagle logo and is marked for Intake" or "Exhaust." Kit includes 4 pushrods and required nushrod tubes

Fits '99-'17 Twin Cam-equipped models.

17900032 With Gloss Black Covers.

### 18404-08 With Chrome Covers.

Screamin' Eagle® Tappets feature large high-capacity needles in the roller bearing assembly to improve reliability when operating with high-lift cams, high-pressure valve springs and in high-RPM applications. The 25% larger needle bear ings increase the dynamic load rating by approximately 20% when compared to the Original Equipment Twin Cam tappets. The unique design delivers superior tappet life in performance applications. Set of 4.

Fits '17-later Milwaukee-Eight® Engine equipped models, '00-'22 XL and XR models and '99-'17 Twin Cam-equipped

#### D. SCREAMIN' EAGLE PERFORMANCE **VALVE SPRING KIT\***

This performance beehive-shaped Valve Spring Kit will permit the Sportster® engine to rev to 7000 RPM. The unique ovate wire yields increased performance from a compact spring design. The installed spring pressure is increased to 208 lbs and allows a maximum lift of .590". Complete kit includes springs, upper collars and keepers and lower collars with inte

#### 18013-03A

Fits '04-'22 XL, XR and '05-'17 Twin Cam-equipped models. Does not fit FXDLS, FLSS, FLSTFBS or Screamin' Eagle Performance Heads with .3125" diameter valves.

#### E. PUSHROD COVER KIT - GLOSS BLACK

Complete the Dark Custom look. These covers replace existing chrome covers to give your bike a blacked-out appearance down to the smallest detail. Pushrod covers are finished in gloss black and the kit includes four bottom cover tubes and the four upper clips. Installation retains the Original Equipment chrome short center tube to create a high-contrast accent. Cover Kit can be installed on engines already equipped with Adjustable Pushrods or can be installed by removing rocker box covers, rocker arms and non-adjustable pushrods. Consult your dealer or service manual for installation.

#### **17900033** Covers Only.

Fits '99-'17 Twin Cam-equipped models. Requires prior installation of Adjustable Pushrods or removal of rocker box covers, rocker arms and fixed-length pushrods.

#### F. PUSHROD TUBE COLLARS - GLOSS BLACK

Manufactured from Original Equipment components for perfect fit and function, these Pushrod Collars complete your Twin Cam engine's conversion to the total blacked-out look. Covers replace the chrome-finished factory covers, and fit with stock or Screamin' Eagle Quick-Install Pushrods.

Fits '84-'00 Evolution® 1340 and '99-'17 Twin Cam-equipped models. Installation requires use of Adjustable Pushrods or removal of rocker box covers, rocker arms and fixed-length

\*CAUTION: Proper valve spring to rocker cover clearance must always be verified during installation of Screamin' Eagle Valve Spring Kits. Failure to have adequate clearance may result in

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### 25282-11

Fits '06-'17 Dyna® and '07-'17 Softail®, and '07-'16 Touring and Trike models. Installation requires separate purchase of Cam Service Kit P/N 17045-99D and Drive Gear Retention Kit

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#### B. SCREAMIN' EAGLE HYDRAULIC **CAM CHAIN TENSIONER AND HIGH-FLOW OIL PUMP UPGRADE KIT**

This kit updates the cam chain tensioner of your Twin Cam 88® engine to the latest design, as featured on the Twin Cam 96™ engine. The billet cam support plate has been designed to allow the installation of the Twin Cam™ 96 hydraulic cam chain tensioner to Twin Cam 88-equipped models. These Hydraulic Cam Chain Tensioners will significantly outlast the springloaded tensioners and are an ideal addition to an engine modified for improved performance. In addition, '02-'06 models utilize a Twin Cam 96 single row front roller chain and sprocket (included in kit). '99-'01 models use Original Equipment front silent chain and sprocket to retain the cam position sensor function. The kit includes an improved Screamin' Eagle High-Flow Oil Pump that provides increased oil pressure at highoperating temperatures. This kit increases the oil supply by 23% and scavenging by 50% when compared to the '99-'05 Original Equipment oil pump and reduces operating temperature of bearings to improve bearing life.

#### 25284-11

Fits '99-'05 Dyna, '00-'06 Softail and '99-'06 Touring models. Installation requires separate purchase of Spacer Kit P/N 25285-08, Cam Service Kit P/N 17045-99D and Drive Gear Retention Kit P/N 25566-06.

#### C. SCREAMIN' EAGLE HIGH-PERFORMANCE **INNER CAM BEARINGS**

High-performance Inner Cam Bearings are a smart upgrade when installing high-lift cams in a race bike. These bearings provide increased load capacity and extend the engine life in extreme racing conditions. Kit includes two bearings required to complete one Twin Cam engine

#### 24017-10

Fits '99-'05 Dyna, '00-'06 Softail and '99-'06 Touring models. 24018-10

Fits '06-'17 Dyna, '07-'17 Softail and '07-'16 Touring and Trike

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A. SCREAMIN' EAGLE BILLET CAM SUPPORT PLATE WITH HIGH-VOLUME OIL PUMP



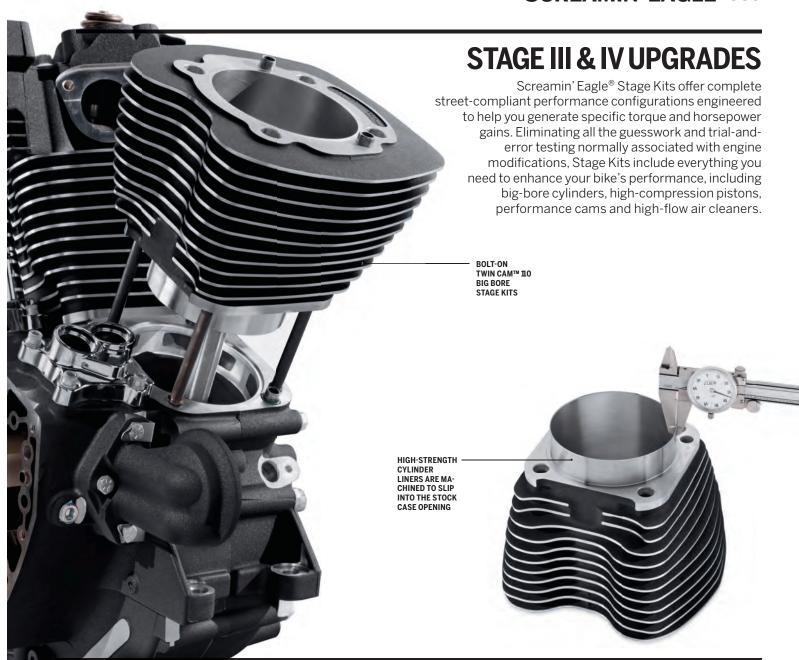
B. SCREAMIN' EAGLE HYDRAULIC CAM CHAIN TENSIONER AND HIGH-FLOW OIL PUMP UPGRADE KIT



HIGH VOLUME OIL PUMP COMPARISON



C. SCREAMIN' EAGLE HIGH-PERFORMANCE INNER CAM BEARINGS

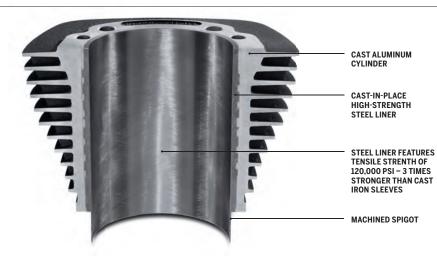


### **FEATURES**

#### **BOLT-ON BIG BORE CYLINDERS**

In the past, the only way to increase the bore of your 103or 110-cubic-inch Twin Cam V-Twin motor was to tear down the motor and re-bore the engine cases to fit larger bore cylinder spigots. It was a labor-intensive and expensive process. The Screamin' Eagle team has engineered a 4" Big Bore Cylinder and Piston package that increase the internal bore from 3-7/8" to 4", without increasing the outside diameter of the cylinder spigot. The cylinder slips into the existing case bore without modification.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards



Kit includes: Screamin' Eagle 4.0" Bolt-On Cylinders Forged 10.2:1 Compression Pistons and Rings SE-585 Cams High Performance Valve Springs Perfect-Fit Pushrods Screamin' Eagle High-Capacity Roller Tappets Top End and Cam Cover Gaskets Heavy Duty Clutch Spring

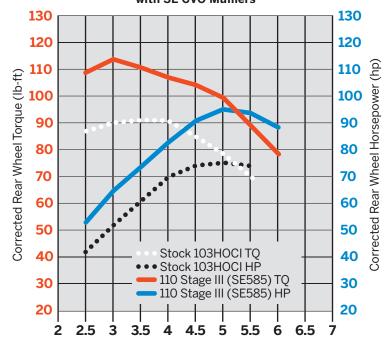
92500035 Black Highlighted.

Fits '16-'17 Softail® and '14-'16 Touring models. Does not fit Trike models, FLSS, FLSTFBS, CVO™ 110 models or models with engine cases that have been machined to accept largebore cylinders. Requires separate purchase of Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. Twin-Cooled™ models require separate purchase of model-specific head gaskets. All models require recalibration with Screamin' Eagle Pro Street Tuner (sold





### Twin Cam 103HO Stock vs. 103 to 110Cl Stage III with SE CVO Mufflers



Engine Speed (rpm x 1000)

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

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### STAGE

## **SCREAMIN' EAGLE® 341**

Twin Cam Stage III Upgrade

#### **SCREAMIN' EAGLE® TWIN CAM CONVERSION KIT** WITH CAMS - 96CI TO 103CI

The Stage II Big Bore Kit provides the parts you need to increase the horsepower of your EFI-equipped model. The kit increases the displacement of your Twin Cam-equipped model from 96 cubic inches (1584cc) to 103 cubic inches (1690cc). 50-State U.S. EPA compliant. California kits are street compliant on California pollution controlled vehicles when used with Original Equipment mufflers.

Kit includes: Big Bore Cylinders Big Bore Flat Top Pistons and Rings

SE-255 Cams

High-Flow Air Cleaner Kit with One-Piece Back Plate Top End Gasket Kit

Heavy Duty Clutch Spring

**27557-08** Black Highlighted. Fits '10-'11 Touring models equipped with Twin Cam™ 96 engine. Also fits '08-'09 California Touring models. '10 FLHX and FLTRX models require separate purchase of 2-into-2 Head Pipe and mufflers. Installation requires separate purchase of Primary Cover Gasket. Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require ECM calibration for proper installation.

27564-09A Black Highlighted.

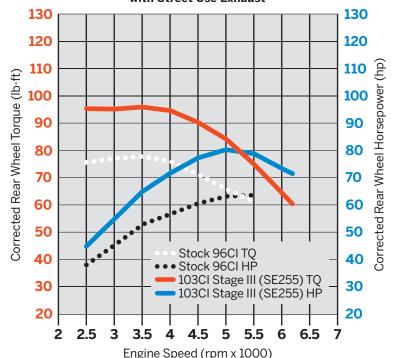
Fits 49-state '09 Touring models. Kit includes catalyst head pipe. Does not fit Trike models. Not street compliant in California. Installation requires separate purchase of Primary Cover Gasket. Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require ECM calibration for proper installation.

NOTICE: Installation of automatic or manual compression releases on large displacement engines is highly recommended.

**NOTICE:** Harley-Davidson will exclude H-D™ motorcycle limited warranty coverage and deny all motorcycle limited warranty claims for functional defects of powertrain components for any Harley-Davidson motorcycle registered in the United States if the vehicle was tuned using a tuning product not covered by a California Air and Resources Board Executive Order or that was otherwise approved by the Environmental Protection Agency, or if Harley-Davidson or any authorized Harley-Davidson dealer has any information to show that the vehicle was tuned using a tuning product not covered by a California Air and Resources Board Executive Order or that was otherwise approved by the Environmental Protection Agency. This includes Installation of a California performance kit onto a 49-state model motorcycle or a 49-state performance kit onto a California model motorcycle.

#### Twin Cam 96 Stock vs. 96 to 103Cl Conversion with Street Use Exhaust

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Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### **SCREAMIN' EAGLE® TWIN CAM TIRE** SHREDDER KIT - 103CI TO 110CI

This comprehensive kit provides a complete package of matched components that allow you to build a high-performance 110Cl Twin Cam without impacting the factory warranty. The unique Screamin' Eagle® 4.0" big bore cylinders are engineered to slip into the engine cases without case machining or modification, so the engine stays in the chassis during the build. 50-State U.S. EPA compliant.

Kit includes:

Screamin' Eagle 4.0" Bolt-On Cylinders Forged 10.2:1 High Compression Pistons and Rings Screamin' Eagle 58mm Throttle Body High Flow Fuel Injectors (5.3 g/s) Screamin' Eagle CNC-Ported Cylinder Heads

SE-259E Cams Perfect-Fit Pushrods

Screamin' Eagle High-Capacity Roller Tappets Top End and Cam Cover Gaskets

Heavy Duty Clutch Spring

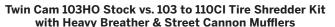
#### 92500038

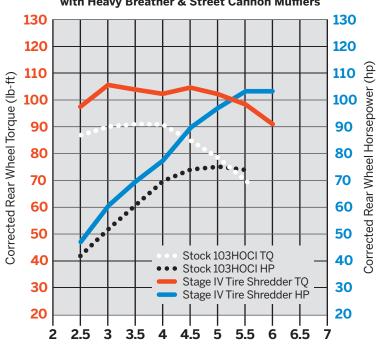
Fits '14-'16 Touring models. Does not fit Twin-Cooled™ equipped models. Does not fit Trike models, CVO™ 110 models or models with engine cases that have been machined to accept large-bore cylinders. Requires separate purchase of accessory 58mm air cleaner and Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).



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Engine Speed (rpm x 1000)

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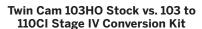


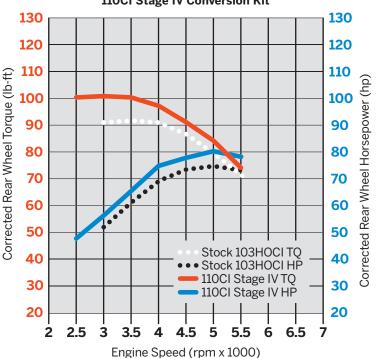
# **STAGE I**











### **SCREAMIN' EAGLE® 343**

Twin Cam Stage IV Upgrade

#### SCREAMIN' EAGLE® TWIN CAM CONVERSION KIT - 103CI TO 110CI

Bring your Twin Cam motorcycle up to the same 110-cubic inch displacement and power output as the CVO™ Screamin Eagle® models without expensive machining or removing the engine from the chassis. This street compliant kit combines the proven SE-255 cams and cylinder heads of the CVO model with exclusive Screamin' Eagle bolt-on 4.0" cylinders and system-matched pistons to deliver high torque and reliable everyday performance. The automatic compression releaseequipped cylinder heads and the flat top forged pistons combine to develop a 9.3:1 compression ratio for easy starting, and the Screamin' Eagle lifters ensure quiet reliable valve train operation. 50-State U.S. EPA compliant.

Kit includes:

Screamin' Eagle 4.0" Bolt-On Cylinders
Forged 9.3:1 Compression Pistons and Rings CVO 110 Cylinder Heads SE-255 Cams High-Capacity Roller Tappets

Top End and Cam Cover Gaskets Heavy Duty Clutch Spring Cam Spacer Kit P/N 25928-06 is recommended

92500031 Black Highlighted.

Fits '10-'16 Touring models (except '14-'16 models with Twin-Cooled™ engines). Does not fit Trike models, CVO 110 models, or models with engine cases that have been machined to accept large bore cylinders. Requires separate purchase of Screamin' Eagle high-flow air cleaner. '10 FLHX and FLTRX models require separate purchase of 2-into-2 Head Pipe Kit and Mufflers. '11-'16 Touring models require installation of CVO Mufflers P/N 64768-09A and 64769-09A or FatShotz Muffler Kit P/N 80847-10 (sold separately). '10-'11 Touring models require ACR Harness P/N 70623-08. Installation requires separate purchase of Primary Cover Gasket. Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require ECM calibration for proper installation.

92500032 Black Highlighted. Fits '14-'16 FLHTCU, FLHTCUL, FLHTK, FLHTKL and FLTRU models with Twin-Cooled engines. Does not fit Trike models CVO 110 models, or models with engine cases that have been machined to accept large bore cylinders. Requires separate purchase of Screamin' Eagle high-flow air cleaner. Installation requires separate purchase of Primary Cover Gasket. Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require ECM calibration for proper installation.

92500033 Black Highlighted.

Fits '11-'17 Dyna® FXD, FXDB and FXDC models equipped with Shorty Dual Exhaust. Installation requires separate purchase of Muffler P/N 64895-09 (Qty 2). Also fits 50-state '10-'17 FXDF and FXDWG models. FXDF and FXDWG models requires separate purchase of Mufflers P/N 65884-09 and 65886-09. All Dyna models require separate purchase of Screamin' Eagle high-flow cleaner. '10-'11 Dyna models require ACR Harness P/N 70623-06. Does not fit models with engine cases that have been machined to accept large bore cylinders. Also fits 50-state '11-'17 Softail® models (except FLS, FLSS, FLSTFBS, FLSTN, FLSTSB, CVO 110 models or models with engine cases that have been machined to accept large-bore cylinders.). Requires separate purchase of Screamin' Eagle high-flow air cleaner. '11 Softail models require ACR Harness P/N 70623-11. Installation requires separate purchase of Primary Cover Gasket. Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

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Twin Cam Stage IV Upgrade

#### SCREAMIN' EAGLE® TWIN CAM BOLT-ON 110CI TO 117CI KIT

Turn your Original Equipment 110-cubic-inch model into a fast, reliable 117-cubic-inch Twin Cam hauler without having to remove the motor from the chassis. This Street Performance Kit combines system-matched Screamin' Eagle® big bore cylinders, forged pistons and performance cams and valve train components with the Original Equipment cylinder heads for a cost-effective boost in torque and performance. The exclusive bolt-on 4.125" cylinders are engineered with highstrength slim-wall spigots that slip into the factory 110Cl crank case without any additional machining. The 4.125" flat top pistons team with the stock cylinder heads to produce a performance-enhancing 9.9:1 compression ratio, and the high-lift SE-259E cam produces a boost in torque throughout the RPM range. 50-State U.S. EPA compliant.

Forged 9.9:1 Compression Pistons and Rings Screamin' Eagle 58mm Throttle Body High Flow Fuel Injectors (5.3 g/s) Perfect-Fit Pushrods Screamin' Eagle High-Capacity Roller Tappets

Screamin' Eagle Inner Cam Bearing Kit Top End and Cam Cover Gaskets

Fits '14-'17 CVO™ 110Cl Softail® and '14-'16 CVO Touring models. Also fits '16-'17 110CI FLSS, FLSTFBS and FXDLS models. Requires purchase of accessory 58mm air cleaner and Cam Drive Retention Kit P/N 25566-06 (except models equipped with Screamin' Eagle Heavy Breather Elite Performance Air Cleaner Kits). Models equipped with Ventilator Air Cleaner require separate purchase of 58mm Air Cleaner Backplate P/N 29400038. All models require ECM calibration for proper installation. '16-'17 FXDLS and all '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

92500055 Granite Finish.

92500054 Black Finish.

SCREAMIN' EAGLE® TWIN CAM STAGE IV KIT -

103CI TO 103CI This Street Performance kit provides the maximum horse-

power output for a legal 103 Kit that will maintain the factory warranty. The Air-Cooled Street Performance Kit produces 96 hp and 105 lbs-ft of torque. The Twin-Cooled™ engine version is rated at 93 hp and 100 lbs-ft of torque. 50-State U.S. EPA compliant.

Kit includes:

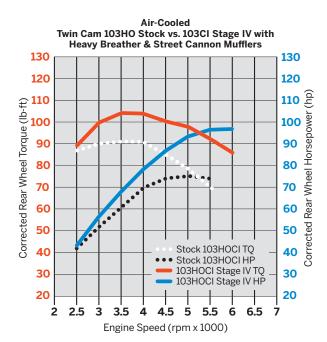
Forged 10.5:1 High Compression Pistons and Rings Screamin' Eagle® 58mm Throttle Body Screamin' Eagle CNC Ported Cylinder Heads SE-259E Cams

Perfect-Fit Pushrods Top End Gasket Kit Heavy Duty Clutch Spring

92500011 Black Highlighted.

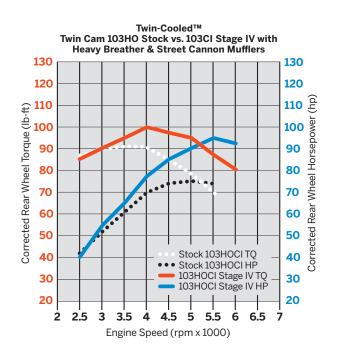
Fits '16-'17 Softail® (except FLSS, FLSTFBS and FXSE) and '10-'16 Touring models (except '14-'16 models with Twin-Cooled™ engines) equipped with a Twin Cam 103™ engine. Fits 49-state '10-'11 Touring models equipped with a Twin Cam 96<sup>™</sup> engine with separate purchase of Screamin' Eagle 3-7/8" Big Bore Cylinder Kit. '10 FLHX and FLTRX requires dual exhaust. Does not fit Trike models. Installation requires separate purchase of Primary Cover Gasket. Cam Drive Retention Kit P/N 25566-06. Cam Spacer Kit P/N 25928-06 is recommended. All models require ECM calibration for proper installation. '17 models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

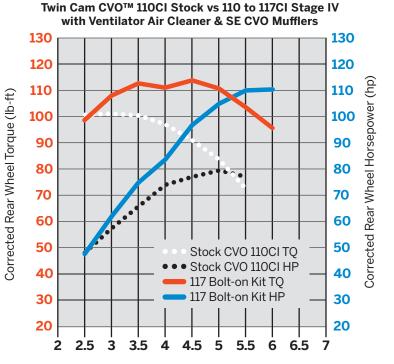




Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.





Engine Speed (rpm x 1000)

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

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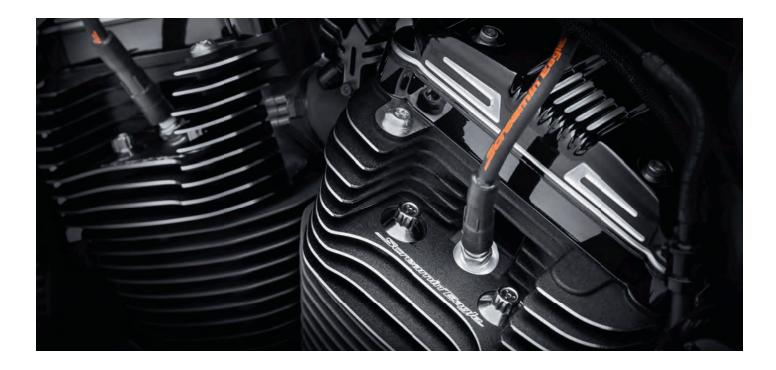


Kit includes:

Screamin' Eagle 4.125" Bolt-On Cylinders SE-259E Cams

## **SPORTSTER® POWERTRAIN**

Screamin' Eagle® Stage upgrades offer complete street-compliant performance configurations engineered to generate specific torque and horsepower gains. Eliminating all the guesswork and trial-and-error testing normally associated with engine modifications, Stage upgrades include everything you need to enhance your bike's performance.



#### STAGE I

#### **INTAKE + EXHAUST + TUNING**

The easiest and most cost-effective step to improve your motorcycle's performance is to increase the airflow into and out of the engine. A high-flow air cleaner and system-matched slip-on mufflers provide horsepower and torque improvements you can feel throughout the RPM range, and serve as the core components for all performance upgrades. ECM calibration is required to tune the fuel flow and timing required to accommodate the improved airflow.

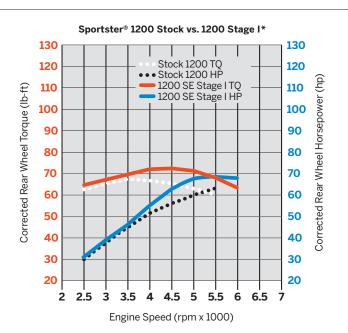
**Stage I** upgrade can be installed without engine disassembly. No special tools are required. Requires ECM tuning.





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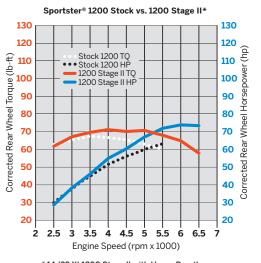


\*14-'22 XL1200 Stage II with Heavy Breather A/C & Street Cannon Mufflers

#### STAGE II

#### STAGE I + CAM UPGRADE

Adding performance cams to a Stage I equipped bike is the next step to improved performance. Cam choices allow you to tailor the engine's performance to your specific needs. A torque cam offers on-demand throttle response from low to mid RPM at cruising speed. A power cam targets high-RPM, wide-open throttle response that keeps pulling right up to redline. ECM calibration tuning is required to accommodate the increased valve timing, and performance valve springs may be required for high-lift cams.



\* 14-'22 XL1200 Stage II with Heavy Breather A/C & Street Cannon Mufflers



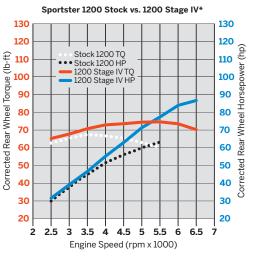
**Stage II** upgrade requires minor engine disassembly to replace the cam. Special tools and ECM tuning are required.



### **STAGE IV**

### STAGE I + CAMS, PISTONS, CYLINDER HEADS & THROTTLE BODY

For maximum performance improvement, the addition of high-compression pistons, free-flowing ported cylinder heads and a big bore throttle body top off a performance build. The large-diameter throttle body and port-matched intake manifold deliver huge volumes of fuel and air to the engine, the smooth passages and larger valves easily dump the mixture into the engine and the high compression pistons squeeze the air/fuel into a more volatile vapor. When ignited, the result is a major power increase. Designed to satisfy the high-RPM, throttle-twisting rider, the Stage IV update delivers 20-30% increase in power that keeps pulling right up to the redline, without sacrificing mid-range torque. ECM calibration tuning is required to add more fuel, and a higher-lift cam may be required to deliver maximum power.



\* 1200 Stage IV with High-Flow A/C & Street Cannon Mufflers



**Stage IV** bolt-on upgrade requires removal of the engine's top end and opening the cam chest. Engine remains in the chassis and no machining is required. Special tools and ECM tuning are required.



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### A. SCREAMIN' EAGLE® HEAVY BREATHER PERFORMANCE AIR CLEANER KIT

This high-flow forward-facing exposed element Air Cleaner Kit is sure to turn heads at the starting line. Featuring a polished elbow and exposed filter, this unique air cleaner system offers improved performance and airflow when compared to the stock or Screamin' Eagle® High-Flow Air Cleaner. The washable and rechargeable filter features a bright chrome end cap with a laser-engraved Screamin' Eagle logo. Intake tube and back plate are made from die-cast lightweight aluminum and are polished and chrome-plated or painted black for a brilliant finish. The back plate features integral breathers and sealed breather bolt plug. Kit includes a water-repellent rain sock and all mounting hardware. 50-State U.S. EPA compliant.

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Fits '08-'22 XL models with Original Equipment Throttle Body. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

29080-09A Gloss Black.

Fits '14-'22 XL1200 model equipped with Screamin' Eagle High Flow 58mm Throttle Body. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately).

29400227A Gloss Black.

NOTE: The washable and rechargeable filter uses a special coating to help filter fine particles from the incoming air. With time, the oil in the filter will dissipate and the element will begin to turn gray. The original red color can be restored with an application of K&N® Air Filter Oil.

## B. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER – TEARDROP

Dress up the Heavy Breather Air Cleaner with this radical cover. Manufactured from forged aluminum and precision CNC-machined and polished, these easy-to-install two-piece covers add a rich custom look. Cover is available in mirror-chrome or cut back gloss black finish to match your customizing direction. Kit includes water-repellent rain sock.

Fits models equipped with Screamin' Eagle Heavy Breather Air Cleaner Kits on Twin Cam and XL model. (except Compact Heavy Breather P/N 28716-10A, Heavy Breather Elite P/N 29400172 and Milwaukee Eight® Heavy Breather P/N 29400263 or 29400264).

29400061A Cut Back Gloss Black - Side Logo.

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in the United States.

28739-10A Cut Back Gloss Black - End Logo.

**28740-10A** Chrome – End Logo.



A. SCREAMIN' EAGLE HEAVY BREATHER PERFORMANCE AIR CLEANER KIT - GLOSS BLACK



B. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER - TEARDROP, CUT BACK GLOSS BLACK - SIDE LOGO



B. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER - TEARDROP, CHROME



B. SCREAMIN' EAGLE HEAVY BREATHER FILTER COVER -TEARDROP. CUT BACK GLOSS BLACK



C. SCREAMIN' EAGLE PERFORMANCE AIR CLEANER KIT - RAIL COLLECTION



D. EXTREME BILLET AIR CLEANER KIT - CHISEL, CHROME



D. EXTREME BILLET AIR CLEANER KIT – CHISEL, CUT BACK GLOSS BLACK

### **SCREAMIN' EAGLE® 349**

Sportster® Stage I Upgrade

#### C. SCREAMIN' EAGLE® PERFORMANCE AIR CLEANER KIT – RAIL COLLECTION

The look is bold and the performance exhilarating. This race-inspired air cleaner is engineered to flow through the perimeter and the face of the air filter, providing high volumes of unrestricted airflow to the engine. The open-design face plate features a rich black finish with machined longitudinal strakes to expose the glowing aluminum below. Kit includes air cleaner trim, one-piece cast back plate, high-flow washable air filter element, rain sock and all required hardware. 50-State U.S. EPA compliant.

#### 29400232A

Fits '07-'22 XL models with Original Equipment throttle body. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

### D. SCREAMIN' EAGLE EXTREME BILLET AIR CLEANER KIT

The bold styling of this intake system looks just as impressive as the long patch of burnout rubber you just laid down. The forged billet aluminum cover tops off a cast back plate with integral breather for a smooth transition to the throttle body. The race-inspired air cleaner is engineered to flow high volumes of air and the washable pleated element provides the ideal combination of efficiency and engine protection. Available in your choice of style and finish, this easy-to-install kit includes all mounting hardware and rain sock. 50-State U.S. EPA compliant.

Fits '07-'22 XL models with Original Equipment throttle body. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

**29400128** Chisel – Chrome.

29400127 Chisel – Cut Back Gloss Black.

NOTE: The washable and rechargeable filter uses a special coating to help filter fine particles from the incoming air. With time, the oil in the filter will dissipate and the element will begin to turn gray. The original red color can be restored with an application of K&N® Air Filter Oil.

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#### A. SCREAMIN' EAGLE® OVAL HIGH-FLOW AIR CLEANER

The XL High-Flow Air Cleaner Kit provides increased airflow to boost the power of your fuel-injected Sportster® model. The complete kit features a composite air cleaner back plate, air cleaner cover adapter, a high-flow washable synthetic media filter element that does not require oiling and a breather system that routes gasses and excess oil directly into the intake. Kit also includes cover trim and all mounting hardware. Street compliant when used with stock mufflers. 50-State U.S. EPA compliant.

#### 29782-07

Fits '07-'22 XL models with Original Equipment throttle body and oval air cleaner cover. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

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#### B. SCREAMIN' EAGLE ROUND HIGH-FLOW AIR CLEANER

The XL High-Flow Air Cleaner Kit provides increased airflow to boost the power of your fuel-injected Sportster model. Available with brilliant chrome or gloss black back plate, this Round Air Cleaner transforms the appearance of your Evolution powerplant and allows you to replace the Original Equipment oval air cleaner cover with your choice of accessory round covers. Or choose to flaunt your performance gains with the open element look, finished with custom Air Cleaner Trim from one of the Harley-Davidson® decorative collections. Kit includes one-piece cast back plate, high-flow washable air filter element and all required hardware. Street compliant when used with stock mufflers. 50-State U.S. EPA compliant

Fits '07-'22 XL models with Original Equipment throttle body and round air cleaner cover or round air cleaner Trim. Proper installation with round air cleaner cover requires separate purchase of Air Cleaner Filter Gasket P/N 25700127. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

29000019A Chrome.

2900009A Black.

Fits '07-'22 California XL models with Original Equipment throttle body and round air cleaner cover or round air cleaner Trim. Proper installation with round air cleaner cover requires separate purchase of Air Cleaner Filter Gasket P/N 25700127. All models require ECM calibration for proper installation.

**29000484** Chrome

29000483 Gloss Black.

#### C. SCREAMIN' EAGLE AIR CLEANER RAIN SOCK

Add the open-element look to your Screamin' Eagle High-Flow style Air Cleaner. This easy-to-install kit allows you to replace the traditional Original Equipment air cleaner cover with custom inserts from one of the H-D® Decorative Collections. Kit includes a breathable mesh cover with classic Bar & Shield logo that stretches over the filter to maximize airflow while protecting the exposed element from the rain. Fits traditional cone-shaped air cleaner elements featured in many Screamin' Eagle Twin Cam Stage Kits.

#### 28728-10

Fits Screamin' Eagle Round High-Flow Air Cleaner Kits.

#### D. MUFFLER END CAPS - 3.25"

These easy-to-install caps allow you to finish your 3.25" Screamin' Eagle mufflers your way. Sold in pairs. Installation hardware included.

Fits '14-'22 XL and '07-'17 Softail® models equipped with Screamin' Eagle 3.25" Street Cannon Mufflers.

65100044 Chrome – Slash Up/Down/Out.

65100063 Jet Black - Slash Up/Down/Out.

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A. SCREAMIN' EAGLE OVAL HIGH-FLOW AIR CLEANER





B. SCREAMIN' EAGLE ROUND HIGH-FLOW AIR CLEANER





C. SCREAMIN' EAGLE AIR CLEANER RAIN SOCK (SHOWN WITH #1 SKULL AIR CLEANER TRIM)



D. MUFFLER END CAPS - 3.25"



E. SCREAMIN' EAGLE STREET CANNON SLIP-ON MUFFLERS –
SPORTSTER SHORTY DUAL, CHROME
(SHOWN WITH CHROME SLASH END CAPS AND BUCKSHOT EXHAUST SHIELDS)



E. SCREAMIN' EAGLE STREET CANNON SLIP-ON MUFFLERS –
SPORTSTER SHORTY DUAL, JET BLACK
(SHOWN WITH JET BLACK SLASH END CAPS AND BUCKSHOT EXHAUST SHIELDS)



F. SCREAMIN' EAGLE SLASH-CUT MUFFLER SHIELDS – SATIN BLACK



G. SCREAMIN' EAGLE SLASH-CUT MUFFLER SHIELDS - CHROME



H. BUCKSHOT EXHAUST SHIELD KIT – JET BLACK (65400137A SHOWN)

### **SCREAMIN' EAGLE® 351**

Sportster® Stage I Upgrade

### E. SCREAMIN' EAGLE® STREET CANNON SLIP-ON MUFFLERS – SPORTSTER® SHORTY DUAL

These 3.25" street compliant high-flow mufflers have been specifically tuned to deliver an aggressive exhaust note and improved performance while preserving the peace with your neighbors. Available in your choice of rich chrome or heatresistant jet black ceramic finish. Complete the look with your choice of 3.25" endcaps and Screamin Eagle® Muffler shields (sold separately).

Fits '14-'22 XL models. Installation requires separate purchase of 3.25" End Caps and Muffler Clamps P/N 65900012 (Qty 2). All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately). Pending approval for use in California on '21 models. Refer to H-D.com/shop for status.

**64900208A** Chrome.

**64900209A** Jet Black.

Fits '17-'20 XL1200 models. Designed for International markets that require ECM certified mufflers. Mufflers include matching slash down end caps. Installation requires separate purchase of Muffler Clamps P/N 65900012 (Oty 2).

64900476 Jet Black.

## F. SCREAMIN' EAGLE® SLASH-CUT MUFFLER SHIELDS - SATIN BLACK

Shaped to mirror the slash down profile of available muffler end caps, this set of rich satin black Muffler Shields is the perfect complement to your blacked-out exhaust system. The rear shield features a subtle laser-etched Screamin' Eagle script. Easy-to-install kit includes front and rear shields and black mounting hardware.

65400405 Satin Black.

Fits '07-'22 XL, '07-'17 Dyna® (except '08-'17 FLD, FXDF, FXDL, FXDLS and '10-'17 FXDWG) and '07-'17 Softail models equipped with Screamin' Eagle Street Performance mufflers.

### G. SCREAMIN' EAGLE SLASH-CUT MUFFLER SHIELDS – CHROME

Styled to complement the ballistic inlet shape of the Screamin' Eagle Street Performance Slip-On Mufflers. The slash-cut rear shield features a laser-etched Screamin' Eagle signature script. Easy-to-install kit includes front and rear shields and mounting hardware.

**65400464** Chrome

Fits '07-'22 XL, '07-'17 Dyna® (except '08-'17 FLD, FXDF, FXDL, FXDLS and '10-'17 FXDWG) and '07-'17 Softail models equipped with Screamin' Eagle Street Performance Mufflers.

#### H. BUCKSHOT EXHAUST SHIELD KIT

These custom shields feature a perforated "Buckshot" design that exposes the head pipe for a raw, rebellious look. Available in your choice of finishes, these exhaust shields are a perfect match for Original Equipment or Screamin' Eagle® mufflers and provide a consistent look from front to back. Manufactured to Original Equipment standards for exacting fit, the easy-to-install kit includes front and rear head pipe shields.

**65400137A** Jet Black.

Fits '14-'22 XL models.

NOTE: Due to increased diameter of these mufflers some realignment of head pipes is usually required. It is recommended to replace exhaust port gaskets, P/N 65324-83A (stock) or P/N 17048-98 (performance), to avoid tendency of head pipes to return to original position when re-tightened.

NOTE: There is no warranty on exhaust pipes and mufflers with regard to any discoloration. Blueing is caused by tuning characteristics, cam timing, carburetor jetting, over-heating, etc. and is not caused by defective manufacturing.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### A. SCREAMIN' EAGLE® PERFORMANCE II SE-585 **CAM KIT- SPORTSTER®**

The high-lift full throttle cam kit provides significant horsepower gains when coupled with high-flowing exhaust and intake components, and is a great fit for full-throttle horsepower junkies. 50-State U.S. EPA compliant. (exception below).

#### 25400125

Fits '14-'22 XL1200 models. Requires installation of Performance Cylinder Heads P/N 16500074 or 16500347, or upgrade of Original Equipment heads with Performance Valve Spring Kit P/N 18013-03A. All EFI models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately). Labor cost not included. See Dealer for details. Does not fit '22 California models.

#### B. SCREAMIN' EAGLE HIGH-CAPACITY TAPPETS

Screamin' Eagle Tappets feature large high-capacity needles in the roller bearing assembly to improve reliability when operating with high-lift cams, high-pressure valve springs and in high-RPM applications. The 25% larger needle bearings increase the dynamic load rating by approximately 20% when compared to the Original Equipment Twin Cam tappets. The unique design delivers superior tappet life in performance applications. Set of 4.

#### 18572-13

Fits '17-later Milwaukee-Eight® Engine equipped models, '00-'22 XL and XR models and '99-'17 Twin Cam-equipped

₽

#### C. SCREAMIN' EAGLE PERFORMANCE VALVE SPRING KIT

This performance beehive-shaped Valve Spring Kit will permit the Sportster® engine to rev to 7000 RPM. The unique ovate wire yields increased performance from a compact spring design. The installed spring pressure is increased to 208 lbs and allows a maximum lift of .590". Complete kit includes springs, upper collars and keepers and lower collars with integral valve seals.

#### 18013-03A

Fits '04-'22 XL, XR and '05-'17 Twin Cam-equipped models. Does not fit FXDLS, FLSS, FLSTFBS or Screamin' Eagle Performance Heads with .3125" diameter valves.

### Sportster 1200 Stock vs. 1200 Stage II\* 110 Stock 1200 HF 1200 Stage II TQ 100 90 70 60 50 40 30 2.5 3 3.5 4 4.5 5 5.5 6 6.5 7 Engine Speed (rpm x 1000)

\*14-'22 XL1200 Stage II with Heavy Breather A/C & Street Cannon Mufflers

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A. SCREAMIN' EAGLE PERFORMANCE II SE-585 CAM KIT- SPORTSTER



**B. SCREAMIN' EAGLE HIGH-CAPACITY TAPPETS** 



C. SCREAMIN' EAGLE PERFORMANCE VALVE SPRING KIT

### **SCREAMIN' EAGLE® 353**

Sportster® Stage IV Upgrade

#### SCREAMIN' EAGLE® SPORTSTER® CONVERSION KIT - 883CC TO 1200CC\*

Make your Iron 883<sup>™</sup> model roar. This complete conversion kit will alter the personality of your 883-equipped Sportster® model. Designed to bring your XL883 model up to XL1200 specifications. No case machining is required for installation. 50-State U.S. EPA compliant.

Kit includes:

Sportster High-Flow Air Cleaner Kit

XL1200 Cylinder Heads

XL1200 Cylinders

XL1200 Pistons and Rings

Heavy Duty Clutch Spring Top End Gasket Kit

**29784-07** Black Highlighted. Fits 50-state '07-'22 XL883 models. All models require ECM

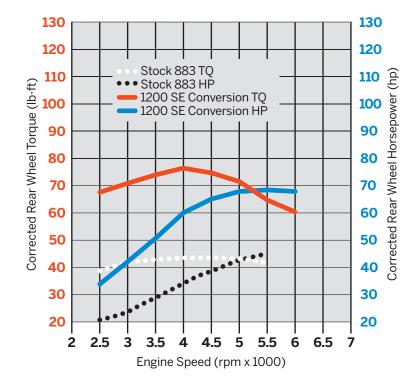
calibration for proper installation. '17-later models require recalibration with Screamin' Eagle® Pro Street Tuner (sold separately).

30003-10 Black Non-Highlighted.

Fits 50-state '08-'22 XL883 models. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle Pro Street Tuner (sold



#### Sportster 883 Stock vs. 883 to 1200 Conversion\*



\*883 to 1200 Conversion with Street Cannon Mufflers

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

#### SCREAMIN' EAGLE® SPORTSTER® STAGE IV KIT -1200CC TO 1200CC

Maximize the horsepower and torque available for your street compliant Sportster® model. This complete engine package includes all the components you need to build a high-performance ride while still retaining the original factory warranty. Installation does not require removal of the powertrain from the chassis. 50-State U.S. EPA compliant. Pending regulatory approval for '20-'22 models. Refer to the product information at www.H-D.com/shop for status.

Kit includes:

CNC-Ported Cylinder Heads with Performance Valve Springs Screamin' Eagle® XL SE-585 Cams

Forged Hi-Compression 10.5:1 Pistons and Rings 58mm Throttle Body and Intake Manifold

Top End Gasket Kit

Fits '14-'22 XL1200 models. Requires separate purchase of 58mm compatible accessory air cleaner. All models require ECM calibration for proper installation. '17-later models require recalibration with Screamin' Eagle Pro Street Tuner (sold separately). Pending approval for use in California on '21 -later models. Refer to H-D.com/shop for status.

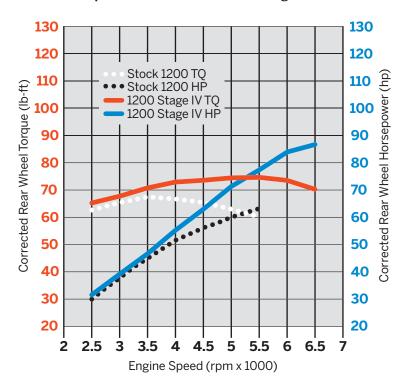
92500041 Black Highlighted Heads.

92500042 Black Non-Highlighted Heads.





#### Sportster 1200 Stock vs. 1200 Stage IV\*



\* 1200 Stage IV with 58MM Heavy Breather A/C & Street Cannon Mufflers

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### **SCREAMIN' EAGLE® 355**

## **SCREAMIN' EAGLE® MULTI-FIT ACCESSORIES**

When building a performance powertrain, don't overlook the small stuff. After all, good clean air and a powerful spark are essential for maximum power and engine life. Air cleaner covers and washable K&N® air filters are available to dress your bike in style while maximizing the flow of air to your engine, and Screamin' Eagle® premium spark plugs and plug wires will keep the fire burning.



#### A. SCREAMIN' EAGLE® HIGH-FLO K&N® REPLACEMENT AIR FILTER ELEMENT

K&N® replacement air filters are engineered to improve airflow for increased horsepower and guicker acceleration. K&N filters provide excellent filtration, and because they are washable and reusable, you can clean the filter whenever conditions demand. Designed as direct replacements for specified fitments.

₿

1. 29400020 High-Flow - Multi-fit.

Fits '07-'22 XL, '99-'07 Dyna®, '00-'15 Softail® and '99-'07 Touring models equipped with High-Flow Air Cleaner Kits. Replacement for P/N 29442-99E.

2. 29400355 High-Flow - Multi-fit.

Fits '18-later Softail and '17-later Touring and Trike models equipped with round High-Flow Air Cleaner P/N 29400355 or 29400356.

**3. 29400019** High-Flow – Touring.

Fits '16-'17 Softail and '08-'16 Touring and Trike models equipped with High-Flow Air Cleaner Kits. Replacement for P/N 29244-08.

4. 29400247 High-Flow - Wedge

Milwaukee-Eight® Engine.

Fits '17-later Touring and Trike models equipped with Wedge High-Flow Air Cleaner Kit P/N 29400245 or 29400246.

5. 29400065 Extreme Billet.

Fits '15-'20 XG, '16-'17 Softail and '08-'16 Touring and Trike models equipped with Extreme Billet Agitator and Chisel Air Cleaner Kits

5. 29400359 Extreme.

Fits '18-later Softail and '17-later Touring and Trike models equipped with round High-Flow Air Cleaner P/N 29400357.

5. 29400118 Extreme Billet & Rail.

Fits '07-'22 XL, '08-'17 Dyna and '08-'15 Softail and models equipped with Extreme Billet Chisel and Agitator or Rail Collection Air Cleaner Kits.

6. 29400109 Burst Collection

Fits '08-'17 Dyna and Softail models, '08-'16 Touring and Trike models equipped with Burst Collection Air Cleaner Kits.

7. 29400022A Ventilator - Multi-fit.

Fits models equipped with Twin Cam Ventilator and Extreme Billet Ventilator Performance Air Cleaner Kits, Replacement for P/N 29670-09.

8. 29400293 Ventilator -

Milwaukee-Eight Engine.

Fits '18-later Softail, '17-later Touring and Trike models equipped with Ventilator Air Cleaner P/N 29400298 or

9. 29424-05B Heavy Breather – Multi-fit, Chrome. Fits models equipped with Heavy Breather Kit P/N 29098-09, 29299-08, 29080-09 or 29264-08,

9. 29702-08B Heavy Breather - Touring, Chrome. Fits models equipped with Heavy Breather Kit P/N 29006-09B, 29253-08B, 29000065 or 29400105.

29400297 Heavy Breather - Touring, Black. Fits '16-'17 FXDLS and models equipped with Heavy Breather Kit P/N 29006-09B, 29253-08B, 29000065 or 29400105.

10. 28714-10 Heavy Breather – Compact, Chrome. Fits '08-'16 Touring and Trike models equipped with Compact Heavy Breather Kit P/N 28716-10A.

11. 29400141 Heavy Breather Elite, Chrome. Fits models equipped with Screamin' Eagle® Heavy Breather Elite Performance Air Cleaner Kit P/N 29400407 and 29400406

27300139 Heavy Breather Elite, Black. Replacement air filter for models equipped with Screamin' Eagle Heavy Breather Elite Performance Air Cleaner Kit P/N 29400285.

12. 29400276 Heavy Breather -

Milwaukee-Eight Engine, Black Fits '18-later Softail, '17-later Touring (except '23-later FLHXSE and FLTRXSE and '24-later FLHX and FLTRX') and Trike models equipped with Heavy Breather Air Cleaner P/N 29400263 or 29400264.

13. 29400275 Heavy Breather -

Milwaukee-Eight Engine, Chrome Fits '18-later Softail, '17-later Touring (except '23-later FLHXSE and FLTRXSE and '24-later FLHX and FLTRX) and Trike models equipped with Heavy Breather Air Cleaner P/N 29400263 or 29400264.



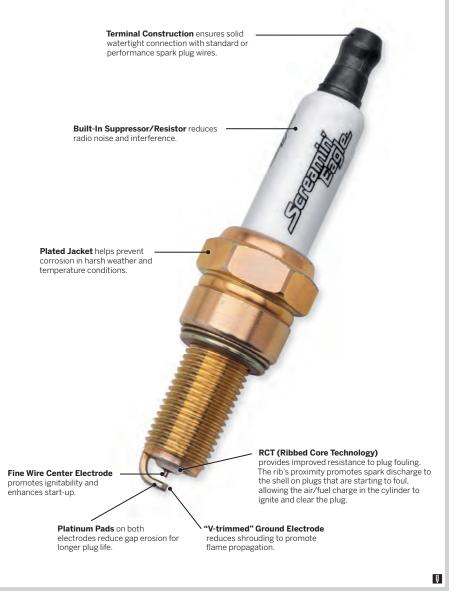
A. SCREAMIN' EAGLE HIGH-FLO K&N REPLACEMENT AIR FILTER ELEMENT



A. SCREAMIN' EAGLE HIGH-FLO K&N REPLACEMENT AIR FILTER ELEMENT - HEAVY BREATHER



A. SCREAMIN' EAGLE HIGH-FLO K&N REPLACEMENT AIR FILTER ELEMENT -MILWAUKEE-EIGHT HEAVY BREATHER



#### **B. SCREAMIN' EAGLE PERFORMANCE SPARK PLUG**



C. SCREAMIN' EAGLE 10MM PHAT SPARK PLUG WIRES - CUT TO LENGTH

### **SCREAMIN' EAGLE® 357**

Spark Plugs

#### B. SCREAMIN' EAGLE® PERFORMANCE SPARK PLUGS

Screamin' Eagle® Spark Plugs feature double platinum coating for superior erosion resistance and extended life. The "V" trimmed ground electrode reduces shrouding of the flame front to promote flame propagation, and the fine wire center electrode enhances startups and ignitability. Screamin Eagle Plugs feature Ribbed Core Technology (RCT) that provides resistance to fouling, and are designed with Original Equipment-style noise suppression to prevent electrical interference with radios and CB communication equipment. Works great in racing applications where rich air/fuel conditions are required. Unique style with Screamin' Eagle logo. Sold in pairs.

#### **Standard Compression Applications**

Designed for modified engines including performance carburetors, high-flow air cleaners, camshafts, exhaust systems and ignition systems in conjunction with stock compression ratios.

31600106 Standard Compression Applications Fits '99-later Twin Cam-equipped models, and '86-later Evolution® Sportster® 883, 1100 and 1200 models.

31600085 Standard Compression Applications. Fits '15-'20 XG models and '17-later Milwaukee-Eight® engine equipped models.

#### **High Compression Applications**

These plugs are designed for high-performance applications involving modifications in high-flow air cleaners, camshafts. exhaust, performance heads, ignition components, higher compression ratios above Original Equipment configurations or engines specific for racing applications.

**31600105** High Compression Applications. Fits '99-later Twin Cam-equipped models. '86-'22 XL and XR and Evolution 1340 models equipped with Screamin' Eagle Performance Cylinder Heads.

#### C. SCREAMIN' EAGLE 10MM PHAT SPARK PLUG WIRES -**CUT TO LENGTH**

Fat 10mm plug wires add dimension and style to your ride. Screamin' Eagle boot design and suppression core wires ensure solid connection and maximum voltage transfer between coil and plugs. Screamin' Eagle script printed along the wire to add style.

32095-98B Black

Multi-Fit – Cut to length. Fits '86-'03 XL models (except XL1200S), '91-'98 Dyna® models, '85-'99 Softail® models and '80-'84 Touring models.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States

The street legal and/or street compliant statements may

### **SCREAMIN' EAGLE® 359**

### 358 SCREAMIN' EAGLE®

Spark Plug Wires

#### A. SCREAMIN' EAGLE® 10MM PHAT SPARK PLUG WIRES

Fat 10mm plug wires add dimension and style to your ride. Screamin' Eagle® boot design and suppression core wires ensure solid connection and maximum voltage transfer between coil and plugs. Screamin' Eagle script printed along the wire to add style.

Fits '15-'20 XG models.

31600048A Black. 31600051A Orange. 31600054A Red.

Fits '07-'22 XL models

31901-08A Black. 31902-08A Orange.

Fits '04-'06 XL models.

31958-04B Black. 31956-04B Orange.

Fits '86-'03 XL models (except XL1200S).

32092-98B Black. 31963-89B Orange.

Fits '99-'17 Dyna® models.

31930-99C Black.

31930-99C Black

31944-99C Orange. 31937-99C Red.

Fits '91-'98 Dyna, '85-'99 Softail® and '80-'84 Touring models.

32093-98B Black. 31964-89C Orange

Fits '18-later Softail models

Red.

31600111 Black. 31600113 Orange.

31600112

Fits '00-'17 Softail models (except FXCW, FXCWC, FXS and '13-'16 FXSB models).

31907-08A Black. 32360-00C Orange. 32359-00C Red.

Fits '08-'16 FXCW, FXCWC, FXS and FXSB models

**31965-08A** Black

**31967-08A** Red.

Fits '17-later Touring and Trike models.

31600108 Black

**31600110** Orange **31600109** Red.

Fits '09-'16 Touring and Trike models.

**32303-08A** Black.

32325-08A Orange 32318-08A Red.

Fits '99-'08 Touring models.

31932-99C Black. 31946-99C Orange. 31939-99C Red.



A. SCREAMIN' EAGLE 10MM PHAT SPARK PLUG WIRES - RED







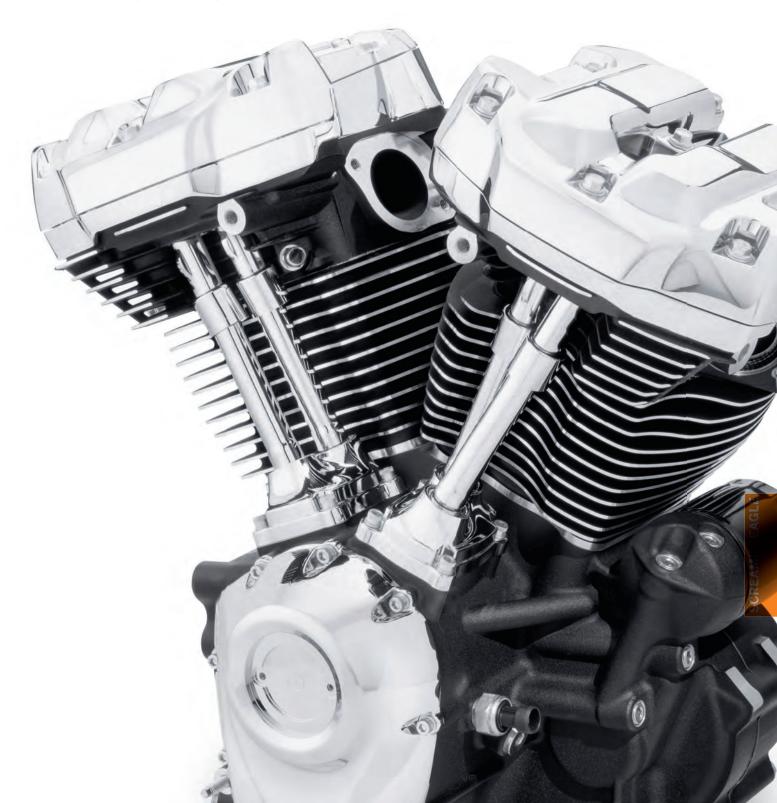
A. SCREAMIN' EAGLE 10MM PHAT SPARK PLUG WIRES - BLACK



A. SCREAMIN' EAGLE 10MM PHAT SPARK PLUG WIRES

# SCREAMIN' EAGLE® CRATE ENGINE & DRIVE TRAIN COMPONENTS

Fresh from the factory, Harley-Davidson® Crate Engines are the ideal platform for building your high-performance ride. And once you've put your heart and soul into achieving just the type of horsepower and torque numbers you crave, we offer everything you need to get all that power to the pavement.



Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may

not apply to markets outside of the United States.

### A. SCREAMIN' EAGLE® 135CI STAGE IV PERFORMANCE CRATE ENGINE - AIR/OIL COOLED

For the rider demanding for no-compromise performance. This is the most displacement, and the most power, ever created by Harley-Davidson for a street-compliant crate performance engine. Engineered by the pros at Harley-Davidson and built from the bottom up in Milwaukee, this street-tuned 135-cubic inch Screamin' Eagle® Crate Engine is designed to run with a wide-open throttle at high engine speeds and provide instant passing power from cruising speed. Made for riders seeking maximum displacement, compression, and flow, it delivers 143 ft-lb of torque to the rear wheel as soon as the throttle is cranked. Stage IV equipped engine includes 135 Stage IV badging on the cylinder heads and timer cover to highlight the powerplant. This street-ready performance motor features the finest Screamin' Eagle® components: Screamin' Eagle® Extreme CNC-ported cylinder heads, SE8-517 high-lift cam, new high-compression forged pistons, high-performance cam bearing, high-performance tappets, patent-protected 4.31' steel sleeve cylinders, new 4 5/8" flywheel, new 68mm throttle body and CNC-machined 68mm intake manifold, new 6.8 g/sec fuel injectors, and Screamin' Eagle® Pro Billet Cam Plate

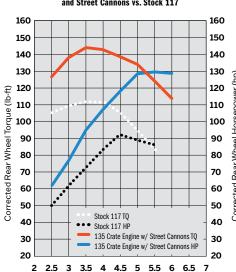
- We've done your homework. Engineered and tested as a complete collection of high-performance components by the Screamin' Eagle® pros at Harley-Davidson. This combination is designed for wide open throttle along with high end RPMs and a significant torque increase from a cruising speed.
- Ready for bolt-in installation in the Original Equipment-style chassis of your Touring bike
- No special fabrication or engine-mount relocation is required
- Factory assembled at the Powertrain Operations facility in Milwaukee, Wisconsin
- Choice of Black or Chrome finish

Fits '21-later Touring models equipped with Air/Oil-Cooled Milwaukee-Eight® engine. Does not fit Trike models. Requires separate purchase of Head Pipe P/N 65600177 and Oil Cooler Fan Assist P/N 62700204 or Fan for Factory Oil Cooler P/N 26800195. All models require ECM recalibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit California models.

16200786 Black

**16200784** Chrome

#### Milwaukee-Eight 135 Crate Engine w/ Extreme Ventilator and Street Cannons vs. Stock 117



Engine Speed (rpm x 1000)

Street legal and/or street compliant statements refer to products meeting EPA (49-State) and/or California (50-State) emissions and noise standards in the United States as specified.

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A. SCREAMIN' EAGLE® 135CI STAGE IV PERFORMANCE CRATE ENGINE - AIR/OIL COOLED - BLACK



A. SCREAMIN' EAGLE® 135CI STAGE IV PERFORMANCE CRATE ENGINE – AIR/OIL COOLED – CHROME



B. SCREAMIN' EAGLE® 135CI STAGE IV PERFORMANCE CRATE ENGINE -TWIN COOLED™ - BLACK



B. SCREAMIN' EAGLE® 135CI STAGE IV PERFORMANCE CRATE ENGINE TWIN COOLED™ - CHROME

### **SCREAMIN' EAGLE® 361**

Crate Engines

### B. SCREAMIN' EAGLE® 135CI STAGE IV PERFORMANCE CRATE ENGINE - TWIN COOLED™

For the rider demanding for no-compromise performance. This is the most displacement, and the most power, ever created by Harley-Davidson for a street-compliant crate performance engine. Engineered by the pros at Harley-Davidson and built from the bottom up in Milwaukee, this street-tuned 135-cubicinch Screamin' Eagle® Crate Engine is designed to run with a wide-open throttle at high engine speeds and provide instant passing power from cruising speed. Made for riders seeking maximum displacement, compression, and flow, it delivers 143 ft-lb of torque to the rear wheel as soon as the throttle is cranked. Stage IV equipped engine includes 135 Stage IV badging on the cylinder heads and timer cover to highlight the powerplant. This street-ready performance motor features the finest Screamin' Eagle® components: Screamin' Eagle® Extreme CNC-ported cylinder heads, SE8-517 high-lift cam, new high-compression forged pistons, high-performance cam bearing, high-performance tappets, patent-protected 4.31" steel sleeve cylinders, new 4 5/8" flywheel, new 68mm throttle body and CNC-machined 68mm intake manifold, new 6.8 g/sec fuel injectors, and Screamin' Eagle® Pro Billet Cam Plate and Oil Pump.

- We've done your homework. Engineered and tested as a complete collection of high-performance components by the Screamin' Eagle® pros at Harley-Davidson. This combination is designed for wide open throttle along with high end RPMs and a significant torque increase from a cruising speed.
- Ready for bolt-in installation in the Original Equipment-style chassis of your Touring bike
- No special fabrication or engine-mount relocation is required
- Factory assembled at the Powertrain Operations facility in Milwaukee, Wisconsin
- Choice of Black or Chrome finish

Fits '21-later Touring models equipped with Twin-Cooled™ Milwaukee-Eight® engine. Does not fit Trike models. Requires separate purchase of Head Pipe P/N 65600177. All models require ECM recalibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit California models.

16200787	Black.
16200785	Chrome.

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The street legal and/or street compliant statements may

Leave other riders in the dust with the biggest, most powerful street-compliant crate performance engine Harley-Davidson has ever created. Built from the bottom up in Milwaukee, this street-tuned 131-cubic-inch Screamin' Eagle® Crate Engine is designed to run with a wide-open throttle at high engine speeds and provide instant passing power from cruising speed. Made for riders seeking maximum displacement, compression and flow, it delivers 135 ft-lb of torque to the rear wheel as soon as the throttle is cranked. Stage IV equipped engine includes 131 Stage IV badging on the cylinder heads and timer cover to highlight the powerplant. Ready for bolt-in installation in the Original Equipment-style chassis of your Softail® bike. No special fabrication or engine-mount relocation is required. Engine features one-year manufacturer's warranty for unmatched confidence. Eligible for coverage under factory vehicle warranty when dealer-

49-State U.S. EPA Compliant on select '18-later Softail® Models. Refer to www.H-D.com/Shop for status.

#### Performance components include:

- · Engraved CNC-ported cylinder head with CNCmachined chamber and 1mm larger valves
- SE8-517 high-lift cam
- High-compression 10.7:1 forged pistons.
- · High-performance cam bearing
- High-performance tappets
- Patent-protected 4.31" steel sleeve cylinders.
- 64mm throttle body and cast manifold
- 5.5 g/sec fuel injector

Fits '18-later Softail® models. FXFB and FXFBS models require separate purchase of Screamin' Eagle Softail High-Flow Exhaust System P/N 64900828 or 64900829. '18 107ci models require separate purchase of SE High-Capacity Clutch Plate Kit P/N 37000258. FXDR114 models require the separate purchase of 65600300. All models require ECM calibration with Screamin' Eagle Pro Street Tuner for proper installation. Does not fit California models.

16200341 Black & Chrome.

16200342 Black & Gloss Black

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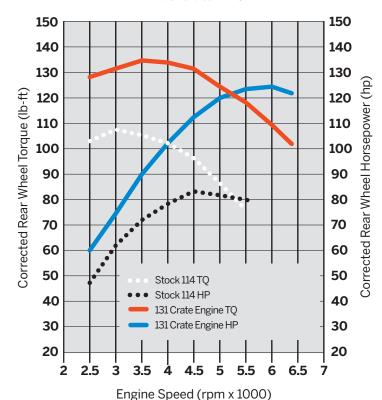
NOTE: Replacement engines must be re-fitted with emission control devices and systems appropriate for the vehicle model and model year in order to ensure emissions compliance. Failure to do so constitutes tampering under U.S. EPA guidelines and can lead to substantial fines and penalties.

Legal for use on public roads only when installed in the specified models. Not legal for use on public roads when installed in models other than the ones specified and not eligible for the P&A warranty when installed in models other than the ones specified. Please see the Parts and Accessories warranty statement and your dealer for more information.



A. SCREAMIN' EAGLE® MILWAUKEE-EIGHT® ENGINE 131 CI PERFORMANCE CRATE ENGINE

#### Milwaukee-Eight 114 Softail Stock vs. 131 Softail Crate Engine w/ Ventilator A/C





B. SCREAMIN' EAGLE® DERBY COVERS -**GLOSS BLACK** 



CHROME



D. SCREAMIN' EAGLE® 131 DERBY COVER -



D. SCREAMIN' EAGLE® 131 DERBY COVER -



E. SCREAMIN' EAGLE® 135 DERBY COVER -



E. SCREAMIN' EAGLE® 135 DERBY COVER -

### **SCREAMIN' EAGLE® 363**

Milwaukee-Eight® Engine Trim

#### B. SCREAMIN' EAGLE® DERBY COVERS - GLOSS BLACK

Advertise the goods. This bold new Screamin' Eagle® derby cover tells the world you've taken a Harley-Davidson Milwaukee-Eight® engine beyond stock. Beautifully finished in chrome or gloss black, designed to fit many Touring, Trike

- High contrast paint fill pops against derby cover finish while red Bar & Shield provides a premium performance look
- Gloss Black finish matches other dark finishes

#### 25701403

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

#### 25701407

Fits '18-later FLSB and '19-later Softail models. Also fits '18 Softail models equipped with Narrow Profile Primary Cover P/Ns 25701077, 25700913, 25700937, 25700941, 25701039, 25701040 and 25701043.

#### C. SCREAMIN' EAGLE® DERBY COVERS - CHROME

Advertise the goods. This bold new Screamin' Eagle® derby cover tells the world you've taken a Harley-Davidson® Milwaukee-Eight engine beyond stock. Beautifully finished in chrome or gloss black, designed to fit many Touring, Trike and

- · Black paint fill pops against derby cover finish while Red Bar & Shield provides a premium performance look
- Chrome finish matches other bright finishes

#### 25701404

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

#### 25701408

Fits '18-later FLSB and '19-later Softail models. Also fits '18 Softail models equipped with Narrow Profile Primary Cover P/Ns 25701077, 25700913, 25700937, 25700941, 25701039, 25701040 and 25701043

#### D. SCREAMIN' EAGLE® 131 DERBY COVER

Brag a little. Let the world know you're running 131 cubic inches of Harley-Davidson® V-Twin performance. Durable black finish matches black engine or contrasts with chrome

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438.

25701573 Black **25701574** Chrome.

#### E. SCREAMIN' EAGLE® 135 DERBY COVER

Brag a little. Let the world know you're running 135 cubic inches of Harley-Davidson® V-Twin performance.

Fits '16-later Touring and Trike and '15-later FLHTCUL and FLHTKL models. Also fits '07-later Touring and Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438

25701480 Black. 25701517 Chrome

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#### A. MILWAUKEE-EIGHT® CRATE ENGINE

The Milwaukee-Eight® engine has brought a whole new ride to the Harley-Davidson family. They're the most powerful, coolest-running motors we've ever built. Smoother, stronger and more durable. With crisper throttle response and truer, cleaner sound. Four valves per cylinder, single chaindriven cam, dual spark plugs, counter-balanced and rubber mounted. Developed and proven over countless miles and millions of hours. Every single part is new, engineered to give you more performance and more of the feeling you want from an engine. Today, it's a whole new ride. And now, you can get the most technologically advanced V-Twin engines to refresh your ride. Available in 107Cl and 114Cl configurations, these Milwaukee-Eight engines are street compliant when installed in the models specified. Manufactured to the latest specifications, these engines are available in a variety of finishes to suit your customizing direction. Does not include intake system. timer cover, stator, rotor or compensating sprocket.

See your Dealer for details.

#### **CRATE ENGINES AVAILABLE FROM YOUR DEALER:**

#### 107 Black with Black Covers - Air/Oil-cooled

Fits '18-later Softail® models. Original equipment on FXFB.

### 107 Black with Chrome Covers - Air/Oil-cooled

Fits '18-later Softail models. Original equipment on FXLR **EXBR** and **FLDE** 

#### 107 Black and Chrome - Air/Oil-cooled

Fits '17-later Touring Air/Oil-cooled models.

#### 107 Black with Gloss Black Covers - Air/Oil-cooled

Fits '17-later Touring models

#### 107 Black and Chrome - Twin-Cooled™ Fits '17-later Touring Twin-Cooled™ models

### 114 Black with Black Covers - Air/Oil-cooled

Fits '18-later Softail models. Original equipment on FXFBS.

#### 114 Black with Chrome Covers - Air/Oil-cooled Fits '17-later Touring models. Original equipment on '18 FLRT.

#### 114 Black with Chrome Covers - Air/Oil-cooled

Fits '18-later Softail models. Original equipment on FXBRS.

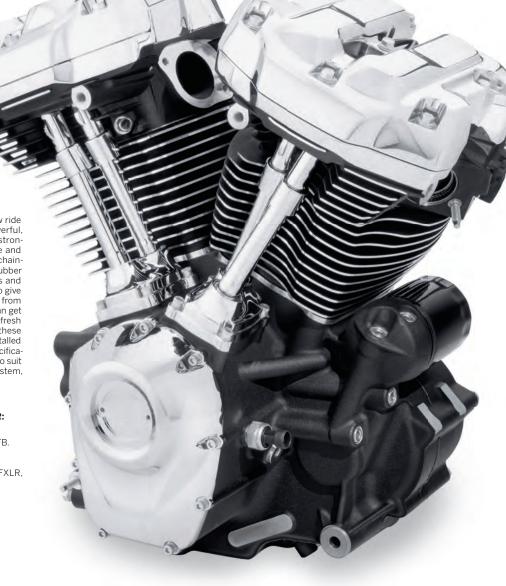
114 Black with Gloss Black Covers - Air/Oil-cooled Fits '17-later Touring models.

#### 114 Black with Chrome Cover - Twin-Cooled

Fits '17-later Touring Twin-Cooled models. Original equipment on '19 FLHTK.

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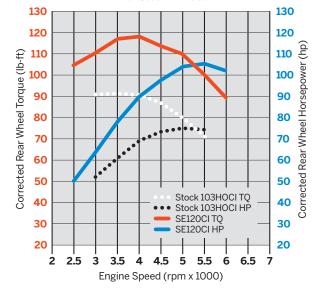
A. MILWAUKEE-EIGHT CRATE ENGINES

NOTE: Replacement engines must be re-fitted with emission control devices and systems appropriate for the vehicle model and model year in order to ensure emissions compliance. Failure to do so constitutes tampering under U.S. EPA guidelines and can lead to substantial fines and penalties.

Legal for use on public roads only when installed in the specified models. Not legal for use on public roads when installed in models other than the ones specified and not eligible for the P&A warranty when installed in models other than the ones specified. Please see the Parts and Accessories warranty statement and your dealer for more information.



#### Twin Cam 103HO Stock vs. SE120ST Crate Motor with Stock Exhaust



### **SCREAMIN' EAGLE® 365**

Twin Cam SE120ST Crate Motor

#### B. SCREAMIN' EAGLE® SE120ST STREET PERFORMANCE CRATE MOTOR

This street-tuned 120-cubic-inch Screamin' Eagle® Crate Motor takes your bagger from mild to wild. This engine is designed for bolt-in installation in the Original Equipment style chassis of your Touring bike. No special fabrication or engine mount relocation is required. The crankcase, cylinders and heads are painted black, and feature machined aluminum highlights and chrome covers for a stunning "show-and-go" look. Equipped with the ultimate large bore Screamin' Eagle 58mm Throttle Body (18% larger than stock), this engine is capable of producing 106 horsepower and 117 lb-ft of torque at the rear wheel. Engine features one-year manufacturer's warranty. For best performance results, we recommend combining this engine with your choice of Screamin' Eagle 58mm High-Flow Air Cleaner and the Screamin' Eagle High Flow Exhaust System P/N 64800022.

This engine is 50-State U.S. EPA compliant when used with Original Equipment mufflers or the Screamin' Eagle Street Performance Exhaust System P/N 64800022. All models require ECM calibration (priced separately). U.S. delivered engines include Manufacturer's Statement of Origin (MSO).

Developed and tested in Milwaukee, this motor features the finest Screamin' Eagle components:

- 4.060 big-bore cylinders.
- 4-5/8" stroke SE Pro stroker flywheel and rod assembly.
- 10.5:1 high-compression nickel-plated forged pistons with Teflon® coated skirt.
- Titanium SST piston rings.
- SE-259E high-lift cams.
- Perfect-Fit pushrods
- SE high-performance lifters.
- CNC-ported MVA heads with automatic compression release.
- Screamin' Eagle Pro High-Flow 58mm EFI Throttle Body, high-flow injectors and manifold clamps
- Machined lower rocker boxes for valve spring collar clearance
- Factory-machined engine cases.
- Unique piston oilers for stroker clearance.
- Screamin' Eagle inner crankcase full complement cam needle bearings.
- SE Lefty high-performance crankcase output bearing and nitride bearing race.
- SE Performance spark plugs.
- 120ST cam cover and cylinder head medallions.

#### 19221-15

Fits 50-state '10-'16 Touring models. Does not fit Twin-Cooled™ models. Does not fit Trike. '10 Touring models require Screamin' Eagle Big Twin Compensator Kit P/N 40100061. All models require ECM calibration for proper installation. '10-'13 Touring models can be programmed by Dealer (sold separately). '14-'16 Touring models can be calibrated using the Screamin' Eagle Pro Street Tuner (sold separately).

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

### A. SCREAMIN' EAGLE® HIGH CAPACITY CLUTCH KIT - MILWAUKEE-EIGHT® ENGINE

The Screamin' Eagle® High Capacity Clutch Kit increases the drivetrain's ability to reliably support high torque applications without significantly increasing lever effort. Designed to fit in the stock clutch basket, this kit provides smooth shifting, progressive engagement, and works with the factory Assist and Slip clutch system to keep clutch lever effort similar to the stock levels. Kit contains 10 fiber clutch plates and 10 contact plates – one more than Original Equipment – and 3-1200 Newton clutch springs. This combination provides 11% more clutch surface area for greater power handling capability.

#### 37000287

Fits '18-later Softail® and '17-later Touring models.

### B. SCREAMIN' EAGLE HIGH CAPACITY CLUTCH PLATE KIT – MILWAUKEE-EIGHT ENGINE

Replacement clutch plates for the Screamin' Eagle High Capacity Clutch Kit P/N 37000287. Kit includes 9 fiber friction plates and 10 contact plates.

#### 37000258

Fits '18-later Softail and '17-later Touring models.

### C. MILWAUKEE-EIGHT ENGINE CLUTCH SPRINGS – 1275N

High-tension springs are engineered to add additional clutch capacity in high torque and high horsepower applications. Kit includes 3-1275 Newton (N) coil springs, and is designed to complement the Screamin' Eagle High Capacity Clutch Plate Kit P/N 37000258. When combined with the High Capacity Clutch Plate Kit, torque capacity is increased to the maximum level available. Installation will increase capacity and lever effort. Springs can be installed without removing the outer primary cover.

#### 37000286

Fit's '18-later Softail and '17-later Touring models.

#### D. MILWAUKEE-EIGHT ENGINE CLUTCH SPRINGS – 1200N

Replacement clutch springs for the Screamin' Eagle High Capacity Clutch Kit P/N 37000287. Kit includes 3-1200 Newton (N) coiled clutch springs. Installation of these springs with Original Equipment clutch plates will increase clutch capacity and lever effort. Springs can be installed without removing the outer primary cover. Included in Milwaukee-Eight® Stage III and IV Kits.

#### 37000288

Fit's '18-later Softail and '17-later Touring models.

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in the United States.

product meeting 50-State emissions and noise standards

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A. SCREAMIN' EAGLE HIGH CAPACITY CLUTCH KIT - MILWAUKEE-EIGHT ENGINE

Configuration	Max Crankshaft Torque (ft. lbs.)	% Increase in Torque Capacity Over Milwaukee-Eight® 107 OE Clutch	Approximately Lever Effort (lb)
Milwaukee-Eight 107Cl Original Equipment (9-Disk/1100N Spring)	125	-	14.6
9 Disk/1200N Spring	134	7.2%	16
9 Disk/1275 Spring	143	14.4%	17
Milwaukee-Eight 114Cl Original Equipment (10 Disk/1100N Spring) (P/N 37000287)	139	11.2%	14.6
Screamin' Eagle High Capacity Clutch Kit 10 Disk/1200N Spring	150	20%	16
10 Disk/1275N Spring	160	28%	17



B. SCREAMIN' EAGLE HIGH CAPACITY CLUTCH PLATE KIT – MILWAUKEE-EIGHT ENGINE



C. MILWAUKEE-EIGHT ENGINE CLUTCH SPRINGS – 1275N



D. MILWAUKEE-EIGHT ENGINE CLUTCH SPRINGS – 1200N



E. SCREAMIN' EAGLE BIG TWIN COMPENSATOR



F. SCREAMIN' EAGLE VARIABLE PRESSURE CLUTCH

### **SCREAMIN' EAGLE® 367**

Clutch & Drivetrain

## E. SCREAMIN' EAGLE® BIG TWIN COMPENSATOR

This premium compensator has been engineered with heavier springs and increased travel to support the high torque output associated with high-compression race and large displacement engines. Designed to outperform the Original Equipment compensator, this unit helps protect the engine and driveline components during harsh drag race launches. Compensator features improved oil passages, oil deflectors and a needle bearing thrust washer that improves the overall operation of these components.

#### 42200064A

Fits '12-'13 Dyna®, '12-'13 Softail® (except FXCW, FXCWC, FXSB, FXSBSE and '09 FXSTSSE), '11-'13 Touring and '09-'13 Trike models. Original Equipment on '14-'17 Dyna, Softail and '14-'16 Touring models. Requires separate purchase of Installation Adhesive Kit P/N 11100088.

#### 40100061

Fits '06-'11 Dyna, '07-'11 Softail (except FXCW and FXCWC), '07-'10 Touring, and '07-'09 CVO™ (except '09 FXSTSSE) models. Does not fit Trike. Requires separate purchase of Installation Adhesive Kit P/N 11100088. Kit includes Rotor Assembly P/N 30041-08. Installation on '06 Dyna models require separate purchase of '07-style stator.

#### 42200095A

Fits '08-'12 FXCWC and '09 FXSTSSE models and '13-later FXSB models. If P/N 40274-08A has been installed previously, the rotor shell, P/N 30041-08A is not required.

#### F. SCREAMIN' EAGLE VARIABLE PRESSURE CLUTCH

Get more performance from the Original Equipment clutch. The Screamin' Eagle® Variable Pressure Clutch is designed to help put the added power from a Screamin' Eagle Stage Kit to the pavement. This bolt-on kit harnesses the centrifugal force of spinning weights to increase the clutch capacity as engine speed increases. The mechanism applies increasing pressure to the stock clutch pressure plate as RPM rises. The result: high torque-handling capabilities without increasing clutch lever effort at idle. The Variable Pressure Clutch also provides smoother clutch disengagement at lower speed. Kit fits behind most stock derby covers with no modifications. See installation manual for additional accessory derby cover fitment information.

To match the performance demands of your engine, team the Variable Pressure Clutch with your choice of clutch diaphragm springs. We recommend the higher-capacity Screamin' Eagle Diaphragm Spring P/N 37951-98 for major performance upgrades.

	Lever Effort	Torque Capacity
Original Equipment Spring	Same as stock	120 ft-lbs
SE Spring P/N 37951-98	35% greater than stock	153 ft-lbs

#### 37000121A

Fits '99-'17 Evolution® 1340 and Twin Cam-equipped models. Will not fit '16-later Touring and Trike models, '15-later FLHTCUL or FLHTKL models or '07-later Touring or Trike models equipped with Narrow-Profile Outer Primary Cover P/N 25700385 or 25700438. Will not fit '13-later CVO models with hydraulic actuated clutch, '16-'17 FXDLS, FLSS and FLSTFBS, or '14-later Touring and Trike models equipped with Screamin' Eagle A&S Clutch Kit P/N 37000026. Derby Covers P/N 25001-03, 25441-04A, 25770-99, 25331-10, 25339-10, 25700250 and 25700062 require Spacer Kit P/N 37000123. Does not fit Derby Covers P/N 25347-02 or 25345-01.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

The street legal and/or street compliant statements may not apply to markets outside of the United States.

KEAMIN'EAC

#### 37000026

Fits '14-'16 Touring and Trike models with hydraulic clutch actuator. Original Equipment on FXDLS, FLSS, FLSTBS and

#### B. SCREAMIN' EAGLE PERFORMANCE **CLUTCH FRICTION DISC KIT**

Newly developed friction material delivers longer life than Original Equipment friction discs. Kit includes new precisionmachined flat steel plates. This Friction Disc Kit is a perfect match for the Screamin' Eagle Twin Cam Performance Race Clutch Hub Kit P/N 37976-08.

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₿

#### 37980-10

Fits '99-'17 Twin Cam-equipped models and '98-'99 Evolution® 1340-equipped models. Will not fit '13-'16 CVO™ Touring models with hydraulic actuated clutch or, '15-'16 FLHTCUL and FLHTKL, '16-'17 FXDLS, FLSS, FLSTFBS, FXSE or '13-'16 CVO Touring models with hydraulic actuated clutch, '15-'16 FLHTCUL and FLHTKL or '14-'16 Touring and Trike models equipped with Screamin' Eagle A&S Clutch Kit

#### C. HEAVY DUTY CLUTCH SPRING FOR STOCK CLUTCH

#### 37951-98

Fits '99-'17 Twin Cam-equipped models and '98-'99 Evolution 1340-equipped models. Will not fit '16-'17 FXDLS, FLSS, FLSTFBS and FXSE or '13-'16 CVO Touring models with hydraulic actuated clutch, or '15-'16 FLHTCUL and FLHTKL, '14-'16 Touring and Trike models equipped with Screamin' Eagle A&S Clutch Kit P/N 37000026.

#### D. SCREAMIN' EAGLE PERFORMANCE CLUTCH KIT

Performance Clutch Kit converts the 8-plate clutch to a 9-plate design. The surface area is increased by 13% and the spring rate is increased by 10% for a combination that can handle over 115 ft-lbs of torque at the crank, a 23% increase over the stock-rated capacity. Kit includes Kevlar® fiber-based friction discs and performance clutch spring.

#### 38002-04

Fits '91-'22 XL and '94-'97 Evolution 1340-equipped models.

#### E. SCREAMIN' EAGLE PERFORMANCE ₽ SLIPPER CLUTCH FOR VRSC™ MODELS

This clutch offers reduced lever effort and improved performance. The unique "slip and assist" ramp system opens the two halves of the clutch hub slightly during high loads to the drivetrain, allowing a moderate slip that reduces shock to the drivetrain during rapid downshifting. The resulting reduction in wheel hop allows maximum contact between the tire and the road in wet or slippery conditions. Clutch lever effort is also reduced by 20% in 1130cc and 30% on 1250cc applications.

#### 37938-08KA

Fits '02-'07 VRSC™ models

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A. SCREAMIN' EAGLE TWIN CAM PERFORMANCE ASSIST AND SLIP CLUTCH KIT



**B. SCREAMIN' EAGLE PERFORMANCE CLUTCH** 



C. HEAVY DUTY CLUTCH SPRING FOR STOCK CLUTCH





E. SCREAMIN' EAGLE PERFORMANCE SLIPPER CLUTCH FOR VRSC MODELS





F. TWIN CAM SHORTBLOCK ASSEMBLY - DYNA AND TOURING



F. TWIN CAM SHORTBLOCK ASSEMBLY - SOFTAIL

### **SCREAMIN' EAGLE® 369**

Shortblock Program

### SHORT & LONGBLOCK PROGRAM

When it comes time to repower your motorcycle, the first stop should be your local Harley® Dealer. They can set you up with a replacement shortblock or longblock engine that is manufactured from 100% new Original Equipment parts and subjected to the same rigorous testing as all Harley® engines. Plus, all longblock engines feature a one-year factory warranty and your original VIN stamped on the case.

#### F. SHORTBLOCK ASSEMBLY

The perfect starting point for building the engine of your dreams. Engine shortblocks are manufactured and assembled on Harley-Davidson's main engine assembly line for exceptional quality and reliability. Shortblock cases, flywheels, bearings and rods are preassembled and ready for your custom build. Kit includes current spec Original Equipment cam plate, oil pump, cam drive components and the gaskets, seals and most of the hardware required to complete the engine and install it (not all components shown). You select your cylinders, heads, cams, covers and other top-end components. Choose one of the Screamin' Eagle® Stage kits to incorporate reliable performance and pick from our decorative engine covers to customize the look. Shortblock Assemblies are stamped with a new VIN and include MSO (Manufacturers Statement of Origin). The MSO is for Domestic only. Kits ship directly from the factory within 3-5 days. Assembly comes stamped with a new VIN on Twin Cam Kits. (For VIN matching shortblock assemblies see the appropriate Service Parts Catalog.)

#### **Twin Cam Engine**

**16200070** Black 96CI/103CI. Fits '07-'17 Dyna® (except FXDLS), and '07-'16 Touring and Trike models (except CVO™).

16200071 Black 96CI/103CI

Fits '07-'17 Softail® models (except FLSS, FLSTFBS and CVO).

Milwaukee-Eight® Engine (not shown)

See your Dealer for details.

NOTE: Replacement engines must be re-fitted with emission control devices and systems appropriate for the vehicle model and model year in order to ensure emissions compliance. Failure to do so constitutes tampering under U.S. EPA guidelines and can lead to substantial fines and

Legal for use on public roads only when installed in the specified models. Not legal for use on public roads when installed in models other than the ones specified and not eligible for the P&A warranty when installed in models other than the ones specified. Please see the

Parts and Accessories warranty statement and your dealer for more information.

Street legal and/or street compliant statements refer to product meeting 50-State emissions and noise standards in the United States.

LongBlock Program

HARLEY-DAVIDSON® LONGBLOCK PROGRAM

Your engine is the heart and soul of your Harley-Davidson® motorcycle. When the miles start to add up, a Harley-Davidson® LongBlock can put the rumble back in your ride simply, quickly and affordably.

WHY SHOULD I CONSIDER A LONGBLOCK? Unlike an engine rebuild from the repair shop down the street, the Harley-Davidson® LongBlock is manufactured from 100% new Original Equipment components, and is built to the latest factory specifications. Engine includes upgraded Screamin' Eagle® lefty crankcase bearing, Screamin' Eagle cam bearings and Screamin' Eagle performance tappets to handle higher-stress loads and performance upgrades. In addition, '99-'06 LongBlocks are upgraded with late-model hydraulic cam tensioners, high-volume oil pump and billet cam plate. '07-'16 103Cl and 110Cl engines feature factory-installed Automatic Compression Releases.

WHAT DOES THE H-D® LONGBLOCK INCLUDE? The crankcase is pre-assembled with flywheels, connecting rods, bearings, seals, cylinders, pistons, rings, heads, valves, valve springs, tappets and pushrod covers. Also included and ready for Dealer installation are top end rocker arm supports, rocker arms and shafts, pushrods and breathers. The LongBlock also includes cam support plate, cam plate bearings, cam and timing chain drive, hydraulic tensioners and all required gaskets and new hardware.

ARE UPGRADES AVAILABLE?\* You can choose silver or black-highlighted engines to match your styling direction. Bikes originally equipped with Twin Cam 88® engines can upgrade to 95 or 103Cl displacement, and Twin Cam 96™-equipped models can be repowered with 103 or 110Cl engines, based on specific model fitment. Upgrades require model-specific ECM recalibration (sold separately). Only available in North America.

WHAT ELSE DO I NEED? LongBlock is sold without cam shafts, lower rocker boxes, upper rocker box covers or cam cover. You have the option to reinstall your current cams and covers, or select from a wide assortment of performance and custom engine cover options.

**FAST AND EASY:** Just take your Harley® motorcycle to your authorized dealership. They will remove the engine from the frame, ship the left crankcase half to Harley-Davidson and in a short time, you will have a new LongBlock back, ready for the dealer to reinstall in your bike. Your engine retains its original vehicle identification number (VIN) for easy title exchange and registration.

\*Displacement upgrades are available for vehicles previously equipped with street compliant big bore kits only.



### Available to fit:

07-17 3011	all illouels.
16200104	Twin Cam™ 103 – Black.*
16200108	Twin Cam 110™ – Black.*
16200109	Twin Cam 110 - Granite *

#### '99-'05 Dyna® and '99-'06 Touring models.

**16200085** Twin Cam<sup>™</sup> 88 – Black. **16200086** Twin Cam 88 – Silver.

#### '04-'05 EFI Dyna® and '99-'06 EFI Touring models.

	-,
16200091	Twin Cam™ 95 – Black.*
16200092	Twin Cam 95 – Silver.*

### '03-'06 EFI Touring models.

16200095	Iwin Cam 103 – Black.*
16200096	Twin Cam 103 – Silver.*

### '07-'17 Dyna® and '07-'16 Touring models (Includes ACR – Auto Compression Release).

16200105	Twin Cam 110 - Black.*	
10200103	TWITI Carri 110 - Black."	
16200106	Twin Cam 110 – Granite.*	

### '14-'16 Twin-Cooled™ Touring models.

16200162	Twin Cam 103 – Black.*
16200163	Twin Cam 110 – Black.*
16200164	Twin Cam 110 - Granite.*

### **SCREAMIN' EAGLE® 371**





NOTE: All fasteners are included but not shown.